



Hose Specifications												
Hose Dash Size	Hose I.D.	Hose O.D.	Maximum Operating Pressure	Minimum Bend Radius	Weight Per Foot	Vacuum Service*	Bulk Part Number	Package Length Part Number				
	0	\bigcirc	\bigcirc	\bigcirc		\bigcirc						
	INCHES	INCHES	PSI	INCHES	POUNDS	INCHES/HG		6 FEET	10 FEET	15 FEET	20 FEET	
-04	.22	.43	200	2.00	.05	20	FBU0400	FCU0406	FCU0410	FCU0415	FCU0420	
-06	.34	.55	200	2.50	.08	20	FBU0600	FCU0606	FCU0610	FCU0615	FCU0620	
-08	.44	.64	200	3.50	.09	20	FBU0800	FCU0806	FCU0810	FCU0815	FCU0820	
-10	.56	.80	200	4.00	.14	20	FBU1000	FCU1006	FCU1010	FCU1015	FCU1020	
-12	.69	.93	200 ¹ /100 ²	4.50	.16	20	FBU1200	FCU1206	FCU1210	FCU1215	FCU1220	
-16	.88	1.15	200 ¹ /100 ²	5.50	.19	20	FBU1600	FCU1606	FCU1610	FCU1615	FCU1620	
-20	1.13	1.41	200	5.50	.25	20	FBU2000	FCU2006	FCU2010	FCU2015	FCU2020	

 $\textbf{Construction:} \ \ \mathsf{AQP} \ \mathsf{elastomer} \ \mathsf{inner} \ \mathsf{tube} \ \mathsf{and} \ \mathsf{Nomex} \ \mathsf{hose} \ \mathsf{construction}.$

Temperature Range: -45°F to +300°F (-43°C to +150°C).

AQP patent #4,366,746

<i>Pro</i> Crimp 1380 Crimp Machine Target Settings										
Hose Dash Size	Die Cage	Crimp Diameter (+.005 Inches)	Target Setting							
		INCHES								
-04	-M120	.493	088							
-06	-M150	.614	078							
-08	-M150	.719	187							
-10	-M210	.896	142							
-12	-M240	1.020	116							
-16	-M280	1.205	155							
-20	-M370	1.465	040							

Note: It is recommended that all hose assemblies be proof pressure checked at twice the operating pressure using a proof test stand such as Aeroquip FT1058 stand

To ensure a proper crimp, the StartLite Racing Hose (FBU) or AQP Racing Hose (FBA) must have a clean cut with no frayed wire ends and must be fully inserted into the fitting. Follow target setting for the size of hose to be crimped. Check your crimp diameter with a dial caliper.

¹Option 1: For ultimate weight savings, select AQP lightweight crimp fittings.

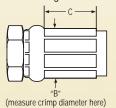
²Option 2: For field serviceability, select AQP reusable fittings.

^{*}Internal support coil recommended for extreme vacuum applications



Crimp Diameter Measurement Locations

Diameter measurements are to be taken at the center (top to bottom, side to side) of the specified fitting selection.



Determining Crimp Diameter

The crimp diameter is the average of the four diameter measurements around the fitting. These measurements are to be taken at the same relative locations indicated in the illustration above right.

Measurement 1 + Measurement 2 + Measurement 3 + Measurement 4

Crimp Diameter

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