

# Service Bulletin

NO.1224

September 1,1989

**To:** Eaton® Heavy Duty Distributors and OEM Customers

**Subject:** The Control Pressure Hose on Models 33 thru 76 Variable Motors

Eaton no longer installs the control pressure hose between the valve block and motor housing on its new and remanufactured heavy duty variable motors. Eaton has also discontinued selling the hose as a service part.

Eaton found that this hose configuration can cause poor motor control characteristics. Running a separate line from the charge pump to the motor housing provides the best control.

If the customer plans to install a remanufactured motor in an implement that requires the discontinued hose he must use the hose from the old motor. If the old hose is no longer available the customer must run a separate hose from the charge pump to the motor.

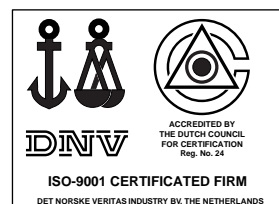
Chuck Peters  
Service Manager



Eaton Corporation  
Hydraulics Division  
15151 Hwy. 5  
Eden Prairie, MN 55344  
Telephone 612/937-9800  
Fax 612/937-7130

Eaton Ltd.  
Hydraulics Division  
Glenrothes, Fife  
Scotland, KY7 4NW  
Telephone 01-592-771-771  
Fax 01-592-773-184

Eaton GmbH  
Hydraulics Products  
Am Schimmersfeld 7  
40880 Ratingen, Germany  
Telephone 02102-406-830  
Fax 02102-406-800



Quality System Certified  
Products in this catalog are manufactured  
in an ISO-9001-certified site.

---

**EAT•N**