



# PRODUCT ANNOUNCEMENT

## Target Settings for the Aeroquip ProCrimp<sup>®</sup> 1380 Crimp Machine

The target settings for Aeroquip crimp machines are provided to aid in establishing actual settings. While the settings on this chart will give crimp diameters close to, or at, specified value, the machine operator must

check to verify the actual diameter. Before using these target settings, the crimp machine must be within proper calibration. If needed, consult your Aeroquip equipment manual for calibration procedures.



Hose Dash Size	Die Cage	Crimp Diameter (±.005 in.)	Target Setting
-04	-M120	.493 in.	088
-06	-M150	.614 in.	078
-08	-M150	.719 in.	187
-10	-M210	.896 in.	142
-12	-M240	1.020 in.	116
-16	-M280	1.205 in.	155
-20	-M370	1.465 in.	040



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*Specifications subject to change without notice*