Spool Valve Hydraulic Motors

Spool Valve motors incorporate the proven orbit motor principle to provide high torque at low speeds.

Spool Valve Motors

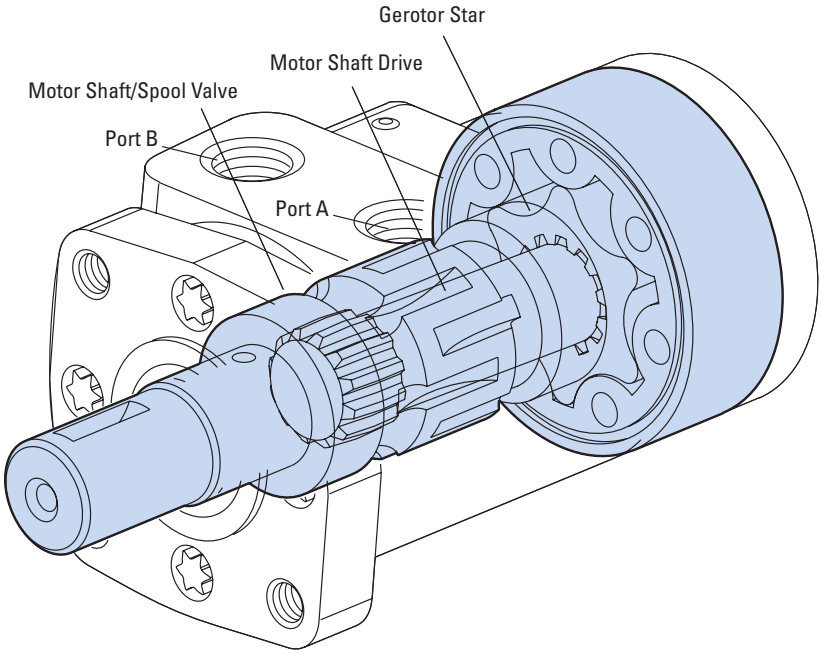
Highlights

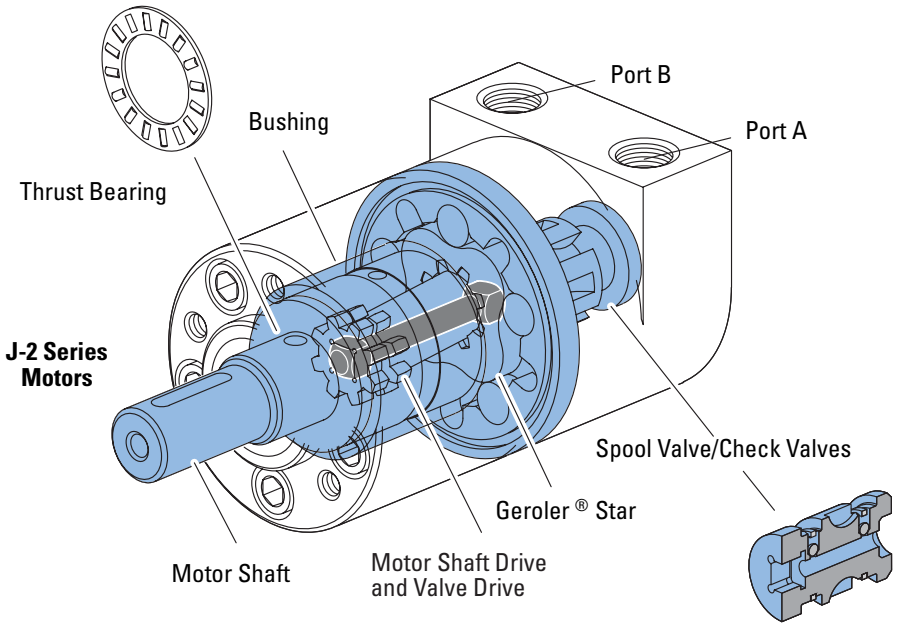
Product Description

Char-Lynn spool valve motors distribute pressurized fluid into and out of the Orbit gear set (Gerotor or Geroler) via valve slots integrated into the output shaft. The spool valve motors incorporate both valving and hydrodynamic journal bearings into a common shaft design. The valve section (spool valve) can be optimized for low flow, low speed needs using a low speed spool option to enhance smooth running performance.

These motors incorporate the proven orbit motor principle to provide high torque at low speeds.

Motor shaft rotation can be instantly reversed by changing direction of input/output flow while generating equal torque in either direction. The displacements available provide a wide variety of speeds and torques from any spool valve motor series.





Features, Benefits, and Applications

Features

- Proven Orbit Motor Principle
- Hydrodynamic Journal Bearings
- Constant Clearance Geroler
- Three-Zone Pressure Design
- Reduced drive running-angle
- High-pressure seals
- Modular design

Benefits

- Compact, powerful package
- Infinite bearing life (at rated loads)
- High efficiency
- Increases shaft seal & bearing life
- Smooth operation, increases drive life
- Reduces leakage
- Design flexibility
- Economically tailored solutions

Applications

- Harvesters
- Augers
- Spreaders
- Machine tools
- Conveyors
- Winches
- Turf care equipment
- Food processing
- Aerial Work Platforms
- Anywhere a compact drive with high output torque is needed

Design Features

Spool valve technology is typically used where compact, economical solutions are most needed. Spool valve motors use a spool valve to precisely time and control flow through the orbit gear set (Gerotor or Geroler). Inlet flow is directed into and out of the orbit set via slots in the spool and passages through the motor housing. The result is a very cost-effective compact package suited to many application requirements. The three primary components in the motor are the orbit star, drive and output shaft. H, S and T Series incorporate the spool valve and hydrodynamic bearings in the motor shaft. The W series is similar except a ball bearing is used for the front bearing for increased side-load capacity. Due to its compact size and high speed capability, the J Series is unique and utilizes a separate dedicated spool and spool valve drive. All motors utilize Eaton's constant-clearance Geroler technology except the H Series, which continues to use the time-proven H motor gerotor set. These motors all use a three-zone pressure design consisting of three unique pressure areas: 1) inlet, 2) return, 3) case. This provides the capability to limit motor case pressure and allows the use of several case pressure options for extended shaft seal and thrust bearing life.

Below is a quick-guide to help select the proper motor for your application:

MOTOR QUICK-GUIDE (BASED ON MAXIMUM CONTINUOUS RATINGS)

Series	Output Torque Nm [lb-in]	Pressure bar [psi]	Flow lpm [gpm]	Side Load kg [lbs]
J Series	62 [550]	140 [2030]	21 [5.5]	196 [430]
H Series	407 [3607]	124 [1800]	57 [15]	635 [1400]
S Series	430 [3800]	135 [2000]	55 [15]	635 [1400]
T Series	450 [4000]	155 [2250]	55 [15]	635 [1400]
W Series	410 [3625]	165 [2400]	68 [18]	845 [1900]

* The above are provided as guidelines only. Actual ratings vary depending on final motor configuration

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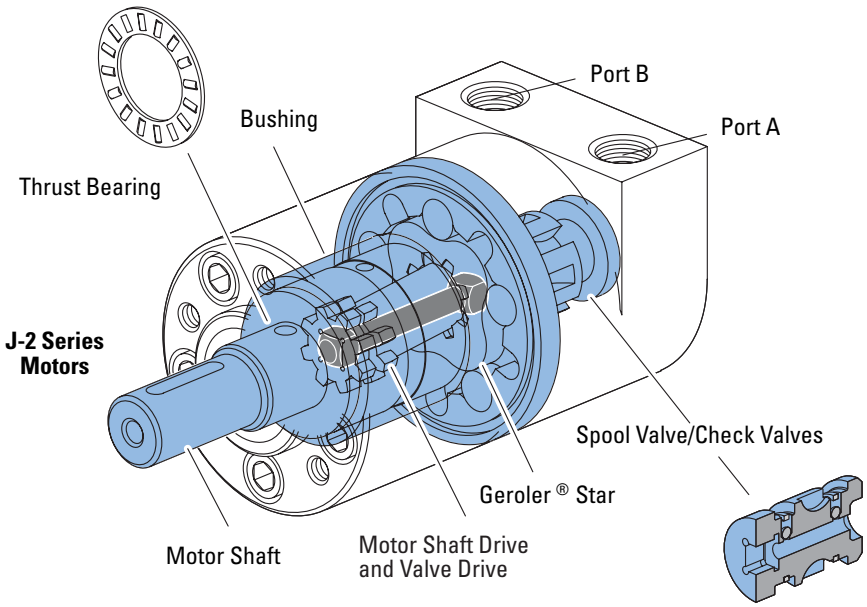
J Series (129-)

Highlights



Description

Char-Lynn J Series motors provide a lot of power from a very small package. Up to 5 kW [6 1/2 HP] of power. These motors are 61 mm [2.4 in] in diameter and 104 to 130 mm [4.1 to 5.1 in] in length.

The J Series motor shaft and seal allows high case pressure up to 76 bar [1100 PSI] return line pressure without case drain line. When a case drain line is used a 220 bar [3190 PSI] peak pressure is allowed in the return line.

Specifications

Geroler Element	5 Displacements
Flow l/min [GPM]	21 [5.5] Continuous***
	25 [6.5] Intermittent**
Speed	Up to 1992 RPM Cont.
	Up to 2458 RPM Inter.
Pressure bar [PSI]	140 [2030] Cont.***
	165 [2400] Inter.**
Torque Nm [lb-in]	62 [549] Cont.***
	84 [743] Inter.**

*** Continuous— (Cont.) Continuous rating, motor may be run continuously at these ratings.
** Intermittent— (Inter.) Intermittent operation, 10% of every minute.

Features:

- Constant clearance Geroler set
- Integrated check valves
- Self-lubricating shaft bushing
- High-strength rigid components
- Increased valve seal lands
- High pressure seals
- Variety of displacements, shafts, mounts and special options

Benefits:

- High efficiency
- Extended leak-free performance
- Powerful compact package
- Design flexibility

Applications:

- Agricultural augers, harvesters, seeders
- Car wash tire spray wands and brushes
- Marine bow thrusters
- Food processing
- Railroad maintenance equipment
- Machine tools
- Conveyors
- Snow blower chute rotater
- Industrial sweepers and floor polishers
- Saw mill works
- Turf equipment reel drives
- Paint stripper
- Many more


Plastic Injection

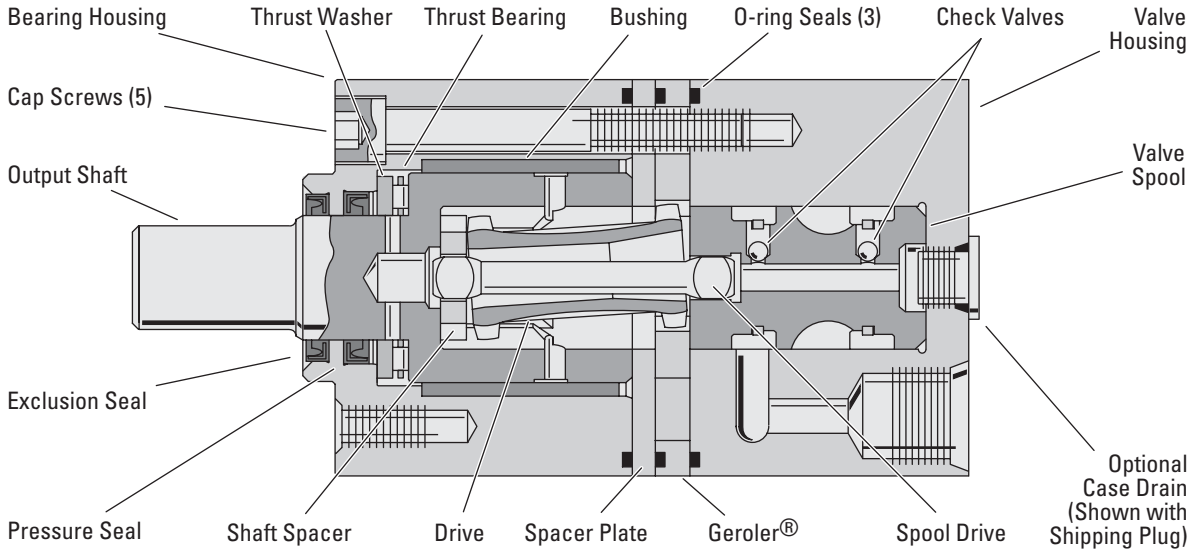

Metal Forming


Food Processing


Ship-Boat Building

J Series (129-)

Specifications



SPECIFICATION DATA — J MOTORS

Displ. cm3/r [in3/r]		8,2 [.50]	12,9 [.79]	19,8 [1.21]	31,6 [1.93]	50,0 [3.00]
Max. Speed (RPM) @ Continuous Flow		1992	1575	1043	650	393
Flow l/min [GPM]	Continuous	17 [4.5]	21 [5.5]	21 [5.5]	21 [5.5]	21 [5.5]
	Intermittent	21 [5.5]	25 [6.5]	25 [6.5]	25 [6.5]	25 [6.5]
Torque Nm [lb-in]	Continuous	16 [141]	25 [225]	38 [333]	50 [446]	62 [549]
	Intermittent	19 [164]	30 [263]	46 [405]	62 [546]	84 [743]
	Peak	22 [193]	36 [321]	48 [425]	83 [733]	86 [765]
Pressure	Continuous	140 [2030]	140 [2030]	140 [2030]	121 [1750]	97 [1400]
Δ bar [Δ PSI]	Intermittent	165 [2400]	165 [2400]	165 [2400]	150 [2175]	140 [2030]
	Peak	220 [3190]	220 [3190]	220 [3190]	190 [2756]	150 [2175]
Weight kg [lbs]		2 [4.4]	2,1 [4.6]	2,2 [4.8]	2,3 [5.0]	2,4 [5.4]

* Maximum pressure at motor inlet port is 220 Bar [3190 PSI] without regard to Δ bar [Δ PSI] and/or back pressure ratings or combination thereof.

Note:

To assure best motor life, run motor for approximately one hour at 30% of rated pressure before application to full load. Be sure motor is filled with fluid prior to any load applications.

Δ Pressure:

The true Δ bar [Δ PSI] difference between inlet port and outlet port.

See individual shafts for maximum torque recommendation. Splined shafts are recommended for those applications subject to frequent reversals.

Continuous Rating:

Motor may be run continuously at these ratings

Intermittent Operation:

10% of every minute

Peak Operation:

1% of every minute

Recommended Fluids:

Premium quality, anti-wear type hydraulic oil with a viscosity of not less than 70 SUS at operating temperature.

Recommended System Operating Temp.:

-34°C to 82°C
[-30°F to 180°F]

Recommended Filtration:

per ISO Cleanliness Code 4406, level 20/18/13

J Series (129-)

Performance Data

Motors run with high efficiency in all areas designated with a number for torque and speed. For best motor life select a motor to run with a torque and speed range shown in the light shaded area.

Performance data is typical at 120 SUS. Actual data may vary slightly from motor to motor in production.

Continuous

Intermittent

8,2 cm ³/r [.50 in ³/r]

Δ Pressure Bar [PSI]

Flow LPM [GPM]	[200] 14	[400] 28	[500] 34	[600] 41	[700] 48	[800] 55	[1000] 69	[1400] 97	[1500] 103	[2000] 138	Max. Continuous [2030] 140	Max. Intermittent [2400] 165
[1] 3,8	[11] 1 456	[25] 3 444	[33] 4 437	[40] 5 429	[47] 5 422	[55] 6 412	[69] 8 394	[96] 11 347	[102] 12 332	[130] 15 250	[132] 15 239	[146] 16 170
[2] 7,6	[9] 1 897	[24] 3 886	[31] 4 877	[38] 4 867	[46] 5 860	[53] 6 847	[68] 8 823	[97] 11 768	[105] 12 749	[139] 16 657	[141] 16 647	[163] 18 557
[3] 11,4	[6] 1 1349	[20] 2 1331	[28] 3 1318	[35] 4 1309	[44] 5 1296	[51] 6 1285	[65] 7 1261	[94] 11 1198	[102] 12 1176	[137] 15 1070	[139] 16 1060	[164] 19 959
[4.25] 16,0		[16] 2 1902	[23] 3 1885	[30] 3 1873	[36] 4 1858	[44] 5 1846	[60] 7 1817	[90] 10 1750	[97] 11 1721	[133] 15 1599	[135] 15 1585	[160] 18 1475
Max. Continuous [4.5] 17,0		[16] 2 1992	[23] 3 1979	[29] 3 1964	[36] 4 1947	[43] 5 1929	[59] 7 1900	[89] 10 1833	[96] 11 1808	[131] 15 1684	[134] 15 1673	[160] 18 1553
Max. Intermittent [5.5] 20,8		[12] 1 2458	[18] 2 2437	[26] 3 2420	[33] 4 2405	[40] 5 2387	[54] 6 2353	[83] 9 2272	[92] 10 2255	[124] 14 2134	[129] 15 2115	[154] 17 1994

12,9 cm ³/r [0.79 in ³/r]

Δ Pressure Bar [PSI]

Flow LPM [GPM]	[200] 14	[400] 28	[500] 34	[600] 41	[700] 48	[800] 55	[1000] 69	[1400] 97	[1450] 100	[1500] 103	[2000] 138	2030] 140	Max. Continuous [2400] 165
[1] 3,8	[19] 2 290	[43] 5 285	[54] 6 281	[65] 7 277	[76] 9 273	[88] 10 268	[109] 12 260	[154] 17 237	[159] 18 234	[164] 19 230	[214] 24 194	[217] 25 189	[250] 28 151
[2] 7,6	[16] 2 573	[39] 4 566	[51] 6 561	[63] 7 555	[74] 8 549	[86] 10 544	[109] 12 534	[155] 18 501	[160] 18 496	[165] 19 490	[221] 25 442	[225] 25 437	[263] 30 396
[3] 11,4	[11] 1 859	[35] 4 849	[47] 5 843	[58] 7 838	[70] 8 832	[82] 9 825	[105] 12 810	[152] 17 777	[157] 18 771	[163] 18 763	[219] 25 708	[223] 25 701	[263] 30 652
[4] 15,1	[6] 1 1153	[30] 3 1140	[41] 5 1135	[53] 6 1129	[64] 7 1124	[76] 9 1117	[99] 11 1101	[146] 16 1060	[152] 17 1051	[157] 18 1044	[214] 24 982	[217] 25 975	[260] 29 924
Max. Continuous [5.5] 20,8		[19] 2 1575	[30] 3 1566	[42] 5 1556	[54] 6 1547	[65] 7 1539	[89] 10 1521	[136] 15 1473	[142] 16 1466	[148] 17 1457	[205] 23 1396	[209] 24 1387	[251] 28 1330
Max. Intermittent [6.5] 24,6		[11] 1 1859	[23] 3 1851	[35] 4 1842	[46] 5 1831	[56] 6 1820	[81] 9 1804	[130] 15 1755	[135] 15 1743	[140] 16 1734	[198] 22 1670	[202] 23 1663	[243] 27 1599

[42] 5 1556 } Torque [lb-in] Nm **Speed RPM**

Performance Data

Motors run with high efficiency in all areas designated with a number for torque and speed. For best motor life select a motor to run with a torque and speed range shown in the light shaded area.

Performance data is typical at 120 SUS. Actual data may vary slightly from motor to motor in production.

Continuous

Intermittent

19.8 cm ^{3}/r [1.21 in ^{3}/r]

Δ Pressure Bar [PSI]

Flow LPM [GPM]	Continuous [200] 14	[400] 28	[500] 34	[600] 41	[700] 48	[800] 55	[1000] 69	[1400] 97	[1450] 100	[1500] 103	[2000] 138	[2030] 140	Max. Continuous	Max. Intermittent [2400] 165
[1] 3,8	[32] 4 189	[67] 8 187	[85] 10 186	[102] 12 185	[119] 13 183	[136] 15 182	[170] 19 179	[236] 27 172	[244] 28 170	[253] 29 169	[321] 36 141	[325] 37 138		[374] 42 114
[2] 7,6	[30] 3 379	[65] 7 375	[83] 9 373	[101] 11 370	[119] 13 368	[136] 15 366	[172] 19 361	[223] 25 351	[248] 28 349	[257] 29 347	[328] 37 312	[333] 38 309		[388] 44 285
[3] 11,4	[21] 2 569	[57] 6 565	[75] 8 563	[93] 11 560	[111] 13 558	[128] 14 556	[163] 18 551	[231] 26 529	[240] 27 526	[248] 28 523	[325] 37 487	[330] 37 484		[405] 46 459
[4] 15,1	[12] 1 761	[47] 5 758	[65] 7 754	[83] 9 751	[101] 11 749	[119] 13 746	[154] 17 741	[221] 25 717	[230] 26 711	[239] 27 707	[316] 36 660	[320] 36 656		[382] 43 628
Max. Continuous [5.5] 20,8		[31] 4 1043	[49] 6 1040	[67] 8 1035	[84] 9 1033	[101] 11 1028	[137] 15 1021	[202] 23 997	[211] 24 993	[218] 25 990	[295] 33 938	[299] 34 934		[365] 41 899
Max. Intermittent [6.5] 24,6		[21] 2 1226	[38] 4 1222	[56] 6 1219	[74] 8 1215	[91] 10 1211	[126] 14 1204	[189] 21 1179	[196] 22 1174	[206] 23 1169	[278] 31 1121	[283] 32 1117		[347] 39 1079

31,6 cm ^{3}/r [1.93 in ^{3}/r]

Δ Pressure Bar [PSI]

Flow LPM [GPM]	Continuous [200] 14	[400] 28	[500] 34	[600] 41	[700] 48	[800] 55	[1000] 69	[1400] 97	[1450] 100	[1500] 103	[1750] 121	Max. Continuous	Max. Intermittent [2175] 150
[1] 3,8	[51] 6 118	[106] 12 116	[133] 15 115	[160] 18 113	[187] 21 112	[213] 24 111	[265] 30 107	[362] 41 91	[372] 42 85	[383] 43 81	[439] 50 70		
[2] 7,6	[46] 5 236	[103] 12 234	[132] 15 232	[159] 18 230	[187] 21 228	[214] 24 225	[269] 30 221	[362] 41 187	[374] 42 179	[387] 44 175	[446] 50 165		[546] 62 145
[3] 11,4	[36] 4 355	[94] 11 352	[122] 14 349	[149] 17 347	[177] 20 345	[205] 23 342	[259] 29 336	[351] 40 296	[364] 41 292	[377] 43 287	[440] 50 273		[542] 61 245
[4] 15,1	[24] 3 474	[79] 9 472	[107] 12 469	[135] 15 466	[162] 18 462	[190] 21 460	[246] 28 452	[337] 38 404	[349] 39 397	[362] 41 393	[425] 48 373		[528] 60 346
Max. Continuous [5.5] 20,8		[55] 6 650	[83] 9 647	[111] 13 645	[139] 16 640	[167] 19 636	[221] 25 629	[307] 35 584	[320] 36 580	[334] 38 575	[400] 45 550		[505] 57 513
Max. Intermittent [6.5] 24,6		[35] 4 767	[64] 7 764	[93] 11 760	[121] 14 755	[150] 17 751	[204] 23 742	[279] 32 712	[294] 33 707	[308] 35 701	[378] 43 675		[485] 55 637

50.0 cm ^{3}/r [3.00 in ^{3}/r]

Δ Pressure Bar [PSI]

Flow LPM [GPM]	Continuous [200] 14	[400] 28	[500] 34	[600] 41	[700] 48	[800] 55	[1000] 69	[1100] 76	[1200] 83	[1300] 90	[1400] 97	Max. Continuous	Max. Intermittent [2030] 140
[1] 3,8	[82] 9 75	[167] 19 72	[211] 24 72										
[2] 7,6	[70] 8 149	[156] 18 147	[201] 23 145	[243] 28 144	[286] 32 143	[327] 37 142							
[3] 11,4	[53] 6 221	[140] 16 220	[184] 21 218	[227] 26 217	[271] 31 215	[311] 35 213	[396] 45 209	[441] 50 205	[484] 55 201	[521] 59 200	[549] 62 191		
[4] 15,1	[30] 3 296	[120] 14 292	[162] 18 289	[204] 23 286	[250] 28 284	[292] 33 282	[374] 42 273	[419] 47 270	[460] 52 265	[501] 57 263	[541] 61 259		[743] 84 213
Max. Continuous [5.5] 20,8		[81] 9 393	[127] 14 392	[170] 19 389	[214] 24 387	[254] 29 383	[339] 38 377	[379] 43 372	[422] 48 369	[463] 52 364	[506] 57 358		[702] 79 302
Max. Intermittent [6.5] 24,6		[47] 5 465	[90] 10 462	[133] 15 460	[176] 20 458	[219] 25 455	[307] 35 448	[345] 39 445	[385] 43 440	[429] 48 435	[467] 53 430		[685] 77 364

[81] 9 393 } Torque [lb-in] Nm **Speed RPM**

J Series (129-)

Dimensions

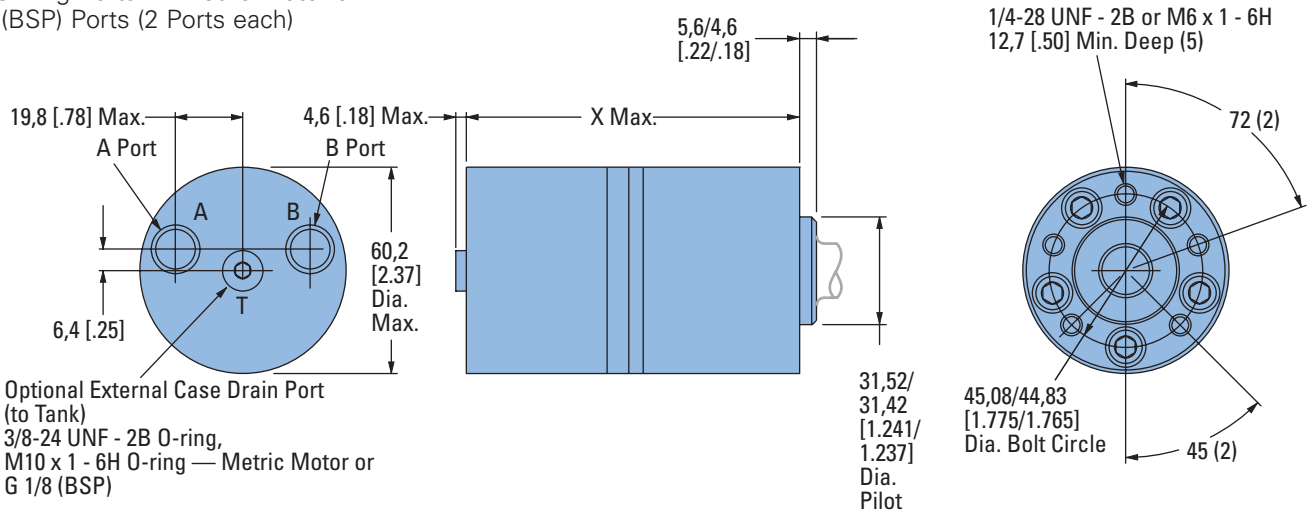
Standard Rotation Viewed from Shaft End

Port A Pressurized — CW

Port B Pressurized — CCW

9/16 Inch End Port

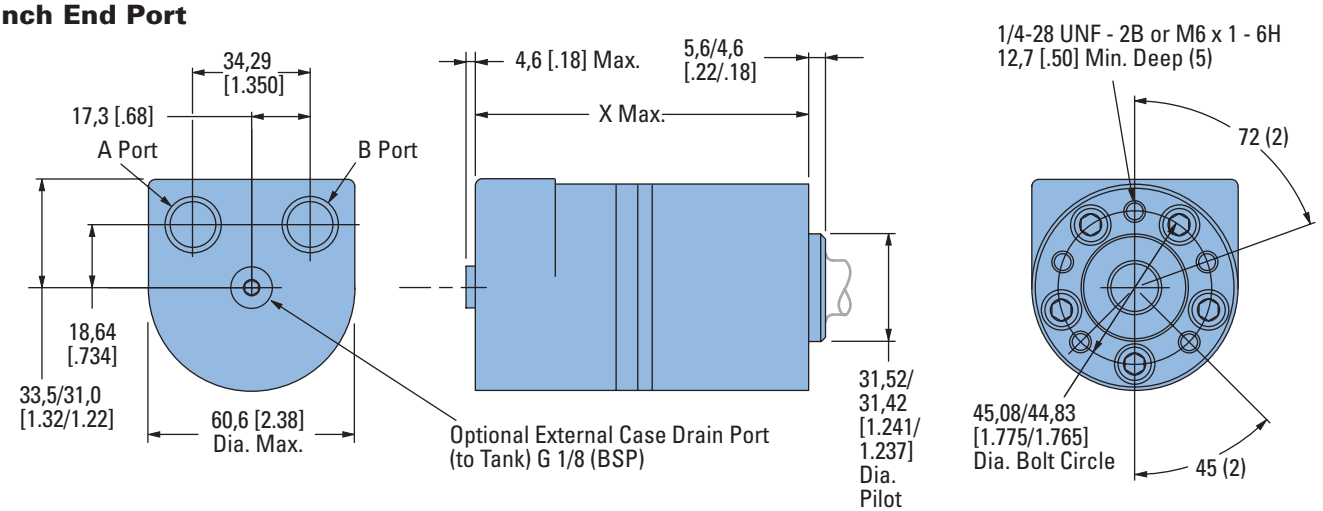
9/16 -18 UNF - 2B O-Ring Ports, M14 x 1,5 - 6H O-Ring Ports — Metric Motor or G 1/4 (BSP) Ports (2 Ports each)



END PORT DIMENSIONS

Displacement cm³/r [in³/r]	X mm [inch]
8,2 [.50]	103,9 [4.09]
12,9 [.79]	106,9 [4.21]
19,8 [1.21]	112,5 [4.38]
31,6 [1.93]	118,9 [4.68]
50,0 [3.00]	130,3 [5.13]

3/8 Inch End Port



END PORT DIMENSIONS

Displacement cm³/r [in³/r]	X mm [inch]
8,2 [.50]	103,9 [4.09]
12,9 [.79]	106,9 [4.21]
19,8 [1.21]	112,5 [4.38]
31,6 [1.93]	118,9 [4.68]
50,0 [3.00]	130,0 [5.12]
160,5 [6.32]	132,3 [5.21]

J Series (129-)

Dimensions

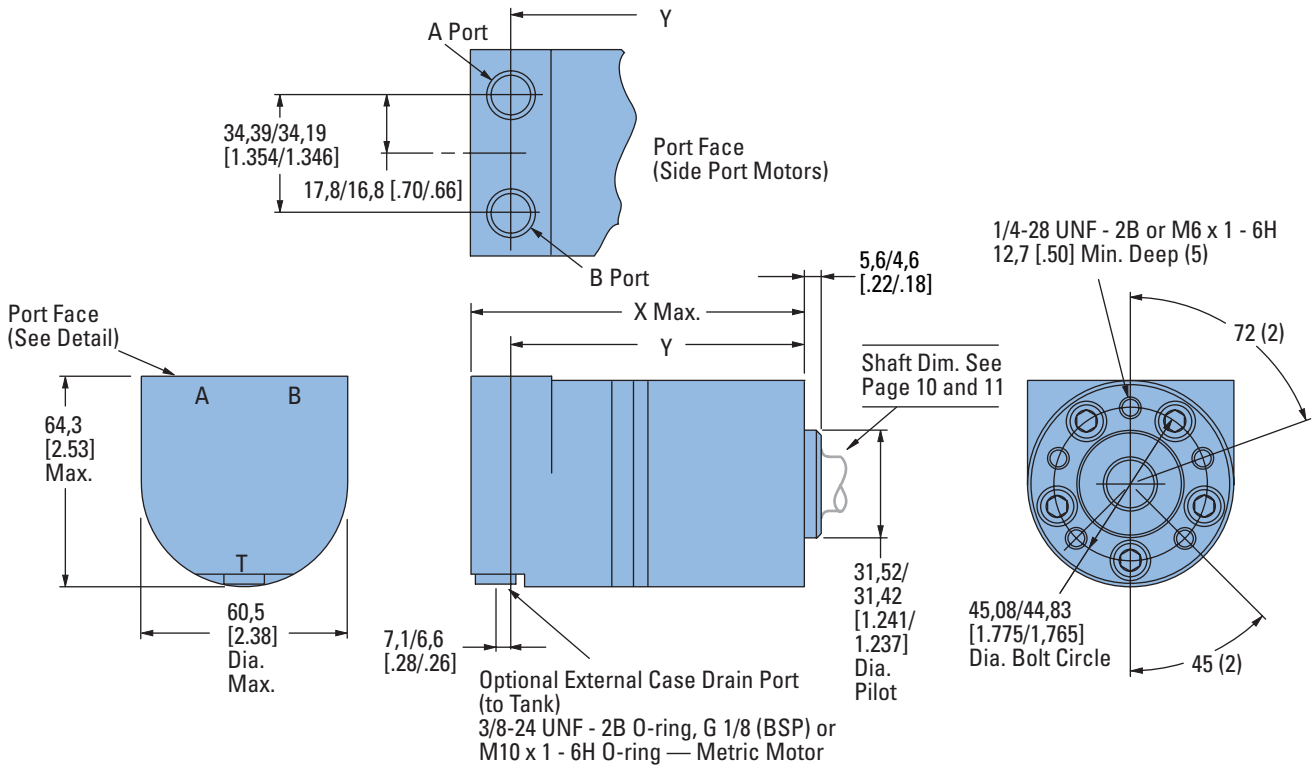
Ports

9/16 -18 UNF - 2B O-Ring Ports,
M14 x 1,5 -6H O-Ring Ports — Metric Motor,
G 3/8 or G 1/4 (BSP) Ports (2)

Standard Rotation Viewed from Shaft End

Port A Pressurized — CW
Port B Pressurized — CCW

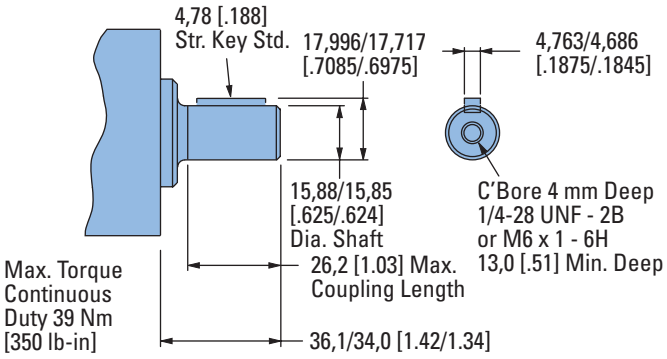
Side Port



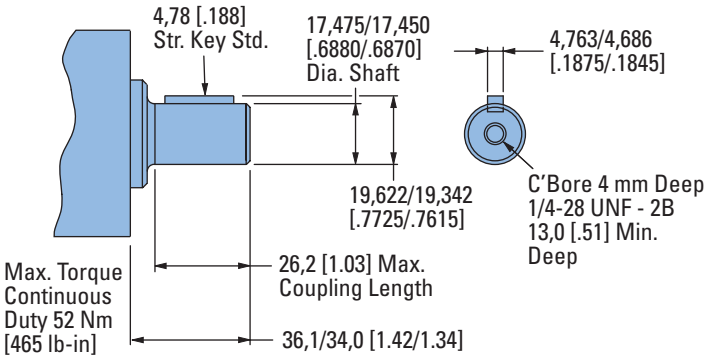
SIDE PORT MOTORS

Displacement cm³/r [in³/r]	X mm [inch]	Y mm [inch]
8,2 [.50]	103,9 [4.09]	89,4/ 87,4 [3.52/3.44]
12,9 [.79]	106,9 [4.21]	92,5/ 90,4 [3.64/3.56]
19,8 [1.21]	112,5 [4.38]	96,8/ 94,7 [3.81/3.73]
31,6 [1.93]	118,9 [4.68]	104,4/102,4 [4.11/4.03]
50,0 [3.00]	130,0 [5.12]	115,7/113,9 [4.56/4.48]

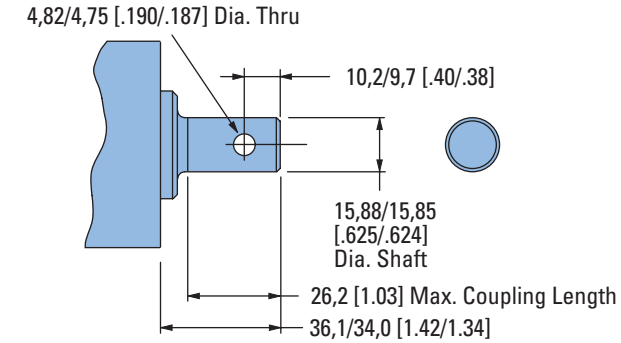
5/8 Inch Straight Keyed



11/16 Inch Straight Keyed



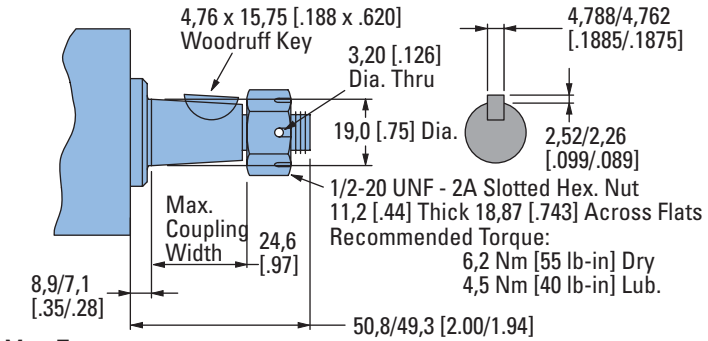
5/8 Inch Straight Keyed w/ Crosshole



3/4 Inch Tapered

(Tapered Shaft End Per SAE J744

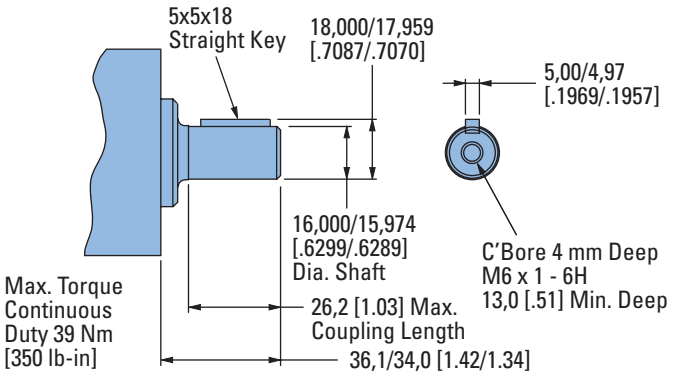
Except as Specified — 1.5 : 12 Ratio)



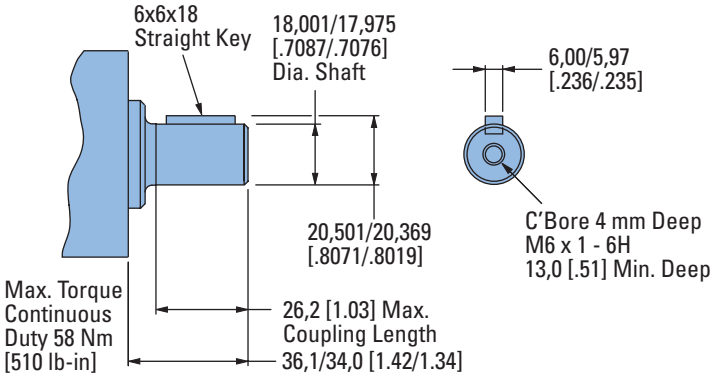
Dimensions

Shafts and Flange Kit

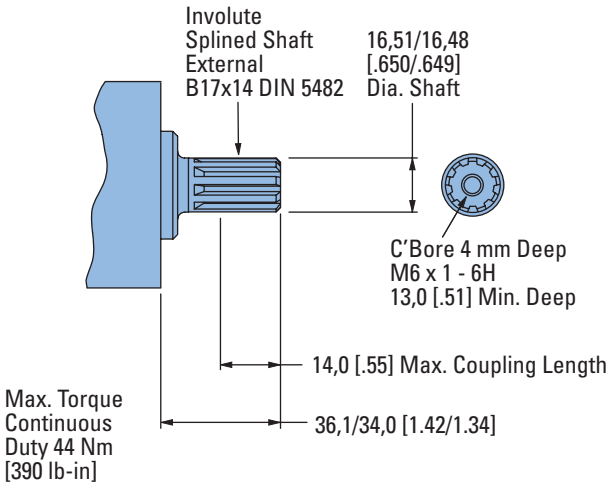
16 mm Straight Keyed



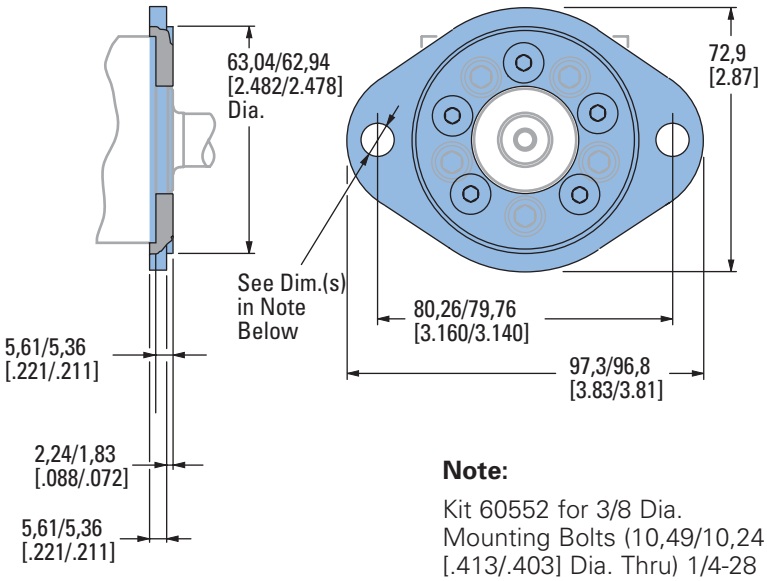
18 mm Straight Keyed



Involute 9T Splined — Metric



2 Bolt Flange Kits (2)



Note:

Kit 60552 for 3/8 Dia. Mounting Bolts (10,49/10,24 [.413/.403] Dia. Thru) 1/4-28 UNF screws for attaching flange to motor (5)

Kit 60553 for M8 Dia. Mounting Bolts (9,12/8,86 [.359/.349] Dia. Thru) M6 x 1 -6H screws for attaching flange to motor (5)

J Series (129-)

Product Numbers

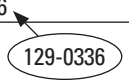
Use digit prefix — 129- plus four digit number from charts for complete product number— Example 129-0479.

Orders will not be accepted without three digit prefix.

End Port

MOUNTING	SHAFT	PORT SIZE	DISPL. cm^3/r [in^3/r] / PRODUCT NUMBER				
			8,2 [.50]	12,9 [.79]	19,8 [1.21]	31,6 [1.93]	50,0 [3.00]
1/4-28 UNF 2B	5/8 inch Straight	9/16 -18 UNF 2B O-Ring (2)	129-0291	-0292	-0293	-0294	-0458
	11/16 inch Straight		129-0295	-0296	-0297	-0298	-0459
	Splined — Metric		129-0299	-0300	-0301	-0302	-0460
	3/4 inch Tapered		129-0480				
M6 x 1 - 6H	16 mm Straight	M14 x 1,5 - 6H O-Ring (2)	129-0303	-0304	-0305	-0306	-0461
	18 mm Straight		129-0307	-0308	-0309	-0310	-0462
	Splined — Metric		129-0311	-0312	-0313	-0314	-0463
	16 mm Straight	G 1/4 (BSP) (2)	129-0315	-0316	-0317	-0318	-0464
	18 mm Straight		129-0319	-0320	-0321	-0322	-0465
	Splined — Metric		129-0323	-0324	-0325	-0326	-0466
	16 mm Straight	G 3/8 (BSP) (2)*	129-0327	-0328	-0329	-0330	-0467
	18 mm Straight		129-0331	-0332	-0333	-0334	-0468
	Splined — Metric		129-0335	-0336	-0337	-0338	-0469

*Note: The Same Casting used for Side Ports is Required for G 3/8 (BSP) End Ports



Side Port

MOUNTING	SHAFT	PORT SIZE	DISPL. cm^3/r [in^3/r] / PRODUCT NUMBER				
			8,2 [.50]	12,9 [.79]	19,8 [1.21]	31,6 [1.93]	50,0 [3.00]
1/4-28 UNF 2B	5/8 inch Straight	9/16 -18 UNF 2B O-Ring (2)	129-0339	-0340	-0341	-0342	-0470
	11/16 inch Straight		129-0343	-0344	-0345	-0346	-0471
	Splined — Metric		129-0347	-0348	-0349	-0350	-0472
	3/4 inch Tapered		129-0481				
M6 x 1 - 6H	16 mm Straight	M14 x 1,5 - 6H O-Ring (2)	129-0351	-0352	-0353	-0354	-0473
	18 mm Straight		129-0355	-0356	-0357	-0358	-0474
	Splined — Metric		129-0359	-0360	-0361	-0362	-0475
	16 mm Straight	G 1/4 (BSP) (2)	129-0363	-0364	-0365	-0366	-0476
	18 mm Straight						
	Splined — Metric		129-0367	-0368	-0369	-0370	-0477
	16 mm Straight	G 3/8 (BSP) (2)	129-0371	-0372	-0373	-0374	-0403
	18 mm Straight		129-0375	-0376	-0377	-0378	-0478
	Splined — Metric		129-0379	-0380	-0381	-0382	-0479

Two Bolt Mounting Flange Kit (for 3/8 inch Mounting Bolts) — Kit Number 60552 (includes 5 screws — 1/4 -28 UNF-2B)
Two Bolt Mounting Flange Kit (for M8 Mounting Bolts) — Kit Number 60553 (includes 5 screws — M6 x 1-6H)

J Series (129-)

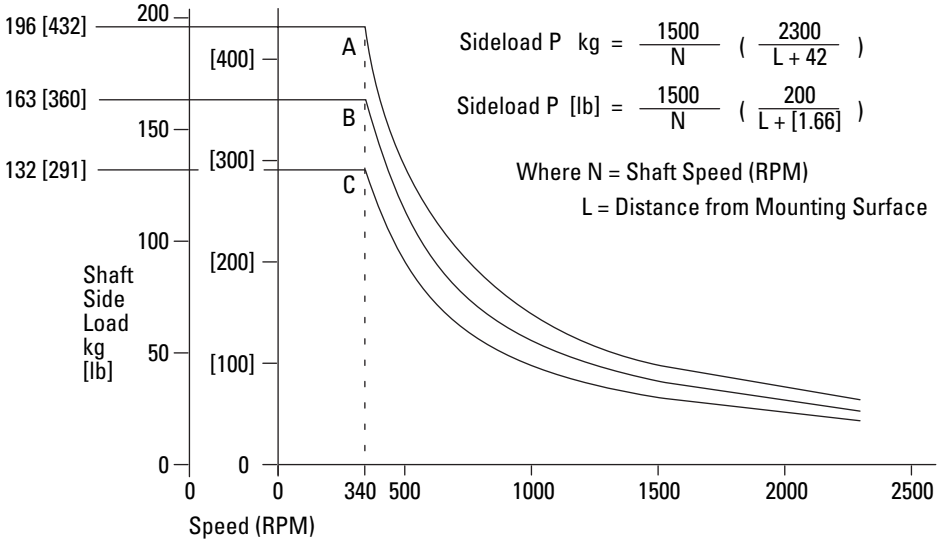
Shaft Side Load Capacity

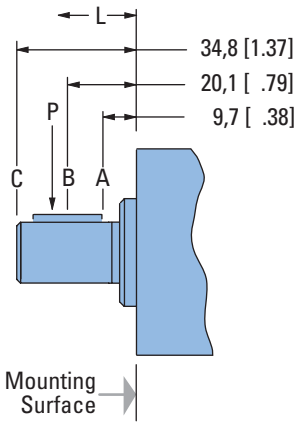
The hydrodynamic bearing has infinite life when shaft load ratings are not exceeded. Hence, the shaft side load capacity is more than adequate to handle most externally applied loads (such as belts, chains, etc.), providing the motor to shaft size is applied within its torque rating.

Allowable side load chart, shaft load location drawing (right) and load curves (below) are based on the side or radial loads being applied to shaft at locations A, B, and C, to determine the shaft side load capacity at locations other than those shown use the formula (shown below). For more information about shaft side loads on Char-Lynn motors contact your Eaton representative.

ALLOWABLE SIDE LOAD — KG [LB]

RPM	A	B	C
2300	29 [64]	24 [53]	20 [43]
1500	44 [98]	37 [82]	30 [66]
1250	54 [118]	44 [98]	36 [79]
1000	67 [147]	55 [122]	45 [99]
750	89 [196]	74 [163]	60 [132]
600	111 [245]	93 [204]	75 [165]
500	133 [294]	111 [245]	90 [198]
400	167 [368]	139 [306]	112 [248]
340	196 [432]	163 [360]	132 [291]





J Series (129-)

Case Pressure and Case Drain

The J Series now offers check valves in the motor as a standard feature. This addition reduces the case pressure in the motor to the return pressure of the system when the case drain is not used. For return pressures higher than the rated pressures (see chart) the external case drain can be connected. If the case drain line is needed, connect drain line to assure that the motor will always remain full of fluid.

Case Drain Advantage

In addition to providing lower case pressures for motors connected in series, there are advantages for adding an external case drain line to motors with normal case pressures as well. These advantages are:

Contamination Control — flushing the motor case.

Motor Cooler — exiting oil draws motor heat away.

Extend Motor Seal Life — maintain low case pressure with a preset restriction installed in the case drain line

Example:

A 14 Bar case pressure will cause a load of 40 kg, so the allowable thrust load will be 82 kg plus 40 = 120 kg kg pushing inward on shaft. Tension load is 82 kg under all case pressure conditions.

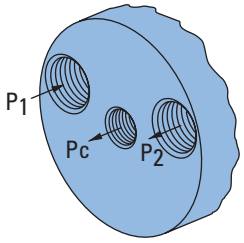
Example:

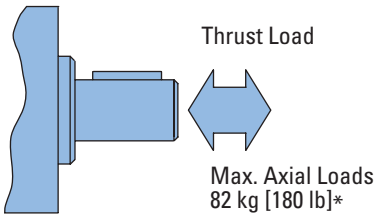
A 200 PSI case pressure will cause a load of 88 lbs, so the allowable thrust load will be 180 lbs plus 88 = 268 lbs pushing inward on shaft. Tension load is 180 lb under all case pressure conditions

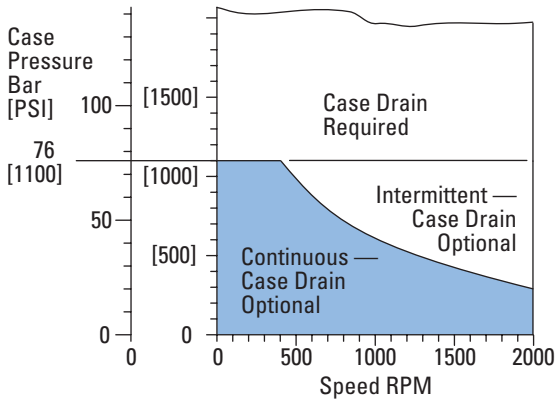
Note:

J Series motors can be connected in parallel or in series.

Case pressure will add to the allowable compressive thrust load. Case pressure will push outward on the shaft at 20 kg/7 Bar [44 lb/100 PSI].





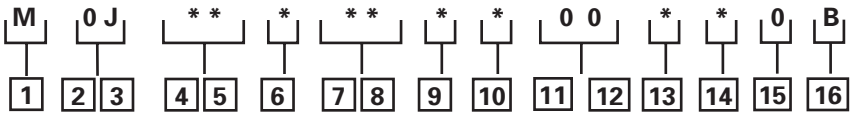


Case Pressure Seal Limitation

J Series (129-)

Model Code

The following 16-digit coding system has been developed to identify all of the configuration options for the J motor. Use this model code to specify a motor with the desired features. All 16-digits of the code must be present when ordering. You may want to photocopy the matrix below to ensure that each number is entered in the correct box.



1 Product

M – Motor

2, 3 Series

0J – J Series

4, 5 Displacement cm3/r [in3/r]

05 – 8,2 [.50]

08 – 12,9 [.79]

12 – 19,8 [1.21]

19 – 31,6 [1.93]

30 – 50,0 [3.00]

6 Mounting Type

A – 5 Bolt: Dia. 31,47 [1.239] x 5,1 [.20] Pilot 1/4-28 UNF 2B Mounting Holes on 45 [1.77] Dia. Bolt Circle

B – 5 Bolt: Dia. 31,47 [1.239] x 5,1 [.20] Pilot M6 x 1- 6H Mounting Holes on 45 [1.77] Dia. Bolt Circle

C – 2 Bolt: Dia. 62,99 [2.480] x 2,0 [.08] Pilot 10,36[.408] Mounting Holes on 80,0 [3.150] Dia. Bolt Circle

D – 2 Bolt: Dia. 62,99 [2.480] x 2,0 [.08] Pilot 9,0 [.354] Mounting Holes on 80,0 [3.150] Dia. Bolt Circle

7, 8 Output Shaft

01 – 5/8 inch Dia. Straight with 4,72 [.186] Square Key and 1/4-28 UNF - 2B Threaded Hole

02 – 16 mm Dia. Straight with 5,00 [.197] Square Key with M6 x 1 - 6H Threaded Hole

04 – 11/16 inch Dia. Straight with 4,72 [.186] Square Key and 1/4-28 UNF - 2B Threaded Hole

05 – 18 mm Dia. Straight with 5,92 [.233] Square Key with M6 x 1 - 6H Threaded Hole

06 – Involute Splined 9T—Metric 16,50 [.650] Dia. (B17 x 14 DIN 5482) M6 x 1 - 6H Threaded Hole

07 – 5/8 inch Dia. Straight with 4,75 [.187] Dia. Crosshole

08 – 3/4 inch Tapered with Woodruff Key and Nut

09 – 5/8 inch Dia. Straight with 4,72 [.186] Sq. Key with 1/4-28 UNF -2B Threaded Hole (Plated for Corrosion Protection)

14 – 16 mm Dia. Straight with 5,00 [.197] Sq. Key with M6 x 1- 6H Threaded Hole (Plated for Corrosion Protection)

9 Ports

A – 9/16 -18 UNF - 2B O-Ring End Ported

B – G 1/4 (BSP) End Ported

C – M14 x 1,5 - 6H O-Ring Port, End Ported

D – 9/16 -18 UNF - 2B O-Ring Side Ported

E – G 3/8 (BSP) Side Ported

F – G 1/4 (BSP) Side Ported

H – G 3/8 (BSP) End Ported

10 Case Flow Options

0 – No Case Drain

1 – 3/8 -24 UNF - 2B O-Ring

2 – G 1/8 (BSP)

3 – M10 x 1 - 6H O-Ring

11, 12 Special Features (Hardware)

00 – None

13 Special Features (Assembly)

0 – None

1 – Reverse Rotation

14 Paint/Special Packaging

0 – No Paint, Individual Box

A – Painted Low Gloss Black, Individual Box

B – No Paint, Bulk Box Option

15 Eaton Assigned Code when Applicable

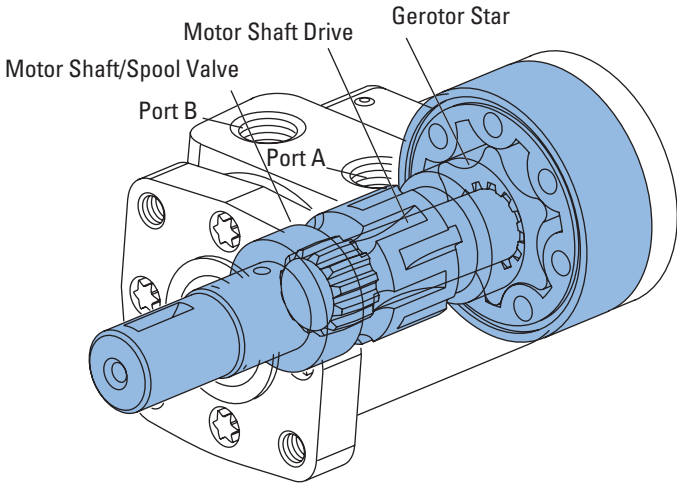
0 – Assigned Code

16 Eaton Assigned Design Code

B – Assigned Design Code

H Series (101-)

Highlights



Description

Designed for medium duty applications, these motors use industry-proven spool valve technology combined with state-of-the-art gerotors. In addition, a wide variety of mounting flanges, shafts, Ports and valving options provide design flexibility. Direction of shaft rotation and shaft speed can be controlled easily and smoothly throughout the speed range of the motor, and equipment can be driven direct, eliminating costly mechanical components.

Specifications

Gerotor Element	13 Displacements
Flow l/min [GPM]	57 [15] Continuous***
	76 [20] Intermittent**
Speed	Up to 1100 RPM
Pressure bar [PSI]	125 [1800] Cont.***
	165 [2400] Inter.**
Torque Nm [lb-in]	407 [3604] Cont.***
	520 [4600] Inter.**

*** Continuous— (Cont.) Continuous rating, motor may be run continuously at these ratings.
** Intermittent— (Inter.) Intermittent operation, 10% of every minute.

Features:

- Time-tested Char-Lynn drive set
- Three moving components (gerotor-star, drive, and shaft)
- Optimized drive running angle
- Three-zone pressure design (inlet, return and case)
- Variety of displacements, shafts and mounts
- Special options to meet customer needs

Benefits:

- High efficiency
- Powerful compact package
- Design flexibility
- Extended leak-free performance

Applications:

- Agricultural augers, harvesters, seeders
- Car wash brushes
- Food processing
- Railroad maintenance equipment
- Machine tools
- Conveyors
- Industrial sweepers and floor polishers
- Saw mill works
- Turf equipment
- Concrete and asphalt equipment
- Skid steer attachments
- Many more


Conveyer

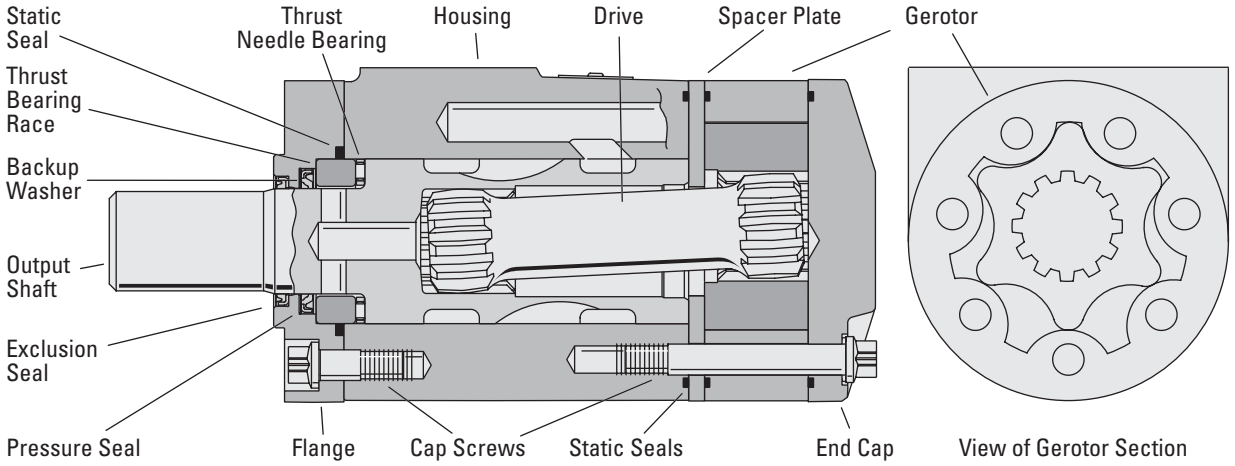

Combine


Sweeper


Salt and Sand Spreader

H Series (101-)

Specifications



SPECIFICATION DATA — H MOTORS

Displ. cm³/r [in³/r]		36 [2.2]	46 [2.8]	59 [3.6]	74 [4.5]	97 [5.9]	120 [7.3]	146 [8.9]	159 [9.7]	185 [11.3]	231 [14.1]	293 [17.9]	370 [22.6]	739 [45.1]
Max. Speed (RPM) @ Continuous Flow		1021	969	953	760	585	469	385	353	304	243	192	152	74
Flow LPM [GPM]	Continuous	38 [10]	45 [12]	57 [15]	57 [15]	57 [15]	57 [15]	57 [15]	57 [15]	57 [15]	57 [15]	57 [15]	57 [15]	57 [15]
	Intermittent	38 [10]	53 [14]	64 [17]	68 [18]	68 [18]	76 [20]	76 [20]	76 [20]	76 [20]	76 [20]	76 [20]	76 [20]	76 [20]
Torque Nm [lb-in]	Continuous	56 [497]	73 [650]	91 [802]	118 [1044]	155 [1368]	192 [1699]	221 [1954]	233 [2059]	265 [2343]	302 [2669]	351 [3110]	407 [3604]	389 [3440]
	Intermittent	75 [668]	99 [876]	122 [1076]	158 [1401]	207 [1829]	257 [2278]	300 [2653]	319 [2824]	356 [3151]	415 [3671]	466 [4121]	484 [4283]	520 [4600]
Min. Starting Torque Nm [lb-in]	@ Cont. Pressure	46 [410]	59 [520]	76 [670]	95 [840]	124 [1100]	154 [1360]	176 [1560]	186 [1650]	211 [1870]	238 [2110]	282 [2500]	330 [2920]	316 [2800]
	@ Int. Pressure	63 [560]	81 [720]	104 [920]	130 [1150]	171 [1510]	2102 [1860]	46 [2180]	262] [2320	293 [2590]	339 [3000]	388 [3430]	408 [3610]	434 [3840]
Pressure ΔBar [Δ PSI]	Continuous	124 [1800]	124 [1800]	124 [1800]	124 [1800]	124 [1800]	124 [1800]	117 [1700]	114 [1650]	110 [1600]	100 [1450]	93 [1350]	86 [1250]	41 [600]
	Intermittent	165 [2400]	165 [2400]	165 [2400]	165 [2400]	165 [2400]	165 [2400]	159 [2300]	155 [2250]	148 [2150]	138 [2000]	124 [1800]	103 [1500]	55 [800]
End Ported Units Only														
Δ Bar [Δ PSI]	Cont. Pressure	83 [1200]	83 [1200]	76 [1100]	76 [1100]	76 [1100]	69 [1000]	69 [1000]	69 [1000]	62 [900]	55 [800]	48 [700]	57 [825]	27 [396]
	Intermittent	117 [1700]	117 [1700]	110 [1600]	110 [1600]	110 [1600]	103 [1500]	103 [1500]	103 [1500]	91 [1400]	90 [1300]	83 [1200]	68 [990]	36 [528]
Weight kg [lb]		5,1 [11.2]	5,1 [11.2]	5,2 [11.5]	5,2 [11.5]	5,4 [11.8]	5,5 [12.1]	5,6 [12.4]	5,7 [12.5]	5,8 [12.8]	6,0 [13.3]	6,3 [14.0]	6,7 [14.7]	8,4 [18,6]

A simultaneous maximum torque and maximum speed NOT recommended.

Note:

To assure best motor life, run motor for approximately one hour at 30% of rated pressure before application to full load. Be sure motor is filled with fluid prior to any load applications.

Note:

The End Ported Units Only ratings are for Standard Ported Units.

Maximum Inlet Pressure:

172 Bar [2500 PSI] without regard to Δ Bar [Δ PSI] and/or back pressure ratings or combination thereof.

6B splined or Tapered shafts are recommended whenever operation above 282 NM [2500 lb-in] of torque, especially for those applications subject to frequent reversals.

Δ Pressure:

The true Δ bar [Δ PSI] difference between inlet port and outlet port

Continuous Rating:

Motor may be run continuously at these ratings

Intermittent Operation:

10% of every minute

Recommended Fluids:

Recommended Fluids — Premium quality, anti-wear type hydraulic oil. Minimum oil viscosity (at operating-temperature) should be the highest of the following: 100 SUS or

$$\left[\frac{300 \times \text{Bar}}{\text{RPM}} = \text{SUS} \qquad \frac{20 \times \text{PSI}}{\text{RPM}} = \text{SUS}\right]$$

Recommended Maximum System Operating Temp.:

82°C [180°F]

Recommended Filtration:

per ISO Cleanliness Code 4406, level 20/18/13

H Series (101-)

Performance Data

Motors run with high efficiency in all areas designated with a number for torque and speed, however for best motor life select a motor to run with a torque and speed range printed in the light shaded area.

Performance data is typical at 120 SUS. Actual data may vary slightly from unit to unit in production.

Continuous

Intermittent

36 cm³/r [2.2 in³/r]

Δ Pressure Bar [PSI]

Flow LPM [GPM]	Continuous [200] 14	[400] 28	[600] 41	[800] 55	[1000] 69	[1200] 83	[1400] 97	[1600] 110	[1800] 124	Max. Continuous [2400] 165	Max. Intermittent
[2]	[49]	[103]	[162]	[189]	[270]	[325]	[379]	[432]	[489]	[650]	
	6	12	18	21	31	37	43	49	55	73	
7,6	204	201	198	194	189	184	177	170	162	122	
[4]	[47]	[106]	[160]	[191]	[274]	[327]	[384]	[439]	[495]	[654]	
	5	12	18	22	31	37	43	50	56	74	
15,1	408	407	402	399	394	387	381	373	365	323	
[6]	[44]	[102]	[158]	[188]	[272]	[328]	[383]	[440]	[496]	[661]	
	5	12	18	21	31	37	43	50	56	75	
22,7	613	612	609	604	599	591	586	576	565	523	
[8]	[40]	[97]	[153]	[184]	[270]	[326]	[383]	[440]	[497]	[668]	
	5	11	17	21	31	37	43	50	56	75	
30,3	817	817	814	807	799	793	785	776	762	721	
Max. Continuous [10]	[36]	[90]	[148]	[180]	[265]	[322]	[380]	[438]	[495]	[664]	
	4	10	17	20	30	36	43	49	56	75	
37,9	1021	1021	1015	1008	1001	991	981	969	959	920	

[90] Torque [lb-in]
10 Nm
1021 Speed RPM

46 cm³/r [2.8 in³/r]

Δ Pressure Bar [PSI]

Flow LPM [GPM]	Continuous [200] 14	[400] 28	[600] 41	[800] 55	[1000] 69	[1200] 83	[1400] 97	[1600] 110	[1800] 124	Max. Continuous [2400] 165	Max. Intermittent
[2]	[64]	[136]	[212]	[284]	[355]	[426]	[497]	[567]	[641]	[852]	
	7	15	24	32	40	48	56	64	72	96	
7,6	161	158	156	153	148	145	139	133	127	95	
[4]	[61]	[139]	[209]	[286]	[359]	[429]	[503]	[576]	[649]	[857]	
	7	16	24	32	41	48	57	65	73	97	
15,1	323	320	316	314	310	304	300	293	287	253	
[6]	[58]	[134]	[207]	[282]	[356]	[430]	[502]	[577]	[650]	[867]	
	7	15	23	32	40	49	57	65	73	98	
22,7	486	481	479	475	471	464	461	453	444	410	
[8]	[52]	[128]	[200]	[276]	[354]	[428]	[502]	[577]	[651]	[876]	
	6	14	23	31	40	48	57	65	74	99	
30,3	648	643	640	635	628	623	617	610	599	566	
[10]	[47]	[118]	[194]	[269]	[347]	[423]	[498]	[575]	[649]	[871]	
	5	13	22	30	39	48	56	65	73	98	
37,9	808	803	798	793	787	779	771	761	753	722	
Max. Continuous [12]	[36]	[109]	[188]	[260]	[340]	[417]	[492]	[567]	[643]	[864]	
	4	12	21	29	38	47	56	64	73	98	
45,4	969	964	960	952	946	938	931	922	914	877	
Max. Intermittent [14]	[25]	[98]	[175]	[249]	[327]	[404]	[484]	[559]	[634]		
	3	11	20	28	37	46	55	63	72		
53,0	1127	1123	1115	1108	1100	1093	1086	1079	1068		

Performance Data

Motors run with high efficiency in all areas designated with a number for torque and speed, however for best motor life select a motor to run with a torque and speed range printed in the light shaded area.

Performance data is typical at 120 SUS. Actual data may vary slightly from unit to unit in production.

Continuous

Intermittent

59 cm³/r [3.6 in³/r]

Δ Pressure Bar [PSI]

Flow LPM [GPM]	Continuous [200] 14	[400] 28	[600] 41	[800] 55	[1000] 69	[1200] 83	[1400] 97	[1600] 110	[1800] 124	Max. Continuous [2400] 165
[2]	[79] 9	[169] 19	[260] 29	[305] 34	[437] 49	[526] 59	[616] 70	[704] 80	[796] 90	[1055] 119
7,6	127	125	123	121	117	114	109	103	96	65
[4]	[76] 9	[168] 19	[257] 29	[307] 35	[441] 50	[529] 60	[620] 70	[710] 80	[800] 90	[1065] 120
15,1	254	254	251	249	246	241	236	230	224	193
[6]	[73] 8	[161] 18	[252] 28	[303] 34	[439] 50	[529] 60	[618] 70	[709] 80	[802] 91	[1069] 121
22,7	381	381	380	377	373	368	364	358	349	319
[8]	[64] 7	[151] 17	[243] 27	[294] 33	[428] 48	[519] 59	[609] 69	[701] 79	[794] 90	[1076] 122
30,3	508	508	508	504	500	496	491	484	476	446
[10]	[57] 6	[141] 16	[234] 26	[283] 32	[419] 47	[512] 58	[602] 68	[693] 78	[786] 89	[1071] 121
37,9	635	635	634	630	626	621	614	608	601	571
[12]	[45] 5	[131] 15	[227] 26	[274] 31	[409] 46	[505] 57	[593] 67	[684] 77	[778] 88	[1058] 120
45,4	762	762	762	757	753	747	741	734	728	694
[14]	[33] 4	[118] 13	[213] 24	[266] 30	[396] 45	[492] 56	[583] 66	[676] 76	[770] 87	[1055] 119
53,0	889	889	887	882	877	872	866	860	851	813
Max. Continuous [15]	[29] 3	[111] 13	[205] 23	[260] 29	[389] 44	[486] 55	[576] 65	[670] 76	[765] 86	[1055] 119
56,8	953	953	951	945	940	935	929	921	913	872
Max. Intermittent [20]	[17] 2	[98] 11	[192] 22	[252] 28	[377] 43	[475] 54	[567] 64	[660] 75	[757] 86	
75,7	1080	1080	1077	1071	1067	1062	1055	1049	1040	

[111] Torque [lb-in]
13 Nm
953 Speed RPM

74 cm³/r [4.5 in³/r]

Δ Pressure Bar [PSI]

Flow LPM [GPM]	Continuous [200] 14	[400] 28	[600] 41	[800] 55	[1000] 69	[1200] 83	[1400] 97	[1600] 110	[1800] 124	Max. Continuous [2400] 165
[2]	[103] 12	[220] 25	[339] 38	[454] 51	[569] 64	[685] 77	[801] 91	[916] 103	[1036] 117	[1373] 155
7,6	101	99	98	96	93	90	86	81	76	51
[4]	[99] 11	[219] 25	[335] 38	[457] 52	[574] 65	[689] 78	[808] 91	[925] 105	[1042] 118	[1386] 157
15,1	203	201	199	197	194	191	187	182	177	153
[6]	[94] 11	[210] 24	[328] 37	[451] 51	[571] 65	[689] 78	[805] 91	[924] 104	[1044] 118	[1392] 157
22,7	305	303	301	298	296	292	288	283	276	252
[8]	[86] 10	[196] 22	[319] 36	[438] 49	[558] 63	[676] 76	[793] 90	[913] 103	[1033] 117	[1401] 158
30,3	406	404	402	399	396	393	388	383	377	352
[10]	[74] 8	[183] 21	[310] 35	[422] 48	[545] 62	[667] 75	[784] 89	[903] 102	[1024] 116	[1394] 158
37,9	507	505	502	499	496	492	486	482	476	452
[12]	[58] 7	[171] 19	[295] 33	[408] 46	[533] 60	[657] 74	[773] 87	[891] 101	[1013] 114	[1377] 156
45,4	608	606	603	600	596	591	587	581	576	549
[14]	[43] 5	[154] 17	[277] 31	[396] 45	[515] 58	[640] 72	[760] 86	[880] 99	[1002] 113	[1374] 155
53,0	709	706	702	698	694	691	686	681	674	643
Max. Continuous [15]	[36] 4	[145] 16	[268] 30	[387] 44	[506] 57	[632] 71	[750] 85	[873] 99	[996] 113	[1373] 155
56,8	760	757	753	749	744	740	735	729	723	690
Max. Intermittent [20]	[14] 2	[121] 14	[233] 26	[351] 40	[482] 54	[609] 69	[725] 82	[856] 97	[981] 111	
75,7	904	902	898	895	891	887	882	877	869	

Performance Data

Motors run with high efficiency in all areas designated with a number for torque and speed, however for best motor life select a motor to run with a torque and speed range printed in the light shaded area.

Performance data is typical at 120 SUS. Actual data may vary slightly from unit to unit in production.

Continuous

Intermittent

97 cm³/r [5.9 in³/r]

Δ Pressure Bar [PSI]

Flow LPM [GPM]	Continuous [200] 14	[400] 28	[600] 41	[800] 55	[1000] 69	[1200] 83	[1400] 97	[1600] 110	[1800] 124	Max. Continuous [2400] 165	Max. Intermittent
[2] 7,6	[134] 15 78	[292] 33 76	[442] 50 75	[593] 67 73	[746] 84 71	[899] 102 68	[1054] 119 65	[1209] 137 61	[1365] 154 55	[1806] 204 33	
[4] 15,1	[131] 15 156	[281] 32 155	[436] 49 153	[596] 67 151	[750] 85 149	[903] 102 147	[1059] 120 143	[1212] 137 139	[1367] 154 134	[1828] 207 113	
[6] 22,7	[126] 14 234	[269] 30 233	[425] 48 231	[588] 66 230	[747] 84 228	[900] 102 224	[1054] 119 221	[1206] 136 217	[1368] 155 210	[1823] 206 189	
[8] 30,3	[110] 12 312	[246] 28 311	[408] 46 310	[566] 64 308	[718] 81 305	[873] 99 303	[1023] 116 300	[1177] 133 295	[1339] 151 291	[1829] 207 269	
[10] 37,9	[96] 11 390	[231] 26 389	[392] 44 387	[539] 61 385	[699] 79 383	[859] 97 380	[1005] 114 376	[1156] 131 373	[1318] 149 368	[1821] 206 346	
[12] 45,4	[77] 9 468	[218] 25 467	[378] 43 465	[522] 59 463	[681] 77 460	[844] 95 457	[990] 112 453	[1142] 129 449	[1301] 147 445	[1792] 202 421	
[14] 53,0	[60] 7 546	[197] 22 544	[358] 40 542	[513] 58 539	[662] 75 537	[828] 94 535	[973] 110 531	[1131] 128 526	[1293] 146 521	[1776] 201 499	
Max. Continuous [15] 56,8	[52] 6 585	[189] 21 583	[346] 39 581	[495] 56 578	[651] 74 575	[819] 93 573	[963] 109 569	[1126] 127 564	[1286] 145 559	[1778] 201 536	
Max. Intermittent [20] 75,7	[25] 3 701	[157] 18 700	[311] 35 697	[455] 51 694	[625] 71 691	[790] 89 688	[941] 106 684	[1110] 125 681	[1272] 144 674		

[189] Torque [lb-in]
21 Nm
583 Speed RPM

120 cm³/r [7.3 in³/r]

Δ Pressure Bar [PSI]

Flow LPM [GPM]	Continuous [200] 14	[400] 28	[600] 41	[800] 55	[1000] 69	[1200] 83	[1400] 97	[1600] 110	[1800] 124	Max. Continuous [2400] 165	Max. Intermittent
[2] 7,6	[162] 18 62	[357] 40 61	[544] 61 61	[736] 83 59	[927] 105 58	[1116] 126 55	[1305] 147 53	[1498] 169 49	[1687] 191 45	[2231] 252 26	
[4] 15,1	[160] 18 125	[348] 39 124	[539] 61 123	[736] 83 121	[930] 105 120	[1119] 126 119	[1316] 149 116	[1506] 170 114	[1698] 192 110	[2268] 256 90	
[6] 22,7	[155] 18 188	[338] 38 187	[530] 60 186	[729] 82 185	[923] 104 183	[1116] 126 180	[1310] 148 178	[1500] 169 175	[1699] 192 170	[2271] 257 152	
[8] 30,3	[139] 16 250	[319] 36 250	[515] 58 249	[710] 80 247	[901] 102 245	[1094] 124 243	[1283] 145 241	[1476] 167 237	[1673] 189 233	[2278] 257 216	
[10] 37,9	[121] 14 313	[303] 34 312	[497] 56 311	[686] 78 309	[883] 100 308	[1081] 122 306	[1267] 143 302	[1460] 165 300	[1655] 187 296	[2268] 256 278	
[12] 45,4	[102] 12 375	[288] 33 374	[480] 54 373	[664] 75 371	[862] 97 370	[1060] 120 367	[1246] 141 365	[1440] 163 361	[1640] 185 358	[2232] 252 338	
[14] 53,0	[78] 9 438	[263] 30 437	[458] 52 435	[652] 74 433	[841] 95 431	[1041] 118 430	[1228] 139 427	[1420] 160 423	[1616] 183 419	[2213] 250 401	
Max. Continuous [15] 56,8	[67] 8 469	[253] 29 468	[446] 50 466	[632] 71 464	[828] 94 462	[1030] 116 460	[1214] 137 458	[1411] 159 454	[1608] 182 450	[2205] 249 430	
Max. Intermittent [20] 75,7	[20] 2 626	[202] 23 624	[384] 43 621	[581] 66 618	[778] 88 617	[971] 110 614	[1169] 132 611	[1356] 153 609	[1559] 176 606		

Performance Data

Motors run with high efficiency in all areas designated with a number for torque and speed, however for best motor life select a motor to run with a torque and speed range printed in the light shaded area.

Performance data is typical at 120 SUS. Actual data may vary slightly from unit to unit in production.

Continuous

Intermittent

146 cm³/r [8.9 in³/r]

Δ Pressure Bar [PSI]

Flow LPM [GPM]	Continuous [200] 14	[400] 28	[600] 41	[800] 55	[1000] 69	[1200] 83	[1400] 97	[1600] 110	Max. Continuous [1700] 117	Max. Intermittent [2300] 159
[2] 7,6	[198] 22 51	[435] 49 50	[664] 75 50	[897] 101 49	[1130] 128 47	[1361] 154 45	[1591] 180 43	[1827] 206 40	[1942] 219 39	[2611] 295 24
[4] 15,1	[196] 22 103	[424] 48 102	[657] 74 101	[898] 101 99	[1133] 128 99	[1365] 154 97	[1604] 181 95	[1836] 207 93	[1954] 221 92	[2648] 299 78
[6] 22,7	[189] 21 154	[412] 47 153	[646] 73 152	[889] 100 151	[1125] 127 150	[1361] 154 148	[1598] 181 146	[1829] 207 143	[1951] 220 141	[2653] 300 128
[8] 30,3	[169] 19 205	[389] 44 205	[628] 71 204	[866] 98 203	[1098] 124 201	[1333] 151 200	[1564] 177 197	[1799] 203 195	[1919] 217 193	[2649] 299 180
[10] 37,9	[148] 17 257	[369] 42 256	[605] 68 255	[836] 94 253	[1076] 122 252	[1318] 149 251	[1544] 174 248	[1780] 201 246	[1899] 215 244	[2789] 315 231
[12] 45,4	[125] 14 308	[351] 40 307	[586] 66 306	[810] 92 305	[1051] 119 303	[1293] 146 301	[1519] 172 299	[1756] 198 296	[1878] 212 295	[2606] 294 281
[14] 53,0	[95] 11 359	[321] 36 358	[558] 63 357	[795] 90 355	[1026] 116 354	[1290] 146 352	[1497] 169 350	[1731] 196 347	[1851] 209 346	[2580] 292 331
Max. Continuous [15] 56,8	[82] 9 85	[308] 35 384	[544] 61 383	[771] 87 381	[1010] 114 379	[1256] 142 378	[1480] 167 375	[1720] 194 373	[1840] 208 371	[2569] 290 356
Max. Intermittent [20] 75,7	[24] 3 513	[246] 28 512	[468] 53 509	[708] 80 507	[948] 107 506	[1184] 134 504	[1425] 161 501	[1653] 187 499	[1780] 201 498	

159 cm³/r [9.7 in³/r]

Δ Pressure Bar [PSI]

Flow LPM [GPM]	Continuous [200] 14	[400] 28	[600] 41	[800] 55	[1000] 69	[1200] 83	[1400] 97	[1600] 110	Max. Continuous [1650] 134	Max. Intermittent [2250] 155
[2] 7,6	[209] 24 47	[465] 53 46	[715] 81 46	[973] 110 45	[1228] 139 44	[1478] 167 42	[1724] 195 40	[1981] 224 38	[2046] 231 37	[2764] 312 23
[4] 15,1	[210] 24 94	[460] 52 94	[710] 80 93	[971] 110 91	[1229] 139 91	[1480] 167 90	[1745] 197 89	[1996] 226 87	[2059] 233 87	[2813] 318 76
[6] 22,7	[205] 23 141	[454] 51 141	[704] 80 140	[965] 109 139	[1216] 137 138	[1477] 167 136	[1738] 196 134	[1991] 225 132	[2055] 232 132	[2824] 319 119
[8] 30,3	[186] 21 188	[440] 50 188	[693] 78 187	[951] 107 186	[1205] 136 185	[1461] 165 183	[1716] 194 181	[1973] 223 179	[2038] 230 178	[2808] 317 166
[10] 37,9	[164] 19 235	[422] 48 234	[671] 76 234	[930] 105 232	[1189] 134 232	[1451] 164 230	[1702] 192 228	[1965] 219 226	[2032] 230 225	[2789] 315 213
[12] 45,4	[144] 16 282	[404] 46 281	[652] 74 281	[900] 102 279	[1163] 131 279	[1421] 161 277	[1674] 189 275	[1937] 219 273	[2004] 226 272	[2770] 313 260
[14] 53,0	[109] 12 330	[374] 42 329	[623] 70 328	[883] 100 327	[1140] 129 325	[1396] 158 323	[1653] 187 322	[1900] 215 319	[1963] 222 319	[2727] 308 306
Max. Continuous [15] 56,8	[92] 10 353	[359] 41 352	[612] 69 351	[861] 97 350	[1123] 127 348	[1381] 156 347	[1633] 185 345	[1886] 213 343	[1950] 220 342	[2712] 306 330
Max. Intermittent [20] 75,7	[26] 3 471	[268] 30 470	[510] 58 467	[772] 87 465	[1034] 117 464	[1290] 146 462	[1553] 175 460	[1802] 204 458	[1865] 211 458	

[359] Torque [lb-in]
41 Nm
352 Speed RPM

Performance Data

Motors run with high efficiency in all areas designated with a number for torque and speed, however for best motor life select a motor to run with a torque and speed range printed in the light shaded area.

Performance data is typical at 120 SUS. Actual data may vary slightly from unit to unit in production.

Continuous

Intermittent

185 cm³/r [11.3 in³/r]

Δ Pressure Bar [PSI]

Flow LPM [GPM]	Continuous [200] 14	[400] 28	[600] 41	[800] 55	[1000] 69	[1200] 83	[1400] 97	Max. Continuous [1600] 110	Max. Intermittent [2150] 148
[2] 7,6	[257] 29 40	[554] 63 40	[847] 96 39	[1150] 130 38	[1447] 163 37	[1739] 196 36	[2035] 230 33	[2320] 262 29	[3103] 351 12
[4] 15,1	[254] 29 81	[546] 62 81	[845] 95 80	[1145] 129 79	[1448] 164 78	[1744] 197 77	[2049] 232 76	[2343] 265 74	[3147] 356 63
[6] 22,7	[246] 28 121	[540] 61 121	[834] 94 120	[1137] 128 120	[1434] 162 119	[1736] 196 117	[2036] 230 115	[2337] 264 112	[3151] 356 100
[8] 30,3	[224] 25 162	[520] 59 162	[820] 93 161	[1117] 126 160	[1414] 160 159	[1716] 194 157	[2014] 228 155	[2315] 262 152	[3133] 354 140
[10] 37,9	[202] 23 202	[499] 56 202	[793] 90 201	[1095] 124 201	[1394] 158 200	[1699] 192 198	[1997] 226 196	[2299] 260 193	[3112] 352 181
[12] 45,4	[176] 20 243	[475] 54 242	[767] 87 242	[1063] 120 241	[1368] 155 240	[1664] 188 238	[1969] 222 236	[2268] 256 234	[3088] 349 222
[14] 53,0	[140] 16 283	[443] 50 283	[735] 83 282	[1035] 117 281	[1340] 151 280	[1637] 185 279	[1936] 219 277	[2227] 252 274	[3051] 345 262
Max. Continuous [15] 56,8	[120] 14 304	[425] 48 303	[719] 81 302	[1014] 115 301	[1320] 149 300	[1618] 183 299	[1914] 216 297	[2205] 249 294	[3023] 342 283
Max. Intermittent [20] 75,7	[27] 3 405	[321] 36 404	[612] 69 402	[911] 103 401	[1211] 137 400	[1504] 170 398	[1795] 203 397		

231 cm³/r [14.1 in³/r]

Δ Pressure Bar [PSI]

Flow LPM [GPM]	Continuous [200] 14	[400] 28	[600] 41	[800] 55	[1000] 69	[1200] 83	[1400] 97	Max. Continuous [1450] 100	Max. Intermittent [2000] 138
[2] 7,6	[338] 38 32	[707] 80 32	[1074] 121 31	[1456] 165 30	[1827] 206 30	[2192] 248 28	[2572] 291 26	[2657] 300 25	
[4] 15,1	[328] 37 65	[695] 79 65	[1076] 122 64	[1447] 163 63	[1827] 206 62	[2201] 249 62	[2577] 291 60	[2669] 302 60	[3671] 415 50
[6] 22,7	[317] 36 97	[687] 78 97	[1057] 119 97	[1434] 162 96	[1811] 205 95	[2186] 247 94	[2555] 289 92	[2650] 299 91	[3668] 414 80
[8] 30,3	[289] 33 130	[659] 74 130	[1038] 117 130	[1406] 159 129	[1777] 201 128	[2160] 244 127	[2531] 286 124	[2625] 297 124	[3644] 412 112
[10] 37,9	[265] 30 162	[631] 71 162	[1004] 113 162	[1381] 156 162	[1751] 198 160	[2131] 241 158	[2510] 284 156	[2602] 294 156	[3608] 408 145
[12] 45,4	[230] 26 195	[599] 68 195	[968] 109 194	[1345] 152 194	[1722] 195 193	[2088] 236 192	[2480] 280 189	[2571] 290 189	[3571] 403 178
[14] 53,0	[191] 22 227	[563] 64 227	[927] 105 227	[1299] 147 226	[1686] 190 226	[2058] 233 224	[2428] 274 222	[2519] 285 221	[3532] 399 212
Max. Continuous [15] 56,8	[167] 19 243	[538] 61 243	[904] 102 243	[1279] 145 242	[1661] 188 242	[2030] 229 240	[2404] 272 238	[2493] 282 238	[3488] 394 229
Max. Intermittent [20] 75,7	[29] 3 324	[411] 46 324	[785] 89 323	[1152] 130 322	[1520] 172 322	[1877] 212 320	[2222] 251 319	[2318] 262 318	

[538] Torque [lb-in]
61 Nm
243 Speed RPM

Performance Data

Motors run with high efficiency in all areas designated with a number for torque and speed, however for best motor life select a motor to run with a torque and speed range printed in the light shaded area.

Performance data is typical at 120 SUS. Actual data may vary slightly from unit to unit in production.

Continuous

Intermittent

293 cm³/r [17.9 in³/r]

Δ Pressure Bar [PSI]

Flow LPM [GPM]	Continuous [200] 14	[400] 28	[600] 41	[800] 55	[1000] 69	[1200] 83	Max. Continuous [1350] 93	Max. Intermittent [1800] 124
[2] 7,6	[427] 48 26	[893] 101 25	[1361] 154 25	[1829] 207 24	[2293] 259 22	[2672] 302 16	[2977] 336 13	
[4] 15,1	[419] 47 51	[886] 100 51	[1362] 154 51	[1833] 207 50	[2305] 260 49	[2771] 313 47	[3110] 351 44	[4107] 464 22
[6] 22,7	[402] 45 77	[872] 99 77	[1342] 152 76	[1819] 206 76	[2291] 259 74	[2757] 312 71	[3098] 350 68	[4121] 466 54
[8] 30,3	[367] 41 102	[838] 95 102	[1316] 149 102	[1785] 202 101	[2252] 254 100	[2723] 308 98	[3070] 347 95	[4086] 462 84
[10] 37,9	[332] 38 128	[803] 91 128	[1276] 144 128	[1749] 198 127	[2215] 250 126	[2684] 303 123	[3034] 343 120	[4061] 459 108
[12] 45,4	[289] 33 153	[760] 86 153	[1230] 139 153	[1706] 193 153	[2177] 246 151	[2634] 298 149	[2989] 338 146	[4012] 453 135
[14] 53,0	[241] 27 179	[712] 80 179	[1176] 133 179	[1650] 186 179	[2126] 240 177	[2592] 293 175	[2935] 332 172	[3963] 448 161
Max. Continuous [15] 56,8	[211] 24 192	[683] 77 192	[1149] 130 192	[1623] 183 191	[2096] 237 190	[2558] 289 188	[2905] 328 185	[3914] 442 174
Max. Intermittent [20] 75,7	[43] 5 256	[527] 60 256	[1001] 113 255	[1463] 165 255	[1919] 217 254	[2375] 268 252	[2720] 307 249	

370 cm³/r [22.6 in³/r]

Δ Pressure Bar [PSI]

Flow LPM [GPM]	Continuous [200] 14	[400] 28	[600] 41	[800] 55	[1000] 69	[1200] 83	Max. Continuous [1250] 86	Max. Intermittent [1500] 103
[2] 7,6	[537] 61 20	[1121] 127 20	[1715] 194 20	[2285] 258 19	[2862] 323 16			
[4] 15,1	[532] 60 40	[1123] 127 40	[1715] 194 40	[2308] 261 39	[2893] 327 38	[3467] 392 36	[3604] 407 35	[4274] 483 27
[6] 22,7	[508] 57 61	[1100] 124 61	[1693] 191 61	[2294] 259 60	[2884] 326 58	[3458] 391 55	[3598] 407 53	[4283] 484 47
[8] 30,3	[463] 52 81	[1060] 120 81	[1661] 188 81	[2255] 255 80	[2840] 321 79	[3414] 386 76	[3557] 402 74	[4254] 481 68
[10] 37,9	[414] 47 101	[1017] 115 101	[1613] 182 101	[2203] 249 101	[2788] 315 99	[3363] 380 96	[3506] 396 94	[4212] 476 88
[12] 45,4	[363] 41 121	[960] 108 121	[1553] 175 121	[2152] 243 121	[2737] 309 119	[3305] 373 116	[3446] 389 115	[4152] 469 109
[14] 53,0	[303] 34 142	[897] 101 142	[1484] 168 142	[2086] 236 142	[2667] 301 140	[3246] 367 137	[3386] 383 136	[4092] 462 130
Max. Continuous [15] 56,8	[266] 30 152	[862] 97 152	[1452] 164 152	[2050] 232 152	[2630] 297 150	[3206] 362 148	[3347] 378 147	[4054] 458 140
Max. Intermittent [20] 75,7	[61] 7 202	[671] 76 202	[1269] 143 202	[1847] 209 202	[2410] 272 202	[2987] 337 199	[3119] 352 198	

[862] 97 152 } Torque [lb-in] Nm Speed RPM

739 cm³/r [45.1 in³/r]

Δ Pressure Bar [PSI]

Flow LPM [GPM]	Continuous [200] 14	[400] 28	[600] 41	Max. Continuous [800] 55	Max. Intermittent
[2] 7,6	[1080] 122 10	[2250] 254 10	[3440] 389 10	[4570] 516 9	
[4] 15,1	[1070] 121 20	[2250] 254 20	[3440] 389 19	[4600] 520 18	
[6] 22,7	[1020] 115 30	[2200] 249 30	[3390] 383 29	[4590] 519 27	
[8] 30,3	[945] 107 40	[2135] 241 40	[3330] 376 39	[4515] 510 37	
[10] 37,9	[840] 95 50	[2050] 232 50	[3250] 367 48	[4430] 501 46	
[12] 45,4	[740] 84 60	[1945] 220 59	[3130] 354 58	[4320] 488 55	
[14] 53,0	[630] 71 69	[1820] 206 68	[3005] 340 68	[4195] 474 66	
Max. Continuous [15] 56,8	[540] 61 74	[1735] 196 74	[2905] 328 73	[4130] 467 72	
Max. Intermittent [20] 75,7	[143] 16 99	[1350] 153 98	[2565] 290 97	[3705] 419 96	

H Series (101-)

Dimensions

(Refer to pages B-4-19 thru B-4-22 for shaft and port dimensions.)

Standard Rotation Viewed from Shaft End

Port A Pressurized — CW

Port B Pressurized — CCW

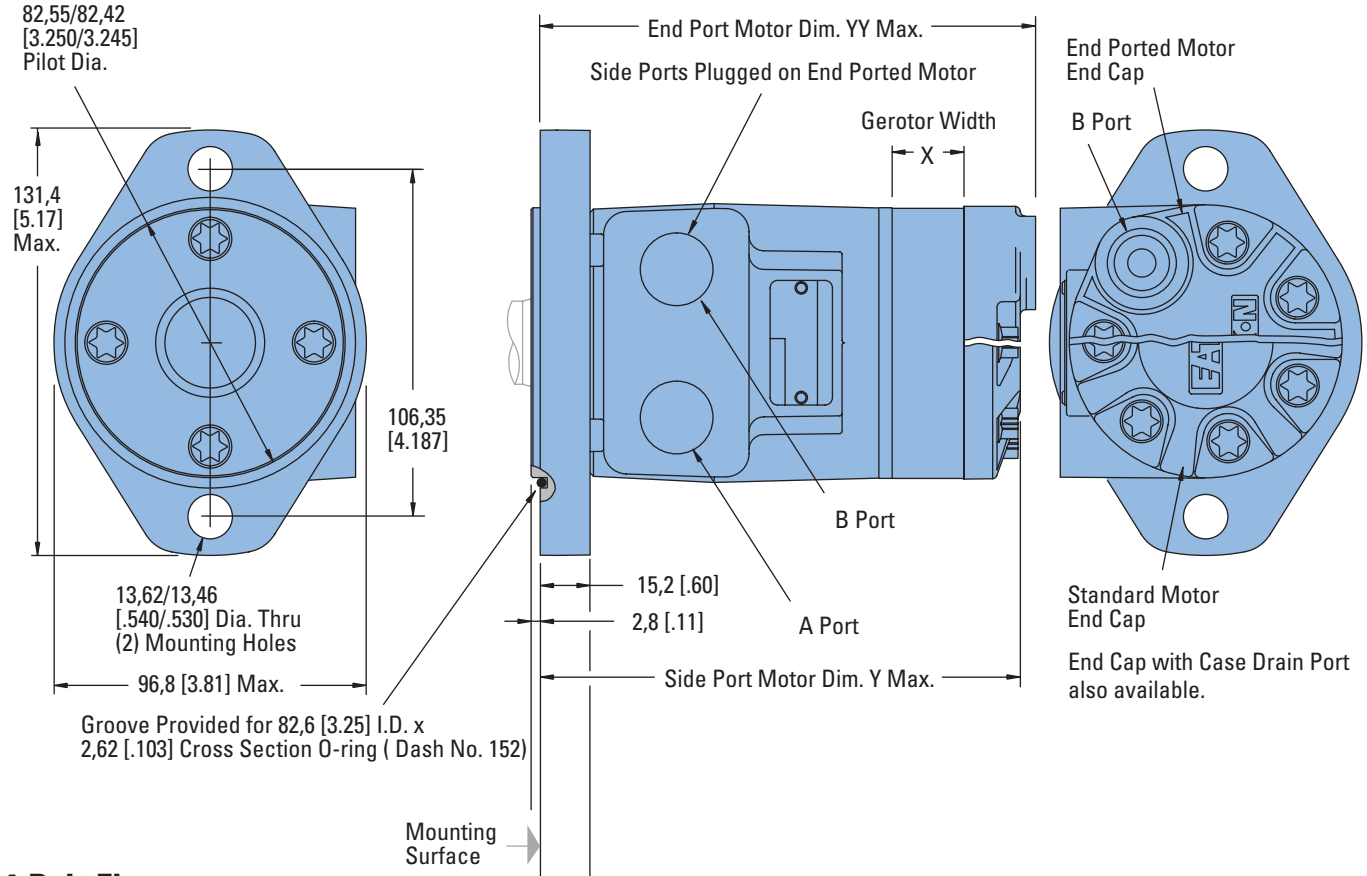
Note:

Mounting surface flatness requirement is ▱ ,13 mm [.005 inch] Max.

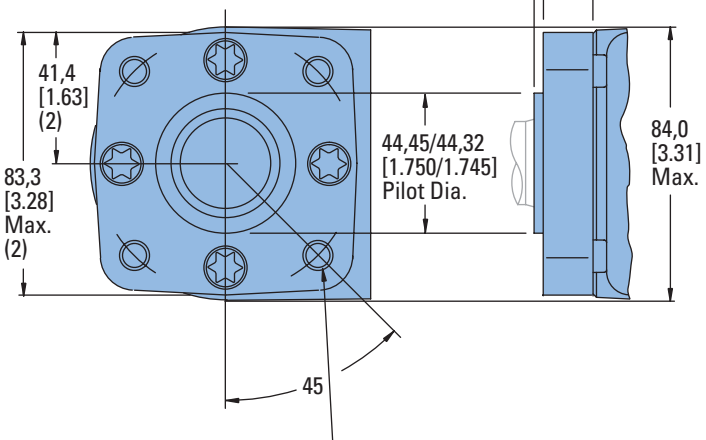
Note:

End ported motor pressure is derated. Reference page B-2-2 for ratings.

2 Bolt Flange



4 Bolt Flange



3/8-16 UNC (15,2 [.60] Max. Bolt Thread Engagement) Mounting Holes (4) Equally Spaced on 82,6 [3.25] Dia. Bolt Circle
or
M10 x 1,5 (15,2 [.60] Max. Bolt Thread Engagement) Mounting Holes (4) Equally Spaced on 82,6 [3.25] Dia. Bolt Circle

2 AND 4 BOLT FLANGE

Displacement cm^3/r [in^3/r]	X mm [inch]	Y mm [inch]	YY mm [inch]
36 [2.2]	6,4 [.25]	132,1 [5.20]	138,5 [5.45]
46 [2.8]	6,4 [.25]	132,1 [5.20]	138,5 [5.45]
59 [3.6]	10,2 [.40]	135,9 [5.35]	142,3 [5.60]
74 [4.5]	10,2 [.40]	135,9 [5.35]	142,3 [5.60]
97 [5.9]	13,2 [.52]	139,0 [5.47]	145,3 [5.72]
120 [7.3]	16,5 [.65]	142,3 [5.60]	148,6 [5.85]
146 [8.9]	20,1 [.79]	145,8 [5.74]	152,2 [5.99]
159 [9.7]	21,9 [.86]	147,6 [5.81]	154,0 [6.06]
185 [11.3]	25,4 [1.00]	151,2 [5.95]	157,5 [6.20]
231 [14.1]	31,8 [1.25]	157,5 [6.20]	
293 [17.9]	40,4 [1.59]	166,2 [6.54]	
370 [22.6]	50,8 [2.00]	176,6 [6.95]	
739 [45.1]	101,6 [4.00]	227,4 [8.95]	

H Series (101-)

Product Numbers

Use digit prefix —101- plus four digit number from charts for complete product number—Example 101-1001. Orders will not be accepted without three digit prefix.

2 Bolt Flange

SHAFT	PORT SIZE	DISPL. cm^3/r [in^3/r] / PRODUCT NUMBER												
		36 [2.2]	46 [2.8]	59 [3.6]	74 [4.5]	97 [5.9]	120 [7.3]	146 [8.9]	159 [9.7]	185 [11.3]	231 [14.1]	293 [17.9]	370 [22.6]	740 [45.0]
1 in. Straight 7/8-14 O-Ring	7/8-14 O-Ring	101-1700	-1033	-1701	-1034	-1035	-1702	-1703	-1036	-1037	-1038	-1039	-1040	—
	1/2 NPTF	101-1704	-1025	-1705	-1026	-1027	-1706	-1707	-1028	-1029	-1030	-1031	-1032	—
	Manifold*	101-1708	-1041	-1709	-1042	-1043	-1710	-1711	-1044	-1045	-1046	-1047	-1048	—
1 in. SAE 6B Splined	7/8-14 O-Ring	101-1721	-1081	-1722	-1082	-1083	-1723	-1724	-1084	-1085	-1086	-1087	-1088	—
	1/2 NPTF	101-1725	-1073	-1726	-1074	-1075	-1727	-1728	-1076	-1077	-1078	-1079	-1080	—
	Manifold*	101-1729	-1089	-1730	-1090	-1091	-1731	-1732	-1092	-1093	-1094	-1095	-1096	—
1 in. Straight w/ .31 Dia. Crosshole	7/8-14 O-Ring	101-1796	-1797	-1798	-1799	-1800	-1801	-1802	-1803	—	—	—	—	—
	1/2 NPTF	101-1804	-1805	-1806	-1807	-1808	-1870	-1809	-1810	—	—	—	—	—
	Manifold*	101-1811	-1812	-1813	-1814	-1815	-1816	-1817	-1818	—	—	—	—	—
1 in. Straight w/ .40 Dia. Crosshole	7/8-14 O-Ring	101-1819	-1323	-1820	-1324	-1325	-1821	-1822	-1326	—	—	—	—	—
	1/2 NPTF	101-1823	-1319	-1824	-1320	-1825	-1826	-1827	-1828	—	—	—	—	—
	Manifold*	101-1829	-1463	-1830	-1831	-1832	-1833	-1834	-1871	—	—	—	—	—

101-1834

4 Bolt Flange

SHAFT	PORT SIZE	DISPL. cm^3/r [in^3/r] / PRODUCT NUMBER												
		36 [2.2]	46 [2.8]	59 [3.6]	74 [4.5]	97 [5.9]	120 [7.3]	146 [8.9]	159 [9.7]	185 [11.3]	231 [14.1]	293 [17.9]	370 [22.6]	740 [45.0]
1 in. Straight 7/8-14 O-Ring	7/8-14 O-Ring	101-1749	-1009	-1750	-1010	-1011	-1751	-1752	-1012	-1013	-1014	-1015	-1016	—
	1/2 NPTF	101-1753	-1001	-1754	-1002	-1003	-1755	-1756	-1004	-1005	-1006	-1007	-1008	—
	Manifold*	101-1757	-1017	-1758	-1018	-1019	-1759	-1760	-1020	-1021	-1022	-1023	-1024	—
1 in. SAE 6B Splined	7/8-14 O-Ring	101-1761	-1057	-1762	-1058	-1059	-1872	-1763	-1060	-1061	-1062	-1063	-1064	—
	1/2 NPTF	101-1764	-1049	-1765	-1050	-1051	-1766	-1767	-1052	-1053	-1054	-1055	-1056	—
	Manifold*	101-1768	-1065	-1769	-1066	-1067	-1770	-1771	-1068	-1069	-1070	-1071	-1072	—
1 in. Straight w/ .31 Dia. Crosshole	7/8-14 O-Ring	101-1835	-1836	-1837	-1838	-1839	-1840	-1841	-1842	—	—	—	—	—
	1/2 NPTF	101-1843	-1497	-1844	-1449	-1352	-1845	-1846	-1847	—	—	—	—	—
	Manifold*	101-1848	-1466	-1849	-1459	-1850	-1851	-1852	-1853	—	—	—	—	—
1 in. Straight w/ .40 Dia. Crosshole	7/8-14 O-Ring	101-1854	-1311	-1855	-1856	-1857	-1858	-1859	-1860	—	—	—	—	—
	1/2 NPTF	101-1861	-1313	-1862	-1312	-1314	-1863	-1864	-1315	—	—	—	—	—
	Manifold*	101-1865	-1305	-1866	-1306	-1307	-1867	-1868	-1869	—	—	—	—	—

101-1868

4 Bolt Flange with Corrosion Protection

SHAFT	PORT SIZE	DISPL. cm^3/r [in^3/r] / PRODUCT NUMBER												
		36 [2.2]	46 [2.8]	59 [3.6]	74 [4.5]	97 [5.9]	120 [7.3]	146 [8.9]	159 [9.7]	185 [11.3]	231 [14.1]	293 [17.9]	370 [22.6]	740 [45.0]
1 in. Straight w/ Woodruff Key	1/2 NPTF	101-2032	-2014	-2093	-2027	-2013	-2094	-2095	-2015	-2028	-2029	-2030	-2031	—
	Manifold*		-2067							-2068	-2069			

*Manifold product numbers shown are for motors with four 5/16-18 port face mounting threads. Manifold, manifold mounting O-Rings and bolts are NOT included.

For H Series Motors with a configuration Not Shown in the charts above: Use the model code system on page B-2-11 to specify the product in detail.

H Series (101-)

Model Code

The following 25-digit coding system has been developed to identify all of the configuration options for the H motor. Use this model code to specify a motor with the desired features. All 25-digits of the code must be present when ordering. You may want to photocopy the matrix below to ensure that each number is entered in the correct box.

M	H0	* * *	* *	* *	* *	*	*	*	* *	*	0	* *	*	*	0	J
1	2 3	4 5 6	7 8	9 10	11 12	13	14	15	16 17	18	19	20 21	22	23	24	25

1 Product

M - Motor

2, 3 Series

H0 - H Motor

4, 5, 6 Displacement cm³/r [in³/r]

022 – 36 [2.2]†

028 – 46 [2.8]

035 – 58 [3.5]†

045 – 74 [4.5]

059 – 96 [5.9]

073 – 120 [7.3]

089 – 146 [8.9]

097 – 159 [9.7]

113 – 185 [11.3]

141 – 231 [14.1]

179 – 294 [17.9]

226 – 370 [22.6]

451 – 739 [45.1]

†The H Series motors with displacement code "**022**" or "**035**" must also specify free running gerotor (option "**AA**" in position **11,12**).

7, 8 Mounting Type

AA – 2 Bolt (Standard) 82.50 [3.248] Dia. x 3.05 [.120] Pilot, 13.59 [.535] Dia. Mounting Holes on 106.35 [4.187] Dia. B.C.

BA – 4 Bolt (Standard) 44.40 [1.748] Dia. x 3.05 [.120] Pilot, .375-16 UNC-2B Mounting Holes on 82.55 [3.250] Dia. B.C.

CA – 2 Bolt (Standard) 82.50 [3.248] Dia. x 6.10 [.240] Pilot, 10.41 [.410] Dia. Mounting Holes on 106.35 [4.187] Dia. B.C. (SAE A)

DA – 2 Bolt (Standard) 101.60 [4.000] Dia. x 6.10 [.240] Pilot, 14.35 [.565] Dia. Mounting Holes on 146.05 [5.750] Dia. B.C. (SAE B)

FA – 4 Bolt (Standard) 44.40 [1.748] Dia. x 3.05 [.120] Pilot, M10 x 1.5-6H Mounting Holes on 82.55 [3.250] Dia. B.C.

GA – 4 Bolt (Round) 82.50 [3.248] Dia. x 6.35 [.250] Pilot, 19.05 [.750] Dia. Mounting Holes on 109.48 [4.310] Dia. B.C.

9, 10 Output Shaft

01 – 25.4 [1.00] Dia. Straight, Woodruff Key, .250-20 UNC-2B Hole in Shaft End

02 – 25.4 [1.00] Dia. SAE 6B Spline, .250-20 UNC-2B Hole in Shaft End

07 – 25.4 [1.00] Dia. Straight, 8.03 [.316] Dia. Cross Hole 11.2 [.44] from End, 5.6 [.22] Extra Length

08 – 25.4 [1.00] Dia. Straight, 10.31 [.406] Dia. Cross Hole 15.7 [.62] from End, .250-20 UNC-2B Hole in Shaft End

16 – 22.22 [.875] Dia. SAE 13 Tooth Spline (SAE B)

17 – 22.22 [.875] Dia. Straight, 6.4 [.25] x 19.0 [.75] Square Key (SAE B)

18 – 25.4 [1.00] Dia. Tapered, Woodruff Key and Nut, 34.92 [1.375] Taper Length

24 – 25.00 [.984] Dia. Straight, 8.00 [.315] KEY, M8 x 1.25-6H Hole in Shaft End

11, 12 Ports

AA – .875-14 UNF-2B SAE O-Ring Ports

AB – .500-14 NPTF Dry Seal Pipe Thread Ports

AC – Manifold Ports (.3125-18 UNC-2B Mounting Holes)

AD – Manifold Ports (M8 x 1.25-6H Mounting Holes)

AF – G 1/2 BSP Straight Thread Ports

EB†† – End Ports: .750-16 UNF-2B SAE O-Ring Ports

EC†† – End Ports: G 1/2 BSP Straight Thread Ports

†† Note: End ported motor pressure is derated. Reference page B-2-2 for ratings.

13 Case Flow Options

0 – None

1 – .4375-20 UNF-2B SAE O-Ring Port (End Cap)

2 – G 1/4 BSP Straight THD Port (End Cap)

A – Internal Check Valves

14 Gerotor Options

0 – None

A – Free Running

15 Shaft Options

0 – None

N – Electroless Nickel Plated

16, 17 Seal Options

00 – Standard Seals

02 – Seal Guard

03 – Viton Seals

04 – Viton Shaft Seal

05 – Vented Two-Stage Seal

07 – High Pressure Shaft Seal

18 Speed Sensor Options

0 – None

A – Digital Speed Pickup (15 Pulse), No Lead Wire with M12 Connector (A=Power, B=Common, C=Signal)

B – Magnetic Speed Pickup (60 Pulse by Quadrature), No Lead Wire with M12 Connector (A=Power, B=Common, C=Signal)

19 Manifold Block Options

0 – None

***** – Contact your Eaton Sales Representative for available options.

20, 21 Special Features (Hardware)

00 – None

AB – Low Speed Valving

SS – Stainless Steel Flange Bolts

22 Special Features (Assembly)

0 – None

1 – Reverse Rotation

2 – Flange Rotated 90°

23 Paint/ Special Packaging

0 – No Paint

A – Painted Low Gloss Black

D – Environmental Coated Gloss White

F – Environmental Coated Black

24 Eaton Assigned Code when Applicable

0 – Assigned Code

25 Eaton Assigned Design Code

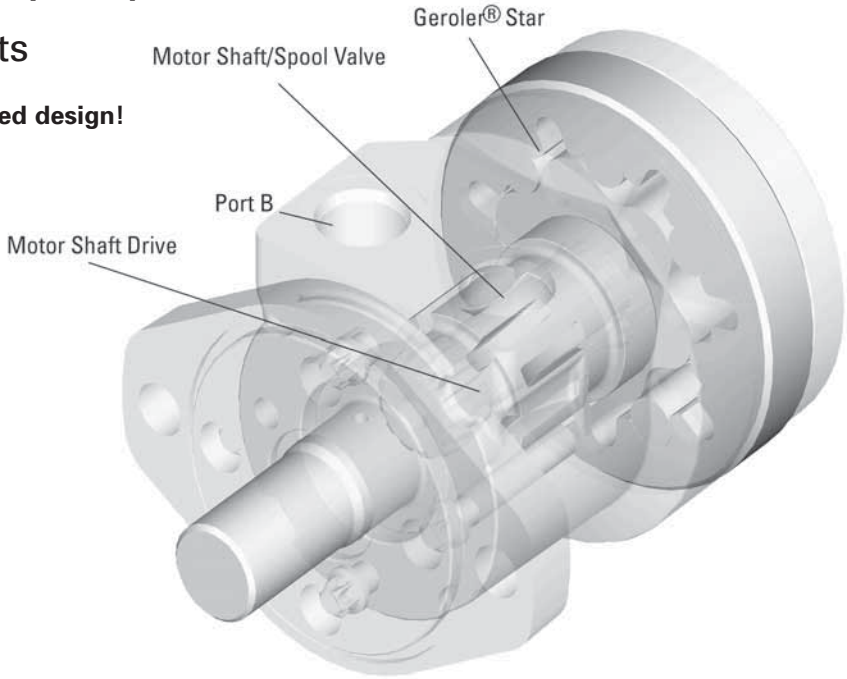
J – Nine (9)

Notes

S Series (103-)

Highlights

New, improved design!



Description

The new improved Char-Lynn S Series motors with optimized Geroler geometry offers enhanced performance with reduced drive-running angle while retaining the overall package size of the original S series. Design improvements include upgraded steel end cap, O-Ring section seals, and optimized Geroler set. The Geroler set has precision-machined rollers in the outer ring which provide support with rolling contact between the star and ring. This improves mechanical efficiency, especially at start-up and at low speed conditions. Improvements incorporated into the latest S Series motor provide reliable leak-free performance and smooth operation at start-up conditions.

Specifications

Geroler Element	10 Displacements
Flow l/min [GPM]	55 [15] Continuous***
	75 [20] Intermittent**
Speed	Up to 963 RPM
Pressure bar [PSI]	135 [2000] Cont.***
	170 [2500] Inter.**
Torque Nm [lb-in]	528 [4672] Cont.***
	587 [5190] Inter.**

*** Continuous— (Cont.) Continuous rating, motor may be run continuously at these ratings.
** Intermittent— (Inter.) Intermittent operation, 10% of every minute.

Features:

- Constant clearance Geroler, design
- Three moving components (gerotor, drive, shaft)
- Optimized drive running angle
- Three-zone pressure design (inlet, return and case)
- Variety of displacements, shafts and mounts
- Special options to meet customer needs!

Benefits:

- High efficiency
- Smooth low speed operation!
- Extended motor life
- Design flexibility
- Ability to optimize designs for your application needs
- Extended leak-free performance

Applications:

- Agricultural augers, harvesters, seeders
- Car wash brushes
- Food processing
- Railroad maintenance equipment
- Machine tools
- Conveyors
- Industrial sweepers and floor polishers
- Saw mill works
- Turf equipment
- Concrete and asphalt equipment
- Skid steer attachments
- Many more


Conveyor

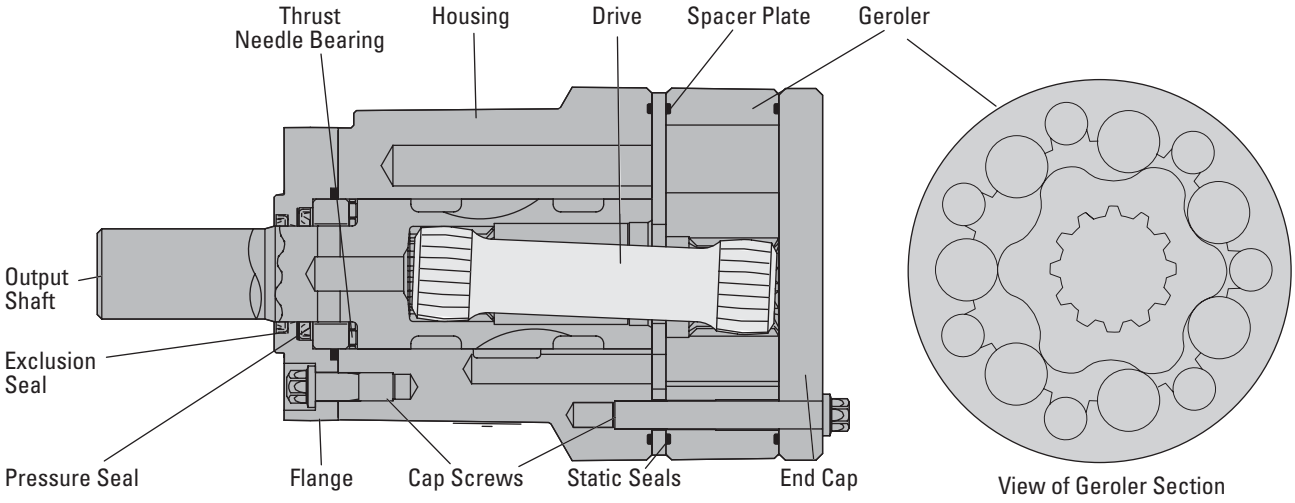

Casting


Amusement ride


Combine

S Series (103-)

Specifications



SPECIFICATION DATA — S MOTORS

Displ. cm^3/r [in^3/r]		59 [3.6]	75 [4.6]	97 [5.7]	120 [7.3]	144 [8.8]	166 [10.1]	187 [11.4]	225 [13.7]	298 [18.2]	372 [22.7]
Max. Speed (RPM)	@ Continuous Flow	963	792	607	472	394	343	304	253	190	153
Flow LPM [GPM]	Continuous	57 [15]	57 [15]	57 [15]	57 [15]	57 [15]	57 [15]	57 [15]	57 [15]	57 [15]	57 [15]
	Intermittent	68 [18]	76 [20]	76 [20]	76 [20]	76 [20]	76 [20]	76 [20]	76 [20]	76 [20]	76 [20]
Torque Nm [lb-in]	Continuous	115 [1021]	150 [1325]	183 [1623]	237 [2010]	265 [2347]	301 [2662]	333 [2950]	372 [3290]	491 [4345]	528 [4672]
	Intermittent	144 [1271]	186 [1649]	225 [1992]	292 [2582]	324 [2870]	360 [3191]	399 [3533]	434 [3843]	505 [4467]	587 [5200]
Min. Starting Torque Nm[lb-in]	@ Cont. Pressure	90 [800]	113 [1000]	148 [1310]	184 [1630]	212 [2050]	232 [2330]	263 [2670]	302 [2990]	338 [3270]	369 [3270]
	@ Int. Pressure	116 [1030]	146 [1290]	190 [1680]	236 [2090]	271 [2400]	289 [2560]	329 [2910]	374 [3310]	417 [3690]	438 [3880]
Pressure Bar [PSI]	Continuous	138 [2000]	138 [2000]	138 [2000]	138 [2000]	131 [1900]	131 [1900]	128 [1850]	117 [1700]	103 [1500]	90 [1300]
	Intermittent	172 [2500]	172 [2500]	172 [2500]	172 [2500]	162 [2350]	159 [2300]	155 [2250]	141 [2050]	124 [1800]	103 [1500]

A simultaneous maximum torque and maximum speed NOT recommended.

Note:

To assure best motor life, run motor for approximately one hour at 30% of rated pressure before application to full load. Be sure motor is filled with fluid prior to any load applications.

Maximum Inlet Pressure:

172 Bar [2500 PSI] without regard to Δ Bar [Δ PSI] and/ or back pressure ratings or combination thereof.

6B Splined or Tapered shafts are recommended whenever operating above 282 NM [2500 lb-in] of torque, especially for those applications subject to frequent reversals.

Δ Pressure:

The true Δ bar [Δ PSI] between inlet port and outlet port

Continuous Rating:

Motor may be run continuously at these ratings

Intermittent Operation:

10% of every minute

Recommended Fluids:

Premium quality, anti-wear type hydraulic oil with a viscosity of not less than 70 SUS at operating temperature.

Recommended Maximum System Operating Temp.:

82°C [180°F]

Recommended Filtration:

per ISO Cleanliness Code 4406, level 20/18/13

Performance Data

Motors run with high efficiency in all areas designated with a number for torque and speed, however for best motor life select a motor to run with a torque and speed range printed in the light shaded area.

Performance data is typical at 120 SUS. Actual data may vary slightly from unit to unit in production

Continuous

Intermittent

S Motor 59 cm3/r [3.6 in3/r]

Δ Pressure Bar [PSI]

Flow LPM [GPM]

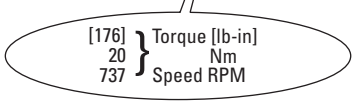
	[200]	[400]	[600]	[800]	[1000]	[1200]	[1400]	[1600]	[1800]	[2000]	[2500]
	14	**28**	**41**	**55**	**69**	**83**	**97**	**110**	**124**	**138**	**172**
[2]	83	185	288	389	486	580	681	764	849	878	
	9	*21*	*33*	*44*	*55*	*66*	*77*	*86*	*96*	*99*	
7,6	**128**	**127**	**125**	**122**	**119**	**116**	**112**	**108**	**103**	**96**	
[4]	83	189	294	399	502	605	699	804	896	967	1227
	9	*21*	*33*	*45*	*57*	*68*	*79*	*91*	*101*	*109*	*139*
15,1	**257**	**254**	**250**	**245**	**239**	**232**	**224**	**215**	**206**	**193**	**154**
[6]	76	182	289	395	500	606	691	813	918	1021	1271
	9	*21*	*33*	*45*	*57*	*68*	*78*	*92*	*104*	*115*	*144*
22,7	**384**	**379**	**374**	**367**	**360**	**351**	**340**	**328**	**315**	**299**	**254**
[8]	70	172	279	386	492	598	676	806	908	1017	1269
	8	*19*	*32*	*44*	*56*	*68*	*76*	*91*	*103*	*115*	*143*
30,3	**513**	**508**	**502**	**495**	**486**	**475**	**463**	**449**	**435**	**418**	**372**
[10]	52	160	266	373	478	584	652	793	898	1003	1262
	6	*18*	*30*	*42*	*54*	*66*	*74*	*90*	*101*	*113*	*143*
37,9	**642**	**636**	**630**	**622**	**612**	**601**	**589**	**575**	**561**	**545**	**499**
[12]	41	146	252	359	465	571	628	781	886	991	1253
	5	*17*	*28*	*41*	*53*	*65*	*71*	*88*	*100*	*112*	*142*
45,4	**770**	**765**	**759**	**751**	**742**	**731**	**718**	**704**	**689**	**673**	**626**
[14]	21	129	234	342	449	556	599	765	871	977	1239
	2	*15*	*26*	*39*	*51*	*63*	*68*	*86*	*98*	*110*	*140*
53,0	**898**	**894**	**888**	**879**	**869**	**857**	**845**	**832**	**815**	**798**	**750**
[15]	24	121	228	336	442	547	589	758	864	972	1230
	3	*14*	*26*	*38*	*50*	*62*	*67*	*86*	*98*	*110*	*139*
56,8	**963**	**957**	**950**	**942**	**933**	**921**	**909**	**894**	**879**	**861**	**807**
[18]	39	95	199	304	410	518	533	728	837	941	1206
	4	*11*	*22*	*34*	*46*	*58*	*60*	*82*	*95*	*106*	*136*
68,1	**1155**	**1149**	**1140**	**1131**	**1122**	**1111**	**1096**	**1082**	**1065**	**1047**	**996**

S Motor 75 cm3/r [4.6 in3/r]

Δ Pressure Bar [PSI]

Flow LPM [GPM]

	[200]	[400]	[600]	[800]	[1000]	[1200]	[1400]	[1600]	[1800]	[2000]	[2500]
	14	**28**	**41**	**55**	**69**	**83**	**97**	**110**	**124**	**138**	**172**
[2]	116	248	377	505	627	743	884	930	953	1073	
	13	*28*	*43*	*57*	*71*	*84*	*100*	*105*	*108*	*121*	
7,6	**93**	**91**	**87**	**80**	**71**	**63**	**50**	**39**	**22**	**18**	
[4]	114	251	388	523	656	788	916	1048	1170	1276	1455
	13	*28*	*44*	*59*	*74*	*89*	*103*	*118*	*132*	*144*	*164*
15,1	**194**	**189**	**184**	**177**	**168**	**159**	**152**	**141**	**130**	**111**	**66**
[6]	110	243	382	518	657	792	906	1059	1196	1325	1631
	12	*27*	*43*	*59*	*74*	*89*	*102*	*120*	*135*	*150*	*184*
22,7	**294**	**287**	**279**	**272**	**263**	**253**	**245**	**231**	**220**	**204**	**159**
[8]	100	234	371	507	646	780	888	1053	1188	1320	1649
	11	*26*	*42*	*57*	*73*	*88*	*100*	*119*	*134*	*149*	*186*
30,3	**391**	**389**	**383**	**377**	**368**	**360**	**351**	**341**	**329**	**316**	**278**
[10]	77	216	353	491	626	762	859	1037	1168	1308	1641
	9	*24*	*40*	*55*	*71*	*86*	*97*	*117*	*132*	*148*	*185*
37,9	**493**	**488**	**482**	**474**	**466**	**457**	**447**	**435**	**424**	**410**	**371**
[12]	63	204	331	473	606	745	828	1015	1153	1288	1626
	7	*23*	*37*	*53*	*68*	*84*	*94*	*115*	*130*	*146*	*184*
45,4	**593**	**586**	**581**	**573**	**564**	**555**	**545**	**533**	**521**	**508**	**468**
[14]	42	173	324	450	587	723	787	995	1131	1268	1604
	5	*20*	*37*	*51*	*66*	*82*	*89*	*112*	*128*	*143*	*181*
53,0	**692**	**686**	**679**	**672**	**662**	**653**	**641**	**629**	**615**	**601**	**561**
[15]	41	176	304	442	577	715	774	987	1123	1257	1591
	5	*20*	*34*	*50*	*65*	*81*	*87*	*112*	*127*	*142*	*180*
56,8	**742**	**737**	**729**	**720**	**712**	**701**	**690**	**677**	**664**	**650**	**610**
[20]	36	107	234	368	506	642	644	916	1053	1187	1527
	4	*12*	*26*	*42*	*57*	*73*	*73*	*103*	*119*	*134*	*173*
75,7	**991**	**982**	**975**	**967**	**957**	**947**	**936**	**924**	**910**	**895**	**852**



Performance Data

Motors run with high efficiency in all areas designated with a number for torque and speed, however for best motor life select a motor to run with a torque and speed range printed in the light shaded area.

Performance data is typical at 120 SUS. Actual data may vary slightly from unit to unit in production

Continuous

Intermittent

S Motor 93 cm3/r [5.7 in3/r]

Δ Pressure Bar [PSI]

Flow LPM [GPM]	[200]	[400]	[600]	[800]	[1000]	[1200]	[1400]	[1600]	[1800]	[2000]	[2500]
	14	**28**	**41**	**55**	**69**	**83**	**97**	**110**	**124**	**138**	**172**
[2]	143	306	463	617	766	876	1080	1020	1129	1182	
	16	*35*	*52*	*70*	*87*	*99*	*122*	*115*	*128*	*134*	
7,6	**77**	**72**	**65**	**57**	**48**	**36**	**24**	**11**	**9**	**1**	
[4]	150	318	487	652	819	982	1141	1288	1425	1558	1570
	17	*36*	*55*	*74*	*92*	*111*	*129*	*146*	*161*	*176*	*177*
15,1	**157**	**153**	**146**	**138**	**128**	**119**	**105**	**90**	**76**	**64**	**5**
[6]	134	302	473	639	808	977	1119	1306	1466	1623	1980
	15	*34*	*53*	*72*	*91*	*110*	*126*	*148*	*166*	*183*	*224*
22,7	**240**	**236**	**230**	**223**	**215**	**207**	**195**	**185**	**167**	**151**	**108**
[8]	121	286	453	619	786	955	1083	1286	1448	1607	1992
	14	*32*	*51*	*70*	*89*	*108*	*122*	*145*	*164*	*182*	*225*
30,3	**322**	**317**	**311**	**303**	**294**	**284**	**272**	**260**	**246**	**228**	**187**
[10]	97	266	433	600	766	934	1050	1264	1428	1588	1974
	11	*30*	*49*	*68*	*87*	*106*	*119*	*143*	*161*	*179*	*223*
37,9	**403**	**398**	**392**	**383**	**374**	**364**	**352**	**337**	**323**	**307**	**262**
[12]	78	246	412	578	742	913	1012	1240	1402	1563	1952
	9	*28*	*47*	*65*	*84*	*103*	*114*	*140*	*158*	*177*	*221*
45,4	**485**	**479**	**473**	**465**	**454**	**444**	**431**	**418**	**401**	**384**	**340**
[14]	52	217	383	550	711	881	962	1212	1375	1538	1927
	6	*24*	*43*	*62*	*80*	*99*	*109*	*137*	*155*	*174*	*218*
53,0	**566**	**560**	**554**	**545**	**536**	**525**	**512**	**498**	**483**	**466**	**420**
[15]	47	207	372	539	707	867	943	1197	1357	1521	1917
	5	*23*	*42*	*61*	*80*	*98*	*106*	*135*	*153*	*172*	*217*
56,8	**607**	**602**	**596**	**588**	**580**	**570**	**558**	**545**	**529**	**512**	**467**
[20]	10	113	277	444	612	776	776	1111	1276	1445	1844
	1	*13*	*31*	*50*	*69*	*88*	*88*	*126*	*144*	*163*	*208*
75,7	**811**	**805**	**800**	**793**	**785**	**775**	**764**	**751**	**736**	**720**	**671**

S Motor 120 cm3/r [7.3 in3/r]

Δ Pressure Bar [PSI]

Flow LPM [GPM]	[200]	[400]	[600]	[800]	[1000]	[1200]	[1400]	[1600]	[1800]	[2000]	[2500]
	14	**28**	**41**	**55**	**69**	**83**	**97**	**110**	**124**	**138**	**172**
[2]	191	402	613	817	1017	1207	1430	1542	1657	1725	
	22	*45*	*69*	*92*	*115*	*136*	*162*	*174*	*187*	*195*	
7,6	**57**	**57**	**54**	**49**	**45**	**39**	**34**	**26**	**16**	**7**	
[4]	193	411	630	846	1059	1271	1480	1684	1884	2075	2480
	22	*46*	*71*	*96*	*120*	*144*	*167*	*190*	*213*	*234*	*280*
15,1	**124**	**121**	**117**	**114**	**109**	**104**	**97**	**90**	**81**	**72**	**43**
[6]	159	397	616	832	1051	1269	1456	1692	1897	2098	2575
	18	*45*	*70*	*94*	*119*	*143*	*165*	*191*	*214*	*237*	*291*
22,7	**174**	**183**	**179**	**175**	**170**	**163**	**157**	**149**	**140**	**131**	**102**
[8]	156	374	590	808	1026	1242	1414	1670	1879	2085	2582
	18	*42*	*67*	*91*	*116*	*140*	*160*	*189*	*212*	*236*	*292*
30,3	**250**	**247**	**243**	**238**	**233**	**227**	**219**	**211**	**202**	**191**	**160**
[10]	129	345	561	780	997	1214	1364	1637	1847	2056	2560
	15	*39*	*63*	*88*	*113*	*137*	*154*	*185*	*209*	*232*	*289*
37,9	**313**	**311**	**307**	**302**	**297**	**291**	**283**	**275**	**266**	**257**	**227**
[12]	99	319	535	749	968	1184	1312	1609	1820	2031	2536
	11	*36*	*60*	*85*	*109*	*134*	*148*	*182*	*206*	*230*	*286*
45,4	**377**	**375**	**370**	**365**	**359**	**353**	**345**	**337**	**328**	**317**	**287**
[14]	67	285	501	709	934	1150	1240	1578	1789	1995	2512
	8	*32*	*57*	*80*	*106*	*130*	*140*	*178*	*202*	*225*	*284*
53,0	**440**	**437**	**434**	**428**	**423**	**416**	**409**	**400**	**390**	**380**	**350**
[15]	63	272	485	699	912	1128	1224	1552	1764	1969	2487
	7	*31*	*55*	*79*	*103*	*127*	*138*	*175*	*199*	*222*	*281*
56,8	**472**	**469**	**464**	**459**	**453**	**445**	**438**	**429**	**419**	**407**	**373**
[20]	19	159	369	585	801	1018	1024	1444	1657	1867	2386
	2	*18*	*42*	*66*	*91*	*115*	*116*	*163*	*187*	*211*	*270*
75,7	**631**	**627**	**624**	**619**	**614**	**607**	**600**	**591**	**582**	**572**	**542**

[272] Torque [lb-in]
31 Nm
469 Speed RPM

Performance Data

Motors run with high efficiency in all areas designated with a number for torque and speed, however for best motor life select a motor to run with a torque and speed range printed in the light shaded area.

Performance data is typical at 120 SUS. Actual data may vary slightly from unit to unit in production

Continuous

Intermittent

S Motor 144 cm3/r [8.8 in3/r]

Δ Pressure Bar [PSI]

Flow LPM [GPM]

	[200]	[400]	[600]	[800]	[1000]	[1200]	[1400]	[1600]	[1800]	[1900]	[2350]
	14	**28**	**41**	**55**	**69**	**83**	**97**	**110**	**124**	**131**	**162**
[2]	219	481	731	975	1214	1437	1707	1726	1815	1925	
	25	*54*	*83*	*110*	*137*	*162*	*193*	*195*	*205*	*217*	
7,6	**51**	**48**	**45**	**41**	**36**	**30**	**24**	**20**	**12**	**1**	
[4]	228	493	750	1011	1263	1512	1770	1994	2223	2320	2659
	26	*56*	*85*	*114*	*143*	*171*	*200*	*225*	*251*	*262*	*300*
15,1	**103**	**101**	**98**	**94**	**89**	**83**	**77**	**70**	**59**	**51**	**28**
[6]	214	474	730	994	1249	1502	1739	1989	2233	2347	2850
	24	*54*	*82*	*112*	*141*	*170*	*196*	*225*	*252*	*265*	*322*
22,7	**156**	**153**	**151**	**147**	**142**	**136**	**130**	**122**	**113**	**103**	**82**
[8]	188	448	708	965	1224	1481	1688	1977	2220	2339	2870
	21	*51*	*80*	*109*	*138*	*167*	*191*	*223*	*251*	*264*	*324*
30,3	**209**	**206**	**203**	**200**	**195**	**190**	**183**	**175**	**166**	**156**	**135**
[10]	156	416	674	934	1195	1449	1635	1947	2194	2316	2845
	18	*47*	*76*	*106*	*135*	*164*	*185*	*220*	*248*	*262*	*321*
37,9	**261**	**259**	**256**	**253**	**249**	**243**	**237**	**229**	**221**	**210**	**188**
[12]	123	381	639	900	1157	1415	1576	1913	2160	2282	2818
	14	*43*	*72*	*102*	*131*	*160*	*178*	*216*	*244*	*258*	*318*
45,4	**314**	**312**	**310**	**306**	**302**	**297**	**291**	**283**	**274**	**264**	**241**
[14]	82	339	600	855	1109	1371	1497	1874	2121	2246	2778
	9	*38*	*68*	*97*	*125*	*155*	*169*	*212*	*240*	*254*	*314*
53,0	**367**	**365**	**362**	**359**	**354**	**349**	**343**	**335**	**327**	**315**	**292**
[15]	79	329	583	837	1094	1346	1465	1849	2100	2230	2758
	9	*37*	*66*	*95*	*124*	*152*	*166*	*209*	*237*	*252*	*312*
56,8	**394**	**391**	**388**	**385**	**380**	**374**	**368**	**360**	**350**	**340**	**316**
[20]		185	439	694	947	1206	1214	1713	1961	2100	2631
		21	*50*	*78*	*107*	*136*	*137*	*194*	*222*	*237*	*297*
75,7		**523**	**521**	**518**	**513**	**508**	**502**	**495**	**486**	**475**	**450**

S Motor 166 cm3/r [10.1 in3/r]

Δ Pressure Bar [PSI]

Flow LPM [GPM]

	[200]	[400]	[600]	[800]	[1000]	[1200]	[1400]	[1600]	[1800]	[1900]	[2300]
	14	**28**	**41**	**55**	**69**	**83**	**97**	**110**	**124**	**131**	**159**
[2]	321	643	964	1256	1534	1800	1910	1970	2280	2261	
	36	*73*	*109*	*142*	*173*	*203*	*216*	*223*	*258*	*255*	
7,6	**43**	**42**	**42**	**39**	**36**	**32**	**27**	**25**	**15**	**14**	
[4]	321	643	964	1286	1607	1919	2159	2405	2629	2420	3049
	36	*73*	*109*	*145*	*182*	*217*	*244*	*272*	*297*	*273*	*344*
15,1	**91**	**88**	**88**	**88**	**85**	**78**	**72**	**64**	**54**	**50**	**30**
[6]	321	643	964	1286	1555	1838	2125	2400	2656	2445	3187
	36	*73*	*109*	*145*	*176*	*208*	*240*	*271*	*300*	*276*	*360*
22,7	**137**	**136**	**134**	**132**	**130**	**122**	**111**	**103**	**91**	**90**	**74**
[8]	711	892	1026	1222	1564	1907	2159	2398	2401	2448	3191
	80	*101*	*116*	*138*	*177*	*215*	*244*	*271*	*271*	*277*	*360*
30,3	**183**	**182**	**180**	**178**	**174**	**173**	**166**	**155**	**144**	**130**	**117**
[10]	321	643	964	1260	1536	1862	2037	2333	2296	2413	3168
	36	*73*	*109*	*142*	*174*	*210*	*230*	*264*	*259*	*273*	*358*
37,9	**229**	**229**	**227**	**225**	**220**	**215**	**209**	**198**	**185**	**170**	**162**
[12]	321	643	894	1198	1476	1813	2060	2353	2548	2662	3132
	36	*73*	*101*	*135*	*167*	*205*	*233*	*266*	*288*	*301*	*354*
45,4	**274**	**274**	**274**	**274**	**273**	**267**	**259**	**247**	**233**	**218**	**209**
[14]	321	643	927	1190	1420	1752	2054	2326	2535	2305	3085
	36	*73*	*105*	*134*	*160*	*198*	*232*	*263*	*286*	*260*	*349*
53,0	**320**	**320**	**320**	**322**	**319**	**315**	**304**	**294**	**277**	**265**	**256**
[15]	321	607	854	1112	1333	1675	2022	1950	2204	2268	3059
	36	*69*	*96*	*126*	*151*	*189*	*228*	*220*	*249*	*256*	*346*
56,8	**343**	**343**	**343**	**343**	**342**	**335**	**325**	**317**	**303**	**289**	**279**
[20]		567	647	954	1239	1409	1740	1851	2072	2181	2911
		64	*73*	*108*	*140*	*159*	*197*	*209*	*234*	*246*	*329*
75,7		**457**	**457**	**457**	**457**	**457**	**451**	**442**	**425**	**410**	**394**

[607] Torque [lb-in]
69 Nm
343 Speed RPM

Performance Data

Motors run with high efficiency in all areas designated with a number for torque and speed, however for best motor life select a motor to run with a torque and speed range printed in the light shaded area.

Performance data is typical at 120 SUS. Actual data may vary slightly from unit to unit in production

Continuous

Intermittent

S Motor 187 cm3/r [11.4 in3/r]

Δ Pressure Bar [PSI]

Flow LPM [GPM]

	[200]	[400]	[600]	[800]	[1000]	[1200]	[1400]	[1600]	[1800]	[1850]	[2250]
	14	**28**	**41**	**55**	**69**	**83**	**97**	**110**	**124**	**128**	**155**
[2]	282	626	950	1267	1582	1879	2217	2407	2591	2541	
	32	*71*	*107*	*143*	*179*	*212*	*250*	*272*	*293*	*287*	
7,6	**39**	**38**	**36**	**34**	**31**	**27**	**24**	**18**	**11**	**4**	
[4]	304	642	979	1311	1640	1961	2295	2588	2891	2938	3463
	34	*73*	*111*	*148*	*185*	*222*	*259*	*292*	*327*	*332*	*391*
15,1	**80**	**78**	**76**	**74**	**71**	**67**	**63**	**58**	**52**	**44**	**32**
[6]	288	624	959	1294	1625	1949	2264	2584	2889	2950	3533
	33	*71*	*108*	*146*	*184*	*220*	*256*	*292*	*326*	*333*	*399*
22,7	**120**	**119**	**117**	**114**	**111**	**107**	**102**	**96**	**90**	**82**	**68**
[8]	255	591	923	1256	1584	1905	2199	2536	2843	2912	3515
	29	*67*	*104*	*142*	*179*	*215*	*248*	*286*	*321*	*329*	*397*
30,3	**162**	**160**	**158**	**155**	**152**	**147**	**142**	**135**	**127**	**119**	**104**
[10]	218	553	882	1216	1546	1872	2128	2503	2809	2874	3468
	25	*62*	*100*	*137*	*175*	*212*	*240*	*283*	*317*	*325*	*392*
37,9	**203**	**201**	**199**	**196**	**193**	**189**	**183**	**177**	**169**	**160**	**145**
[12]	169	507	837	1165	1491	1817	2039	2431	2736	2802	3390
	19	*57*	*95*	*132*	*169*	*205*	*230*	*275*	*309*	*317*	*383*
45,4	**243**	**242**	**240**	**238**	**234**	**231**	**225**	**219**	**212**	**203**	**187**
[14]	119	455	780	1110	1432	1743	1942	2353	2659	2733	3323
	13	*51*	*88*	*125*	*162*	*197*	*219*	*266*	*300*	*309*	*375*
53,0	**284**	**283**	**281**	**279**	**276**	**272**	**267**	**261**	**254**	**245**	**229**
[15]	105	434	761	1088	1404	1720	1904	2313	2605	2692	3267
	12	*49*	*86*	*123*	*159*	*194*	*215*	*261*	*294*	*304*	*369*
56,8	**304**	**304**	**302**	**299**	**296**	**293**	**288**	**281**	**274**	**266**	**250**
[20]		250	578	909	1230	1548	1590	2178	2470	2548	3122
		28	*65*	*103*	*139*	*175*	*180*	*246*	*279*	*288*	*353*
75,7		**405**	**405**	**403**	**400**	**397**	**393**	**386**	**379**	**369**	**354**

S Motor 225 cm3/r [13.7 in3/r]

Δ Pressure Bar [PSI]

Flow LPM [GPM]

	[200]	[400]	[600]	[800]	[1000]	[1200]	[1400]	[1600]	[1700]	[2050]
	14	**28**	**41**	**55**	**69**	**83**	**97**	**110**	**117**	**138**
[2]	436	842	1156	1592	1884	2251	2787	2846	2845	3359
	49	*95*	*131*	*180*	*213*	*254*	*315*	*322*	*321*	*379*
7,6	**32**	**30**	**29**	**26**	**23**	**19**	**16**	**13**	**6**	**2**
[4]	554	871	1265	1710	2103	2421	2992	3069	3267	3843
	63	*98*	*143*	*193*	*238*	*274*	*338*	*347*	*369*	*434*
15,1	**66**	**65**	**63**	**60**	**57**	**54**	**49**	**44**	**38**	**32**
[6]	410	827	1253	1670	2079	2427	2923	3049	3214	3838
	46	*93*	*142*	*189*	*235*	*274*	*330*	*344*	*363*	*434*
22,7	**100**	**99**	**96**	**94**	**91**	**87**	**83**	**77**	**71**	**63**
[8]	382	853	1292	1724	2131	2433	3017	3155	3290	3835
	43	*96*	*146*	*195*	*241*	*275*	*341*	*356*	*372*	*433*
30,3	**134**	**133**	**131**	**128**	**125**	**121**	**116**	**109**	**101**	**94**
[10]	436	843	1092	1471	1841	2229	2574	2983	3164	3769
	49	*95*	*123*	*166*	*208*	*252*	*291*	*337*	*358*	*426*
37,9	**168**	**167**	**166**	**164**	**161**	**157**	**151**	**144**	**135**	**125**
[12]	382	778	1151	1540	1874	2256	2694	2991	3158	3764
	43	*88*	*130*	*174*	*212*	*255*	*304*	*338*	*357*	*425*
45,4	**202**	**201**	**200**	**197**	**194**	**190**	**185**	**178**	**168**	**159**
[14]	234	646	1059	1471	1899	2250	2575	2951	3165	3777
	26	*73*	*120*	*166*	*215*	*254*	*291*	*333*	*358*	*427*
53,0	**236**	**236**	**234**	**232**	**229**	**225**	**220**	**213**	**203**	**192**
[15]	287	674	1018	1408	1807	2142	2464	2832	3029	3606
	32	*76*	*115*	*159*	*204*	*242*	*278*	*320*	*342*	*407*
56,8	**253**	**253**	**252**	**249**	**246**	**242**	**237**	**232**	**222**	**213**
[20]		418	797	1173	1604	1917	2053	2620	2808	3405
		47	*90*	*133*	*181*	*217*	*232*	*296*	*317*	*385*
75,7		**337**	**337**	**336**	**333**	**329**	**325**	**320**	**312**	**303**

[674] Torque [lb-in]
76 Nm
253 Speed RPM

Performance Data

Motors run with high efficiency in all areas designated with a number for torque and speed, however for best motor life select a motor to run with a torque and speed range printed in the light shaded area.

Performance data is typical at 120 SUS. Actual data may vary slightly from unit to unit in production

Continuous

Intermittent

S Motor 298 cm3/r [18.2 in3/r]

Δ Pressure Bar [PSI]

Flow LPM [GPM]

	[200]	[400]	[600]	[800]	[1000]	[1200]	[1400]	[1500]	[1800]
	14	**28**	**41**	**55**	**69**	**83**	**97**	**103**	**124**
[2]	529	1069	1711	2210	2515	2924	3867	4143	3843
	60	*121*	*193*	*250*	*284*	*330*	*437*	*468*	*434*
7,6	**24**	**22**	**20**	**18**	**15**	**13**	**10**	**5**	**2**
[4]	579	1159	1738	2317	2897	3230	4055	4345	4441
	65	*131*	*196*	*262*	*327*	*365*	*458*	*491*	*502*
15,1	**49**	**48**	**45**	**42**	**40**	**38**	**35**	**35**	**25**
[6]	507	1159	1738	2170	2694	3050	3798	4070	4467
	57	*131*	*196*	*245*	*304*	*345*	*429*	*460*	*505*
22,7	**75**	**73**	**71**	**70**	**67**	**64**	**60**	**60**	**49**
[8]	567	1158	1721	2144	2516	2994	3752	4020	4424
	64	*131*	*194*	*242*	*284*	*338*	*424*	*454*	*500*
30,3	**101**	**100**	**98**	**96**	**94**	**91**	**87**	**87**	**75**
[10]	494	1067	1621	2109	2539	3086	3691	3955	4442
	56	*121*	*183*	*238*	*287*	*349*	*417*	*447*	*502*
37,9	**127**	**126**	**124**	**122**	**120**	**117**	**113**	**113**	**99**
[12]	471	1075	1588	2209	2577	3075	3866	4142	4323
	53	*121*	*179*	*250*	*291*	*347*	*437*	*468*	*488*
45,4	**152**	**151**	**150**	**148**	**145**	**142**	**137**	**137**	**125**
[14]	334	947	1463	2096	2485	2968	3668	3930	4190
	38	*107*	*165*	*237*	*281*	*335*	*414*	*444*	*473*
53,0	**178**	**177**	**176**	**174**	**171**	**168**	**164**	**164**	**153**
[15]	329	930	1446	1990	2434	2780	3482	3731	4122
	37	*105*	*163*	*225*	*275*	*314*	*393*	*421*	*466*
56,8	**190**	**190**	**189**	**187**	**185**	**182**	**177**	**177**	**165**
[20]		598	1113	1650	2169	2533	2888	3094	3890
		68	*126*	*186*	*245*	*286*	*326*	*350*	*439*
75,7		**254**	**254**	**252**	**250**	**248**	**244**	**244**	**232**

S Motor 372 cm3/r [22.7 in3/r]

Δ Pressure Bar [PSI]

Flow LPM [GPM]

	[200]	[400]	[600]	[800]	[1000]	[1200]	[1300]	[1500]
	14	**28**	**41**	**55**	**69**	**83**	**90**	**103**
[2]	723	1445	2168	2822	3447	4045	4383	4599
	82	*163*	*245*	*319*	*390*	*457*	*495*	*520*
7,6	**19**	**19**	**18**	**17**	**15**	**13**	**13**	**11**
[4]	723	1445	2168	2890	3613	4312	4672	5200
	82	*163*	*245*	*327*	*408*	*487*	*528*	*587*
15,1	**40**	**39**	**39**	**39**	**38**	**35**	**35**	**32**
[6]	723	1445	2168	2890	3494	4131	4475	5117
	82	*163*	*245*	*327*	*395*	*467*	*506*	*578*
22,7	**61**	**60**	**60**	**59**	**58**	**54**	**54**	**50**
[8]	723	1445	2168	2746	3516	4286	4643	5199
	82	*163*	*245*	*310*	*397*	*484*	*525*	*587*
30,3	**81**	**81**	**80**	**79**	**78**	**77**	**77**	**74**
[10]	723	1445	2168	2831	3453	4184	4532	4906
	82	*163*	*245*	*320*	*390*	*473*	*512*	*554*
37,9	**102**	**102**	**101**	**100**	**98**	**96**	**96**	**93**
[12]	723	1445	2008	2692	3316	4075	4414	4961
	82	*163*	*227*	*304*	*375*	*460*	*499*	*561*
45,4	**122**	**122**	**122**	**122**	**121**	**119**	**119**	**115**
[14]	723	1445	2084	2675	3192	3938	4266	4946
	82	*163*	*235*	*302*	*361*	*445*	*482*	*559*
53,0	**142**	**142**	**142**	**142**	**142**	**140**	**140**	**135**
[15]	723	1365	1918	2499	2996	3766	4079	4870
	82	*154*	*217*	*282*	*338*	*425*	*461*	*550*
56,8	**153**	**153**	**153**	**153**	**152**	**149**	**149**	**145**
[20]		1274	1454	2144	2784	3167	3431	4191
		144	*164*	*242*	*315*	*358*	*388*	*474*
75,7		**204**	**204**	**204**	**204**	**203**	**203**	**201**

[1365] Torque [lb-in]
154 Nm
153 Speed RPM

S Series (103-)

Dimensions

(Refer to pages B-4-19 thru B-4-22 for shaft and port dimensions.)

Ports

7/8-14 SAE O-Ring

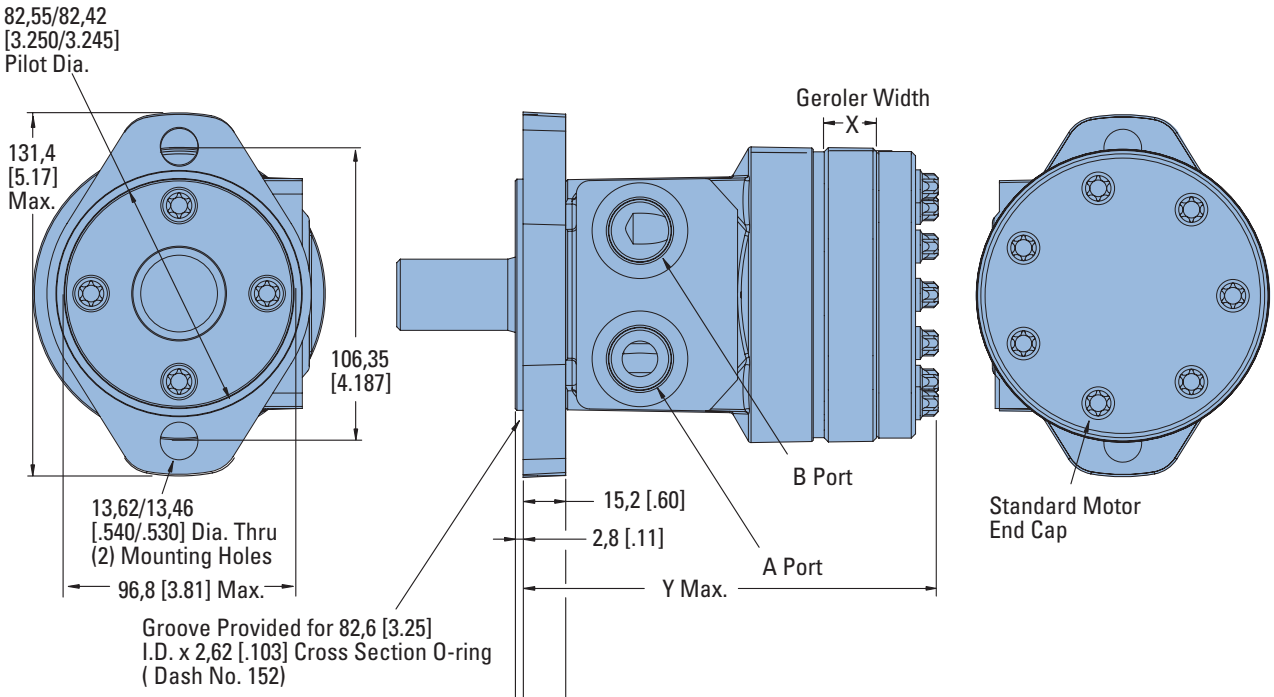
6-1/2 (BSP) Straight thread manifold

Standard Rotation Viewed from Shaft End

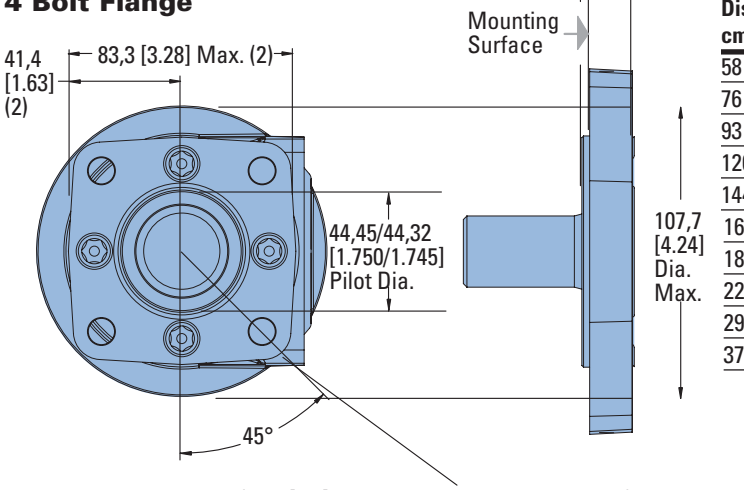
Port A Pressurized — CW

Port B Pressurized — CCW

2 Bolt Flange



4 Bolt Flange



Displacement cm³/r [in³/r]	X mm [inch]	Y mm [inch]
58 [3.6]	7,5 [.30]	138,0 [5.43]
76 [4.6]	9,8 [.39]	140,3 [5.52]
93 [5.7]	12,0 [.47]	142,5 [5.61]
120 [7.3]	15,5 [.61]	146,0 [5.75]
144 [8.8]	18,6 [.73]	149,1 [5.87]
165 [10.1]	21,3 [.84]	151,8 [5.98]
186 [11.4]	24,0 [.94]	154,5 [6.08]
225 [13.7]	28,9 [1.14]	159,4 [6.28]
299 [18.2]	38,5 [1.52]	169,0 [6.66]
371 [22.7]	47,9 [1.88]	178,4 [7.02]

3/8-16 UNC (15,2 [.60] Max. Bolt Thread Engagement) Mounting Holes (4) Equally Spaced on 82,6 [3.25] Dia. Bolt Circle
or
M10 x 1,5 (15,2 [.60] Max. Bolt Thread Engagement) Mounting Holes (4) Equally Spaced on 82,6 [3.25] Dia. Bolt Circle

S Series (103-)

Product Numbers

Use three-digit prefix (103-) plus four-digit number from charts for complete product number (ex: 103-1093). Orders will not be accepted without the three-digit prefix.

2 Bolt Flange

SHAFT	PORT SIZE	DISPL. cm^3/r [in^3/r] / PRODUCT NUMBER									
		59 [3.6]	75 [4.6]	93 [5.7]	120 [7.3]	144 [8.8]	166 [10.1]	187 [11.4]	225 [13.7]	298 [18.2]	372 [22.7]
1 in. Straight w/Woodruff Key	7/8-14 O-Ring	103-1537	-1034	-1035	-1538	-1539	-1036	-1037	-1038	-1039	-1040
	1/2 NPTF	103-1540	-1026	-1027	-1541	-1542	-1028	-1029	-1030	-1031	-1032
	Manifold	103-1543	-1042	-1043	-1544	-1545	-1044	-1045	-1046	-1047	-1048
1 in. SAE 6B Splined	7/8-14 O-Ring	103-1552	-1082	-1083	-1553	-1554	-1084	-1085	-1086	-1087	-1088
	1/2 NPTF	103-1555	-1074	-1075	-1556	-1557	-1076	-1077	-1078	-1079	-1080
	Manifold	103-1558	-1090	-1091	-1559	-1560	-1092	-1093	-1094	-1095	-1096

103-1093

4 Bolt Flange

SHAFT	PORT SIZE	DISPL. cm^3/r [in^3/r] / PRODUCT NUMBER									
		59 [3.6]	75 [4.6]	93 [5.7]	120 [7.3]	144 [8.8]	166 [10.1]	187 [11.4]	225 [13.7]	298 [18.2]	372 [22.7]
1 in. Straight w/Woodruff Key	7/8-14 O-Ring	103-1570	-1010	-1011	-1571	-1572	-1012	-1013	-1014	-1015	-1016
	1/2 NPTF	103-1573	-1002	-1003	-1574	-1575	-1004	-1005	-1006	-1007	-1008
	Manifold	103-1576	-1018	-1019	-1577	-1578	-1020	-1021	-1022	-1023	-1024
1 in. SAE 6BSplined	7/8-14 O-Ring	103-1579	-1058	-1059	-1580	-1581	-1060	-1061	-1062	-1063	-1064
	1/2 NPTF	103-1582	-1050	-1051	-1583	-1584	-1052	-1053	-1054	-1055	-1056
	Manifold	103-1585	-1066	-1067	-1586	-1587	-1068	-1069	-1070	-1071	-1072

103-1069

S Series Motors with Corrosion Protection

SHAFT	MOUNTING	PORT SIZE	DISPL. cm^3/r [in^3/r] / PRODUCT NUMBER									
			59 [3.6]	75 [4.6]	93 [5.7]	120 [7.3]	144 [8.8]	166 [10.1]	187 [11.4]	225 [13.7]	298 [18.2]	372 [22.7]
1 in. Straight w/ Woodruff Key	2 Bolt Flange	7/8-14 O-Ring	103-1645	–	–	–	–	–	–	-1649	–	-1650
	4 Bolt Flange	1/2 NPTF	–	–	–	–	–	–	–	-1620	–	-1621

*Manifold product numbers shown are for motors with four 5/16 z-18 port face mounting threads. Manifold, manifold mounting O-Rings and bolts are NOT included.

For S Series Motors with a configuration Not Shown in the charts above: Use the model code number system on page B-3-11 to specify the product in detail.

Product Numbers

S Series with Low Speed Valving

Motors with the low speed valving option enable very smooth low speed operation while maintaining high torque.

Designed to run continuously at up to 200 RPM at standard rated pressures and reduced flows, this option provides smooth operation at low speeds. Furthermore, they resist slippage and have more momentary load holding ability than the standard H and S Series motors. Motors with this valving are not intended for low pressure applications (41 Bar [600 PSI] Minimum). Shaft side / radial load ratings are not affected by this valving.

Use digit prefix—103- plus four digit number from charts for complete product number—Example: 103-2678.

Orders will not be accepted without the three-digit prefix.

2 Bolt Flange

SHAFT	PORT SIZE	DISPL. cm^3/r [in^3/r] / PRODUCT NUMBER										
		59 [3.6]	75 [4.6]	93 [5.7]	120 [7.3]	144 [8.8]	166 [10.1]	187 [11.4]	225 [13.7]	298 [18.2]	372 [22.7]	
1 in. Straight w/Woodruff Key	7/8 -14 O-Ring		103- —	-1427	-1428	—	—	-1429	-1430	-1431	-1432	-1433
	1/2 NPTF	103- —	-1419	-1420	—	—	-1421	-1422	-1423	-1424	-1425	
	Manifold*	103- —	—	—	—	—	—	—	—	—	—	
1 in. SAE 6B Splined	7/8 -14 O-Ring		103- —	-1525	—	—	-2692	—	—	-1675	—	—
	1/2 NPTF	103- —	—	-1634	—	—	—	—	—	—	—	
	Manifold*	103- —	-1522	-2678	—	—	—	—	—	—	-1527	

4 Bolt Flange

SHAFT	PORT SIZE	DISPL. cm^3/r [in^3/r] / PRODUCT NUMBER										
		59 [3.6]	75 [4.6]	93 [5.7]	120 [7.3]	144 [8.8]	166 [10.1]	187 [11.4]	225 [13.7]	298 [18.2]	372 [22.7]	
1 in. Straight w/Woodruff Key	7/8 -14 O-Ring		103-1625	-1410	-1411	-1626	-2531	-1412	-1413	-1414	-1415	-1416
	1/2 NPTF	103-1644	-1402	-1403	—	—	-1404	-1405	-1406	-1407	-1408	

103-1404

103-1527

*Manifold product numbers shown are for motors with four 5/16 -18 port face mounting threads. Manifold, manifold mounting O-Rings and bolts are NOT included.

For S Series Motors with Low Speed Valving Not Shown in the chart above: Use the model code number system on page B-3-11 to specify the product in detail.

S Series (103-)

Model Code

The following 25-digit coding system has been developed to identify all of the configuration options for the S motor. Use this model code to specify a motor with the desired features. All 25-digits of the code must be present when ordering. You may want to photocopy the matrix below to ensure that each number is entered in the correct box.

M	S0	* * *	* *	* *	* *	*	*	*	* *	*	0	* *	*	*	0	M
1	2 3	4 5 6	7 8	9 10	11 12	13	14	15	16 17	18	19	20 21	22	23	24	25

1 Product

M – Motor

2, 3 Series

S0 – S Series Motor

4, 5, 6 Displacement cm³/r [in³/r]

036 – 58 [3.6]

046 – 76 [4.6]

057 – 93 [5.7]

073 – 120 [7.3]

088 – 144 [8.8]

101 – 165 [10.1]

114 – 186 [11.4]

137 – 224 [13.7]

182 – 299 [18.2]

227 – 371 [22.7]

7, 8 Mounting Type

AA – 2 Bolt Std: 82.50 [3.248] Dia. x 3.05 [.120] Pilot, 13.59 [.535] Dia. Mounting Holes on 106.35 [4.187] Dia. B.C.

BA – 4 Bolt Std: 44.40 [1.748] Dia. x 3.05 [.120] Pilot, .375-16 Unc-2b Mounting Holes on 82.55 [3.250] Dia. B.C.

CA – 2 Bolt Std: 82.50 [3.248] Dia. x 6.10 [.240] Pilot, 10.41 [.410] Dia. Mounting Holes on 106.35 [4.187] Dia. B.C. (SAE A)

DD – 2 Bolt Std: 101.60 [4.000] Dia. x 6.10 [.240] Pilot, 14.35 [.565] Dia. Mounting Holes on 146.05 [5.750] Dia. B.C. (SAE B) (Ductile)

EA – 4 Bolt Magneto: 82.50 [3.248] Dia. x 3.05 [.120] Pilot, 13.59 [.535] Dia. Mounting Holes on 106.35 [4.187] Dia. B.C.

FA – 4 Bolt Std: 44.40 [1.748] Dia. x 3.05 [.120] Pilot, M10 x 1.5-6h Mounting Holes on 82.55 [3.250] Dia. B.C.

LA – 2 Bolt Std: 44.45 [1.750] Dia. x 3.05 [.120] Pilot, 13.59 [.535] Dia. Mounting Holes on 106.35 [4.187] Dia. B.C.

9, 10 Output Shaft

01 – 25.4 [1.00] Dia. Straight, Woodruff Key, .250-20 UNC-2B Hole in Shaft End

02 – 25.4 [1.00] Dia. SAE 6B Spline, .250-20 UNC-2B Hole in Shaft End

07 – 25.4 [1.00] Dia. Straight, 8.03 [.316] Dia. Crosshole 11.2 [.44] From End, 5.6 [.22] Extra Length

08 – 25.4 [1.00] Dia. Straight, 10.31 [.406] Dia. Crosshole 15.7 [.62] From End, .250-20 UNC-2B Hole in Shaft End

16 – 22.22 [.875] Dia. SAE 13 Tooth Spline (SAE B)

17 – 22.22 [.875] Dia. Straight, 6.4 [.25] x 19.0 [.75] Square Key (SAE B)

18 – 25.4 [1.00] Dia. Tapered, Woodruff Key and Nut, 34.92 [1.375] Taper Length

24 – 25.00 [.984] Dia. Straight, 8.00 [.315] Key, M8 x 1.25-6H Hole in Shaft End

11, 12 Port Type

AA – .875-14 UNF-2B SAE O-Ring Ports

AB – .500-14 NPTF Dryseal Pipe Thread Ports

AC – Manifold Ports (.3125-18 UNC-2B Mounting Holes)

AD – Manifold Ports (M8 x 1.25-6H Mounting Holes)

AF – G 1/2 BSP Straight Thread Ports

13 Case Flow Options ††

0 – None Specified

1 – 4375-20 UNF-2B SAE O-Ring Port (End Cap)

2 – G 1/4 BSP Straight THD Port (End Cap)

3 – Manifold Case Drain

†† – Internal check valves are standard fetures.

14 Geroler Options

0 – None Specified

15 Shaft Options

0 – None Specified

N – Electroless Nickel Plated

16, 17 Seal Options

00 – Standard Seals

02 – Seal Guard

03 – Viton Seals

04 – Viton Shaft Seal

05 – Vented Two-Stage Seal

07 – High Pressure Shaft Seal

18 Speed Sensor Options

0 – None

A – Speed Sensor Options 12mm Digital Speed Pickup (15 pulse) without lead wire

B – Magnetic Speed Pickup (60 Pulse by Quadrature), No lead wire with M12 connector

(A=Power, B=Common, C=Signal)

19 Manifold Block Options

0 – None

* Contact your Eaton sales representatitve for available options.

20, 21 Special Features (Hardware)

00 – None Specified

AB – Low Speed Valving

SS – Stainless Steel Flange Bolts

22 Special Assembly Instructions

0 – None

1 – Reverse Rotation

2 – Flange Rotated 90°

3 – Reverse Rotation, Flange Rotated 90°

23 Paint/Packaging Options

0 – No Paint

A – Painted Low Gloss Black

D – Environmental Coated Gloss White

F – Environmental Coated Black

24 Eaton Assigned Code When Applicable

0 – Assigned Code

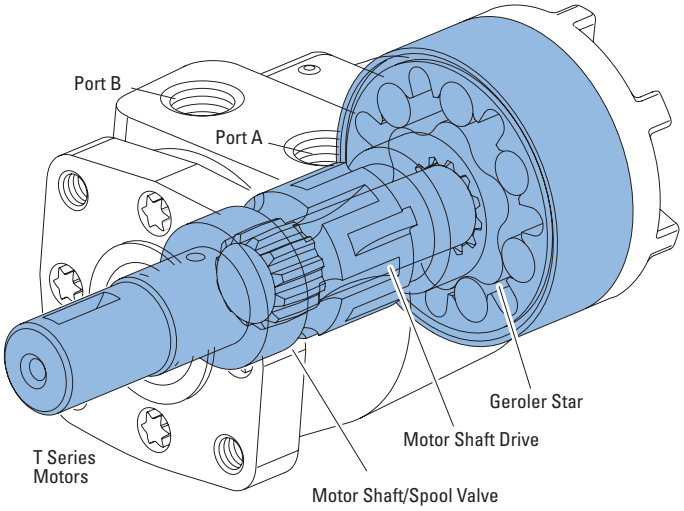
25 Eaton Assigned Design Code

M – Twelve (12)

Notes

T Series (158-)

Highlights



Description

The newest Geroler motor, the "T Series, features the latest innovations in Geroler technology. These innovations include optimized Geroler geometry with lower drive running angle for improved life and improved low speed performance. In addition, the improved housing and smaller diameter end cap results in increased envelope rigidity which improves efficiency under high pressure loads. All of these innovations come together to make the T Series motor the highest performing motor in its class.

Specifications for T Series Motors

Geroler Element	11 Displacements
Flow l/min [GPM]	55 [15] Continuous***
	75 [20] Intermittent**
Speed	Up to 1021 RPM
Pressure bar [PSI]	155 [2250] Cont.***
	190 [2750] Inter.**
Torque Nm [lb-in]	441 [3905] Cont.***
	486 [4300] Inter.**

*** Continuous— (Cont.) Continuous rating, motor may be run continuously at these ratings.
** Intermittent— (Inter.) Intermittent operation, 10% of every minute.

Features:

- Constant clearance Geroler, geometry
- Optimized drive system with reduced running angle
- Three-pressure zone design (ability to reduce case pressure)
- Variety of displacements, shafts and mounts
- Special options to meet customer needs

Benefits:

- High efficiency
- Smooth low-speed operation
- Extended motor life (especially at low speed conditions)
- Design flexibility
- Ability to optimize designs for your application needs
- Extends leak-free performance

Applications:

- Agricultural augers, harvesters, seeders
- Car wash brushes
- Food processing
- Railroad maintenance equipment
- Machine tools
- Conveyors
- Industrial sweepers and floor polishers
- Saw mill works
- Turf equipment
- Concrete and asphalt equipment
- Skid steer attachments
- Many more


Crane (winch)

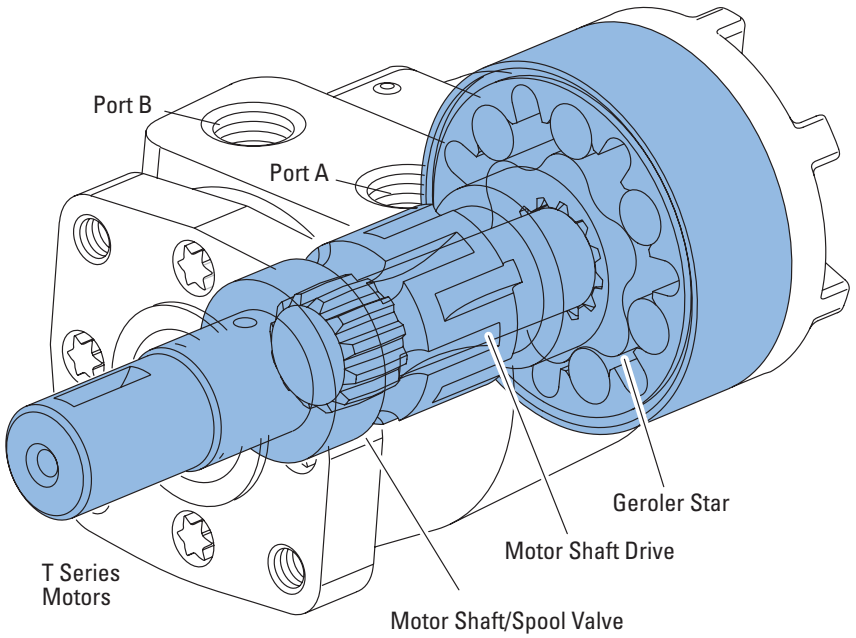

Paving


Harvester


Crane and winches

T Series (158-)

Specifications



SPECIFICATION DATA — T MOTORS

Displ. cm^3/r [in^3/r]		36 [2.2]	49 [3.0]	66 [4.0]	80 [4.9]	102 [6.2]	131 [8.0]	157 [9.6]	195 [11.9]	244 [14.9]	306 [18.7]	370 [22.6]
Max. Speed (RPM) @ Continuous Flow		1021	906	849	694	550	426	355	287	229	183	152
Flow LPM [GPM]	Continuous	38 [10]	45 [12]	57 [15]	57 [15]	57 [15]	57 [15]	57 [15]	57 [15]	57 [15]	57 [15]	57 [15]
	Intermittent	38 [10]	57 [15]	68 [18]	76 [20]	76 [20]	76 [20]	76 [20]	76 [20]	76 [20]	76 [20]	76 [20]
Torque Nm [lb-in]	Continuous	76 [672]	105 [928]	138 [1222]	174 [1541]	219 [1936]	251 [2226]	297 [2628]	359 [3178]	410 [3633]	441 [3905]	430 [3811]
	Intermittent **	93 [824]	118 [1131]	168 [1488]	212 [1872]	264 [2339]	307 [2718]	359 [3178]	437 [3864]	485 [4290]	483 [4275]	486 [4300]
Pressure Δ Bar Δ PSI]	Continuous*	155 [2250]	155 [2250]	155 [2250]	155 [2250]	155 [2250]	138 [2000]	138 [2000]	138 [2000]	127 [1850]	110 [1600]	90 [1300]
	Intermittent**	190 [2750]	190 [2750]	190 [2750]	190 [2750]	190 [2750]	172 [2500]	172 [2500]	172 [2500]	155 [2250]	124 [1800]	103 [1500]

A simultaneous maximum torque and maximum speed NOT recommended.

Note:

To assure best motor life, run motor for approximately one hour at 30% of rated pressure before application to full load. Be sure motor is filled with fluid prior to any load applications.

Maximum Inlet Pressure:

190 Bar [2750 PSI] without regard to Δ Bar [D PSI] and/or back pressure ratings or combination thereof.

6B splined or Tapered shafts are recommended whenever operation above 282 NM [2500 lb-in] of torque, especially for those applications subject to frequent reversals.

Δ Pressure:

The true Δ bar [Δ PSI] between inlet port and outlet port

Continuous Rating:

Motor may be run continuously at these ratings

Intermittent Operation:

10% of every minute

Recommended Fluids:

Premium quality, anti-wear type hydraulic oil with a viscosity of not less than 70 SUS at operating temperature.

Recommended Maximum System Operating Temp.:

82°C [180°F]

Recommended Filtration:

per ISO Cleanliness Code 4406, level 20/18/13

T Series (158-, 185-)

Performance Data

Motors run with high efficiency in all areas designated with a number for torque and speed. For best motor life select a motor to run with a torque and speed range shown in the light shaded area.

Performance data is typical at 120 SUS. Actual data may vary slightly from unit to unit in production.

Continuous

Intermittent

36 cm³/r [2.2 in³/r]

Δ Pressure Bar [PSI]

Continuous

Flow LPM [GPM]	[200] 14	[400] 28	[600] 41	[800] 55	[1000] 69	[1200] 83	[1400] 97	[1600] 110	[1800] 124	[2000] 138	[2200] 152	[2250] 155	Max. Continuous [2750] 190
[2] 7,6	[50] 6 209	[110] 12 203	[172] 19 197	[233] 26 191	[291] 33 189	[348] 39 181	[401] 45 167	[455] 51 164	[501] 57 153	[546] 62 139	[590] 67 122	[596] 67 116	[635] 72 64
[4] 15,1	[50] 6 415	[109] 12 411	[172] 19 398	[233] 26 388	[296] 33 384	[355] 40 381	[414] 47 368	[475] 54 357	[534] 60 354	[584] 66 323	[646] 73 304	[659] 74 302	[786] 89 283
[6] 22,7	[43] 5 617	[108] 12 613	[171] 19 602	[233] 26 595	[298] 34 585	[361] 41 570	[420] 47 563	[479] 54 558	[538] 61 534	[595] 67 520	[657] 74 504	[672] 76 496	[824] 93 425
[8] 30,3	[39] 4 821	[101] 11 815	[164] 19 803	[226] 26 797	[292] 33 784	[354] 40 774	[415] 47 758	[475] 54 747	[538] 61 732	[592] 67 707	[656] 74 688	[670] 76 680	[819] 92 607
Max. Continuous [10] 37,9	[30] 3 1021	[93] 11 1014	[155] 18 1002	[214] 24 999	[278] 31 981	[342] 39 965	[406] 46 953	[473] 53 937	[532] 60 921	[590] 67 903	[650] 73 880	[668] 75 873	[805] 91 799

[93] Torque [lb-in]
11 Nm
1014 Speed RPM

49 cm³/r [3.0 in³/r]

Δ Pressure Bar [PSI]

Continuous

Flow LPM [GPM]	[200] 14	[400] 28	[600] 41	[800] 55	[1000] 69	[1200] 83	[1400] 97	[1600] 110	[1800] 124	[2000] 138	[2200] 152	[2250] 155	Max. Continuous [2750] 190
[2] 7,6	[73] 8 152	[161] 18 152	[245] 28 148	[327] 37 147	[408] 46 142	[486] 55 141	[563] 64 134	[641] 72 124	[710] 80 115	[786] 89 109	[849] 96 95	[866] 98 92	[1023] 116 58
[4] 15,1	[72] 8 303	[160] 18 298	[246] 28 294	[329] 37 290	[416] 47 276	[500] 56 273	[584] 66 265	[668] 75 261	[746] 84 245	[825] 93 243	[901] 102 235	[922] 104 228	[1123] 127 152
[6] 22,7	[58] 7 461	[148] 17 450	[234] 26 445	[326] 37 438	[413] 47 434	[500] 56 421	[583] 66 419	[663] 75 410	[746] 84 407	[827] 93 389	[909] 103 376	[928] 105 373	[1131] 128 344
[8] 30,3	[44] 5 607	[127] 14 603	[216] 24 600	[306] 35 590	[392] 44 583	[480] 54 576	[566] 64 564	[652] 74 554	[734] 83 545	[815] 92 536	[897] 101 522	[917] 104 520	[1125] 127 503
[10] 37,9	[39] 4 755	[128] 14 750	[213] 24 745	[302] 34 738	[391] 44 732	[477] 54 719	[562] 63 713	[647] 73 702	[731] 83 696	[815] 92 682	[897] 101 663	[917] 104 661	[1121] 127 638
Max. Continuous [12] 45,4	[33] 4 906	[119] 13 902	[203] 23 895	[291] 33 883	[378] 43 875	[464] 52 862	[551] 62 859	[635] 72 844	[719] 81 835	[802] 91 819	[883] 100 806	[900] 102 804	[1061] 120 788
Max. Intermittent [15] 56,8	[26] 3 1132	[86] 10 1124	[172] 19 1113	[256] 29 1115	[342] 39 1106	[430] 49 1106	[505] 57 1098	[591] 67 1093	[674] 76 1079	[745] 84 1070	[830] 94 1058	[851] 96 1056	

T Series (158-, 185-)

Performance Data

Motors run with high efficiency in all areas designated with a number for torque and speed. For best motor life select a motor to run with a torque and speed range shown in the light shaded area.

Performance data is typical at 120 SUS. Actual data may vary slightly from unit to unit in production.

Continuous

Intermittent

66 cm³/r [4.0 in³/r]

Δ Pressure Bar [PSI]

Flow LPM [GPM]	Continuous [200] 14	[400] 28	[600] 41	[800] 55	[1000] 69	[1200] 83	[1400] 97	[1600] 110	[1800] 124	[2000] 138	[2200] 152	[2250] 155	Max. Continuous [2750] 190	Max. Intermittent
[2] 7,6	[78] 9 114	[191] 22 111	[303] 34 110	[414] 47 107	[522] 59 105	[625] 71 101	[706] 80 96	[804] 91 92	[898] 101 87	[991] 112 81	[1081] 122 73	[1103] 125 72	[1318] 149 48	
[4] 15,1	[97] 11 229	[209] 24 229	[325] 37 217	[441] 50 216	[548] 62 212	[657] 74 205	[766] 87 194	[873] 99 190	[972] 110 186	[1077] 122 183	[1181] 133 181	[1205] 136 178	[1437] 162 170	
[6] 22,7	[79] 9 344	[192] 22 343	[309] 35 335	[426] 48 334	[534] 60 321	[649] 73 320	[760] 86 319	[874] 99 315	[984] 111 291	[1090] 123 288	[1190] 134 279	[1218] 138 276	[1488] 168 270	
[8] 30,3	[75] 8 456	[191] 22 451	[304] 34 447	[419] 47 442	[532] 60 431	[645] 73 426	[759] 86 419	[871] 98 415	[982] 111 412	[1092] 123 401	[1197] 135 391	[1222] 138 386	[1458] 165 339	
[10] 37,9	[49] 6 569	[163] 18 565	[283] 32 560	[398] 45 552	[509] 58 547	[623] 70 541	[742] 84 532	[856] 97 525	[971] 110 512	[1080] 122 504	[1186] 134 498	[1209] 137 496	[1425] 161 475	
[12] 45,4	[24] 3 681	[156] 18 678	[270] 31 671	[385] 43 665	[502] 57 658	[614] 69 651	[729] 82 641	[845] 95 635	[963] 109 623	[1067] 121 612	[1182] 134 604	[1209] 137 601	[1472] 166 571	
[14] 53,0	[19] 2 793	[143] 16 788	[261] 29 787	[370] 42 778	[485] 55 771	[602] 68 762	[718] 81 753	[837] 95 746	[948] 107 733	[1064] 120 723	[1175] 133 715	[1199] 135 711	[1436] 162 677	
Max. Continuous [15] 56,8	[13] 1 849	[120] 14 844	[236] 27 839	[352] 40 832	[471] 53 826	[590] 67 819	[707] 80 806	[823] 93 800	[939] 106 786	[1052] 119 779	[1165] 132 770	[1192] 135 766	[1462] 165 725	
Max. Intermittent [18] 68,1		[107] 12 1006	[215] 24 1003	[326] 37 998	[442] 50 988	[555] 63 976	[669] 76 975	[786] 89 965	[900] 102 952	[1016] 115 940	[1123] 127 924	[1152] 130 919		

80 cm³/r [4.9 in³/r]

Δ Pressure Bar [PSI]

Flow LPM [GPM]	Continuous [200] 14	[400] 28	[600] 41	[800] 55	[1000] 69	[1200] 83	[1400] 97	[1600] 110	[1800] 124	[2000] 138	[2200] 152	[2250] 155	Max. Continuous [2750] 190	Max. Intermittent
[2] 7,6	[123] 14 93	[265] 30 90	[405] 46 86	[544] 61 83	[680] 77 80	[804] 91 75	[934] 106 70	[1052] 119 63	[1181] 133 57	[1079] 122 43	[937] 106 24	[895] 101 20		
[4] 15,1	[120] 14 187	[264] 30 185	[406] 46 183	[551] 62 179	[689] 78 175	[828] 94 171	[965] 109 166	[1101] 124 162	[1237] 140 156	[1369] 155 150	[1505] 170 142	[1537] 174 140	[1857] 210 121	
[6] 22,7	[113] 13 279	[255] 29 275	[398] 45 271	[542] 61 267	[682] 77 265	[823] 93 258	[963] 109 253	[1101] 124 248	[1239] 140 240	[1373] 155 232	[1508] 170 223	[1541] 174 221	[1868] 211 198	
[8] 30,3	[99] 11 372	[243] 27 367	[386] 44 364	[528] 60 359	[669] 76 354	[812] 92 351	[954] 108 343	[1094] 124 338	[1233] 139 333	[1368] 155 324	[1503] 170 315	[1537] 174 313	[1872] 212 289	
[10] 37,9	[84] 9 463	[228] 26 460	[371] 42 456	[514] 58 450	[655] 74 446	[798] 90 441	[941] 106 435	[1080] 122 428	[1219] 138 420	[1357] 153 412	[1496] 169 403	[1530] 173 399	[1870] 211 368	
[12] 45,4	[63] 7 557	[209] 24 552	[354] 40 547	[498] 56 543	[638] 72 537	[782] 88 530	[926] 105 523	[1067] 121 515	[1208] 136 509	[1346] 152 500	[1484] 168 489	[1520] 172 487	[1864] 211 470	
[14] 53,0	[55] 6 649	[185] 21 646	[331] 37 642	[476] 54 635	[620] 70 630	[762] 86 622	[904] 102 616	[1046] 118 609	[1188] 134 599	[1327] 150 592	[1467] 166 581	[1502] 170 578	[1842] 208 550	
Max. Continuous [15] 56,8	[51] 6 694	[176] 20 691	[316] 36 687	[463] 52 680	[609] 69 673	[748] 85 668	[891] 101 660	[1037] 117 650	[1177] 133 642	[1316] 149 634	[1457] 165 622	[1491] 168 619	[1844] 208 598	
Max. Intermittent [20] 75,7		[160] 18 916	[305] 34 910	[455] 51 893	[578] 65 893	[737] 83 875	[857] 97 866	[968] 109 877	[1144] 129 843	[1277] 144 833	[1412] 160 839	[1446] 163 836		

[176] 20 691 } Torque [lb-in] Nm Speed RPM

T Series (158-, 185-)

Performance Data

Motors run with high efficiency in all areas designated with a number for torque and speed. For best motor life select a motor to run with a torque and speed range shown in the light shaded area.

Performance data is typical at 120 SUS. Actual data may vary slightly from unit to unit in production.

Continuous

Intermittent

102 cm³/r [6.2 in³/r]

Δ Pressure Bar [PSI] Continuous

Flow LPM [GPM]	[200] 14	[400] 28	[600] 41	[800] 55	[1000] 69	[1200] 83	[1400] 97	[1600] 110	[1800] 124	[2000] 138	[2200] 152	[2250] 155	Max. Continuous [2750] 190
[2]	[161]	[341]	[519]	[697]	[871]	[1030]	[1193]	[1349]	[1511]	[1496]	[1441]	[1421]	
	18	39	59	79	98	116	135	152	171	169	163	161	
7,6	73	71	68	66	63	60	56	51	46	36	23	20	
[4]	[157]	[340]	[520]	[702]	[879]	[1056]	[1229]	[1401]	[1567]	[1727]	[1889]	[1925]	[2271]
	18	38	59	79	99	119	139	158	177	195	213	217	257
15,1	149	146	144	141	138	135	131	128	124	118	111	109	92
[6]	[147]	[329]	[510]	[692]	[871]	[1050]	[1227]	[1401]	[1571]	[1731]	[1895]	[1936]	[2339]
	17	37	58	78	98	119	139	158	178	196	214	219	264
22,7	221	217	214	211	208	204	199	195	190	184	176	174	154
[8]	[132]	[315]	[497]	[675]	[857]	[1038]	[1216]	[1392]	[1564]	[1725]	[1891]	[1932]	[2326]
	15	36	56	76	97	117	137	157	177	195	214	218	263
30,3	294	290	287	284	280	277	271	267	262	255	247	245	220
[10]	[109]	[293]	[477]	[657]	[839]	[1018]	[1198]	[1374]	[1542]	[1711]	[1878]	[1918]	[2326]
	12	33	54	74	95	115	135	155	174	193	212	217	263
37,9	367	363	360	355	351	347	343	337	332	325	318	315	287
[12]	[84]	[271]	[457]	[638]	[818]	[999]	[1179]	[1354]	[1527]	[1697]	[1858]	[1901]	[2323]
	9	31	52	72	92	113	133	153	173	192	210	215	262
45,4	440	436	432	429	424	419	414	409	402	395	386	384	364
[14]	[59]	[242]	[428]	[611]	[794]	[974]	[1151]	[1328]	[1502]	[1674]	[1841]	[1883]	[2301]
	7	27	48	69	90	110	130	150	170	189	208	213	260
53,0	513	510	506	501	497	492	487	482	475	469	458	456	428
Max. Continuous [15]	[39]	[227]	[411]	[595]	[780]	[957]	[1136]	[1314]	[1486]	[1658]	[1828]	[1869]	[2285]
	4	26	46	67	88	108	128	148	168	187	207	211	258
56,8	550	545	542	537	532	528	522	516	510	502	492	490	463
Max. Intermittent [20]		[154]	[328]	[515]	[710]	[874]	[1060]	[1243]	[1405]	[1579]	[1763]	[1803]	
		17	37	58	80	99	120	140	159	178	199	204	
75,7		724	718	720	709	707	696	684	683	670	659	660	

131 cm³/r [8.0 in³/r]

Δ Pressure Bar [PSI] Continuous

Flow LPM [GPM]	[200] 14	[400] 28	[600] 41	[800] 55	[1000] 69	[1200] 83	[1400] 97	[1600] 110	[1800] 124	[2000] 138	Max. Continuous [2500] 172
[2]	[219]	[450]	[682]	[915]	[1144]	[1348]	[1561]	[1771]	[1979]	[2159]	
	25	51	77	103	129	152	176	200	224	244	
7,6	57	55	53	51	49	47	43	40	36	30	
[4]	[212]	[449]	[681]	[917]	[1148]	[1376]	[1600]	[1822]	[2025]	[2221]	[2629]
	24	51	77	104	130	155	181	206	229	251	297
15,1	115	113	110	109	107	105	102	99	96	91	75
[6]	[197]	[435]	[669]	[903]	[1139]	[1370]	[1600]	[1818]	[2032]	[2226]	[2718]
	22	49	76	102	129	155	181	205	230	252	307
22,7	171	168	166	163	160	157	154	150	147	142	125
[8]	[181]	[417]	[657]	[886]	[1122]	[1359]	[1589]	[1812]	[2022]	[2215]	[2699]
	20	47	74	100	127	154	180	205	228	250	305
30,3	227	225	222	219	217	213	209	206	202	196	175
[10]	[144]	[389]	[631]	[859]	[1098]	[1330]	[1562]	[1783]	[1993]	[2198]	[2687]
	16	44	71	97	124	150	176	201	225	248	304
37,9	284	281	278	275	271	267	265	261	258	252	231
[12]	[114]	[361]	[605]	[838]	[1075]	[1307]	[1532]	[1755]	[1965]	[2177]	[2671]
	13	41	68	95	121	148	173	198	222	246	302
45,4	341	338	334	332	328	325	321	318	312	307	285
[14]	[82]	[327]	[569]	[803]	[1042]	[1273]	[1498]	[1722]	[1935]	[2147]	[2655]
	9	37	64	91	118	144	169	195	219	243	300
53,0	397	394	391	387	384	361	378	374	370	365	339
Max. Continuous [15]	[66]	[302]	[550]	[785]	[1025]	[1254]	[1480]	[1704]	[1915]	[2119]	[2648]
	7	34	62	89	116	142	167	193	216	239	299
56,8	426	423	422	415	412	409	405	402	398	392	367
Max. Intermittent [20]		[177]	[429]	[678]	[908]	[1143]	[1375]	[1596]	[1811]	[2017]	
		20	48	77	103	129	155	180	205	228	
75,7		565	560	556	553	549	546	541	536	527	

[302] Torque [lb-in]
34 Nm
423 Speed RPM

T Series (158-, 185-)

Performance Data

Motors run with high efficiency in all areas designated with a number for torque and speed. For best motor life select a motor to run with a torque and speed range shown in the light shaded area.

Performance data is typical at 120 SUS. Actual data may vary slightly from unit to unit in production.

Continuous

Intermittent

157 cm³/r [9.6 in³/r]

Δ Pressure Bar [PSI]

Continuous

Flow LPM [GPM]	[200] 14	[400] 28	[600] 41	[800] 55	[1000] 69	[1200] 83	[1400] 97	[1600] 110	[1800] 124	Max. Continuous [2000] 138	Max. Intermittent [2500] 172
[2] 7,6	[264] 30 47	[541] 61 45	[819] 93 44	[1092] 123 42	[1357] 153 40	[1605] 181 37	[1847] 209 34	[2084] 235 30	[2311] 261 25	[1858] 210 16	
[4] 15,1	[259] 29 96	[541] 61 95	[822] 93 92	[1101] 124 91	[1373] 155 90	[1638] 185 88	[1890] 214 85	[2145] 242 82	[2383] 269 78	[2613] 295 73	[3063] 346 60
[6] 22,7	[241] 27 142	[526] 59 140	[808] 91 138	[1090] 123 136	[1368] 155 134	[1638] 185 132	[1900] 215 129	[2150] 243 125	[2399] 271 121	[2628] 297 114	[3169] 358 99
[8] 30,3	[219] 25 189	[506] 57 187	[789] 89 185	[1068] 121 183	[1348] 152 181	[1625] 184 178	[1885] 213 175	[2140] 242 172	[2388] 270 166	[2619] 296 159	[3178] 359 140
[10] 37,9	[180] 20 237	[472] 53 234	[759] 86 232	[1037] 117 230	[1319] 149 227	[1590] 180 224	[1853] 209 222	[2111] 239 218	[2355] 266 211	[2594] 293 203	[3170] 358 183
[12] 45,4	[141] 16 284	436] 49 282	[728] 82 279	[1010] 114 277	[1292] 146 274	[1561] 176 272	[1821] 206 269	[2079] 235 265	[2331] 263 257	[2573] 291 248	[3162] 357 225
[14] 53,0	[101] 11 332	[397] 45 329	[687] 78 326	[969] 109 323	[1252] 141 321	[1519] 172 319	[1778] 201 316	[2040] 230 311	[2295] 259 305	[2539] 287 296	[3147] 356 274
Max. Continuous [15] 56,8	[81] 9 355	[367] 41 353	[665] 75 350	[944] 107 347	[1231] 139 344	[1497] 169 342	[1755] 198 339	[2018] 228 334	[2273] 257 327	[2512] 284 318	[3136] 354 300
Max. Intermittent [20] 75,7		[221] 25 472	[519] 59 467	[814] 92 464	[1095] 124 462	[1368] 155 459	[1631] 184 455	[1891] 214 450	[2149] 243 443	[2396] 271 433	

195 cm³/r [11.9 in³/r]

Δ Pressure Bar [PSI]

Continuous

Flow LPM [GPM]	[200] 14	[400] 28	[600] 41	[800] 55	[1000] 69	[1200] 83	[1400] 97	[1600] 110	[1750] 121	[1800] 125	Max. Continuous [2000] 138	Max. Intermittent [2500] 172
[2] 7,6	[330] 37 38	[671] 76 36	[1016] 115 34	[1345] 152 33	[1654] 187 31	[1969] 222 28	[2242] 253 25	[2507] 283 20	[2689] 304 16	[2748] 310 14	[2973] 336 8	
[4] 15,1	[328] 37 77	[675] 76 77	[1026] 116 75	[1366] 154 73	[1692] 191 73	[2010] 227 71	[2289] 259 68	[2586] 292 65	[2799] 316 62	[2867] 324 61	[3144] 355 55	[3797] 429 40
[6] 22,7	[306] 35 115	[658] 74 113	[1011] 114 111	[1360] 154 110	[1698] 192 109	[2021] 228 107	[2324] 263 104	[2604] 294 100	[2829] 320 97	[2901] 328 95	[3178] 359 87	[3831] 433 68
[8] 30,3	[272] 31 153	[634] 72 151	[980] 111 150	[1331] 150 148	[1675] 189 146	[2003] 226 144	[2300] 260 142	[2592] 293 139	[2815] 318 134	[2888] 326 132	[3174] 359 123	[3864] 437 99
[10] 37,9	[238] 27 192	[596] 67 189	[945] 107 188	[1296] 146 186	[1637] 185 184	[1960] 221 183	[2255] 255 181	[2565] 290 176	[2786] 315 168	[2857] 323 166	[3140] 355 156	[3816] 431 133
[12] 45,4	[181] 20 230	[545] 62 228	[908] 103 226	[1260] 142 224	[1607] 182 222	[1924] 217 221	[2223] 251 219	[2529] 286 213	[2759] 312 207	[2836] 320 204	[3121] 353 192	[3807] 430 160
[14] 53,0	[154] 17 268	[500] 56 266	[860] 97 264	[1211] 137 261	[1556] 176 259	[1869] 211 259	[2175] 246 256	[2483] 281 251	[2713] 307 244	[2792] 315 242	[3080] 348 229	[3778] 427 199
Max. Continuous [15] 56,8	[140] 16 287	[465] 53 285	[832] 94 283	[1179] 133 281	[1525] 172 279	[1835] 207 278	[2144] 242 275	[2459] 278 269	[2693] 304 262	[2768] 313 260	[3061] 346 247	[3764] 425 220
Max. Intermittent [20] 75,7		[291] 33 382	[653] 74 378	[1013] 114 375	[1366] 154 373	[1689] 191 372	[1987] 225 368	[2298] 260 363	[2540] 287 356	[2622] 296 353	[2928] 331 342	

[465] Torque [lb-in]
53 Nm
285 Speed RPM

T Series (158-, 185-)

Performance Data

Motors run with high efficiency in all areas designated with a number for torque and speed. For best motor life select a motor to run with a torque and speed range shown in the light shaded area.

Performance data is typical at 120 SUS. Actual data may vary slightly from unit to unit in production.

Continuous

Intermittent

244 cm³/r [14.9 in³/r]

Δ Pressure Bar [PSI]

Continuous

Flow LPM [GPM]	[200] 14	[400] 28	[600] 41	[800] 55	[1000] 69	[1200] 83	[1400] 97	[1600] 110	[1650] 114	[1800] 125	[1850] 127	Max. Continuous [2250] 155
[2] 7,6	[406] 46 30	[833] 94 29	[1260] 142 27	[1655] 187 26	[2038] 230 24	[2403] 272 22	[2707] 306 17	[2597] 293 12	[2552] 288 11	[2373] 268 7	[2299] 260 6	
[4] 15,1	[404] 46 62	[843] 95 62	[1277] 144 60	[1695] 192 59	[2083] 235 59	[2468] 279 57	[2820] 319 55	[3177] 359 50	[3261] 368 49	[3509] 396 46	[3589] 406 44	[4194] 474 35
[6] 22,7	[382] 43 92	[823] 93 91	[1261] 142 90	[1687] 191 89	[2088] 236 88	[2477] 280 86	[2843] 321 82	[3196] 361 78	[3285] 371 76	[3547] 401 72	[3633] 410 71	[4290] 485 60
[8] 30,3	[341] 39 123	[787] 89 122	[1220] 138 121	[1651] 187 120	[2059] 233 119	[2454] 277 116	[2820] 319 113	[3177] 359 108	[3265] 369 106	[3530] 399 101	[3615] 408 99	[4285] 484 85
[10] 37,9	[297] 34 154	[744] 84 152	[1177] 133 151	[1611] 182 150	[2017] 228 148	[2412] 273 146	[2774] 313 143	[3151] 356 136	[3241] 366 134	[3504] 396 127	[3593] 406 125	[4269] 482 107
[12] 45,4	[225] 25 184	[687] 78 183	[1132] 128 181	[1553] 175 180	[1967] 222 179	[2360] 267 177	[2734] 309 173	[3105] 351 166	[3194] 361 163	[3466] 392 156	[3554] 402 153	[4237] 479 134
[14] 53,0	[154] 17 214	[628] 71 213	[1072] 121 212	[1498] 169 211	[1910] 216 209	[2298] 260 207	[2674] 302 202	[3052] 345 195	[3148] 356 193	[3419] 386 185	[3510] 397 182	[4226] 477 161
Max. Continuous [15] 56,8	[119] 13 229	[586] 66 228	[1035] 117 227	[1458] 165 226	[1872] 212 224	[2261] 255 222	[2637] 298 217	[3022] 341 209	[3116] 352 207	[3389] 383 200	[3488] 394 197	[4220] 477 174
Max. Intermittent [20] 75,7		[372] 42 305	[816] 92 303	[1251] 141 301	[1663] 188 300	[2067] 234 297	[2448] 277 292	[2832] 320 284	[2928] 331 281	[3214] 363 273	[3312] 374 270	

306 cm³/r [18.7 in³/r]

Δ Pressure Bar [PSI]

Continuous

Flow LPM [GPM]	[200] 14	[400] 28	[600] 41	[800] 55	[1000] 69	[1200] 83	[1400] 97	[1500] 103	Max. Continuous [1600] 110	Max. Intermittent [1800] 124
[2] 7,6	[499] 56 24	[1035] 117 23	[1560] 176 22	[2034] 230 21	[2501] 283 19	[2912] 329 16	[3239] 366 11	[2859] 323 8	[2400] 271 5	
[4] 15,1	[497] 56 49	[1052] 119 49	[1590] 180 48	[2101] 237 48	[2561] 289 47	[3023] 342 47	[3464] 391 44	[3680] 416 41	[3886] 439 38	[4221] 477 30
[6] 22,7	[480] 54 74	[1031] 116 74	[1578] 178 72	[2096] 237 72	[2564] 290 71	[3023] 342 69	[3464] 391 64	[3689] 417 62	[3905] 441 60	[4275] 483 51
[8] 30,3	[427] 48 99	[975] 110 98	[1520] 172 97	[2051] 232 97	[2525] 285 96	[2998] 339 94	[3448] 390 89	[3667] 414 86	[3881] 438 83	[4264] 482 73
[10] 37,9	[370] 42 123	[930] 105 122	[1467] 166 121	[2001] 226 120	[2477] 280 120	[2955] 334 117	[3406] 385 112	[3631] 410 108	[3852] 435 104	[4264] 482 92
[12] 45,4	[281] 32 147	[871] 98 146	[1410] 159 145	[1908] 216 145	[2400] 271 145	[2887] 326 142	[3352] 379 136	[3573] 404 131	[3790] 428 127	[4189] 473 112
[14] 53,0	[192] 22 171	[791] 89 171	[1338] 151 170	[1851] 209 170	[2338] 264 169	[2816] 318 165	[3281] 371 159	[3511] 397 154	[3743] 423 150	[4135] 467 133
Max. Continuous [15] 56,8	[148] 17 183	[738] 83 183	[1288] 146 182	[1803] 204 182	[2287] 258 181	[2773] 313 177	[3243] 366 171	[3475] 393 165	[3705] 419 160	[4098] 463 146
Max. Intermittent [20] 75,7		[476] 54 243	[1020] 115 242	[1544] 174 242	[2010] 227 241	[2519] 285 238	[3010] 340 231	[3243] 366 226	[3495] 395 209	

[738] 83 183 } Torque [lb-in] Nm Speed RPM

370 cm³/r [22.6 in³/r]

Δ Pressure Bar [PSI]

Continuous

Flow LPM [GPM]	[200] 14	[400] 28	[600] 41	[800] 55	[1000] 69	[1200] 83	Max. Continuous [1300] 90	Max. Intermittent [1500] 103
[2] 7,6	[590] 67 20	[1237] 140 19	[1858] 210 18	[2406] 272 17	[2953] 334 15	[3388] 383 12	[3586] 405 11	
[4] 15,1	[588] 66 41	[1263] 143 41	[1906] 215 40	[2506] 283 40	[3029] 342 39	[3557] 402 38	[3811] 431 37	[4252] 480 36
[6] 22,7	[580] 66 61	[1245] 141 60	[1899] 215 60	[2506] 283 59	[3029] 342 58	[3544] 400 57	[3788] 428 56	[4300] 486 54
[8] 30,3	[514] 58 82	[1164] 132 81	[1824] 206 80	[2452] 277 79	[2975] 336 78	[3518] 397 77	[3783] 427 77	[4284] 484 75
[10] 37,9	[444] 50 102	[1119] 126 102	[1759] 199 101	[2391] 270 101	[2928] 331 100	[3479] 393 97	[3750] 424 96	[4275] 483 93
[12] 45,4	[337] 38 122	[1062] 120 121	[1690] 191 120	[2256] 255 119	[2813] 318 119	[3393] 383 118	[3685] 416 116	[4273] 483 112
[14] 53,0	[231] 26 142	[958] 108 141	[1608] 182 140	[2201] 249 139	[2748] 310 138	[3319] 375 137	[3610] 408 134	[4198] 474 129
Max. Continuous [15] 56,8	[178] 20 152	[896] 101 152	[1543] 174 151	[2147] 243 150	[2683] 303 149	[3272] 370 147	[3572] 404 146	[4187] 473 140
Max. Intermittent [20] 75,7		[587] 66 202	[1228] 139 201	[1833] 207 201	[2331] 263 200	[2948] 333 198	[3273] 370 196	

T Series (158-)

Dimensions

(Refer to pages B-4-19 thru B-4-22 for shaft and port dimensions.)

Ports

7/8 -14 INF O-Ring Ports (2)

1/2 -14 NPTF (2)

G 1/2 BSP (2)

Manifold Ports (5/16-18 mounting threads

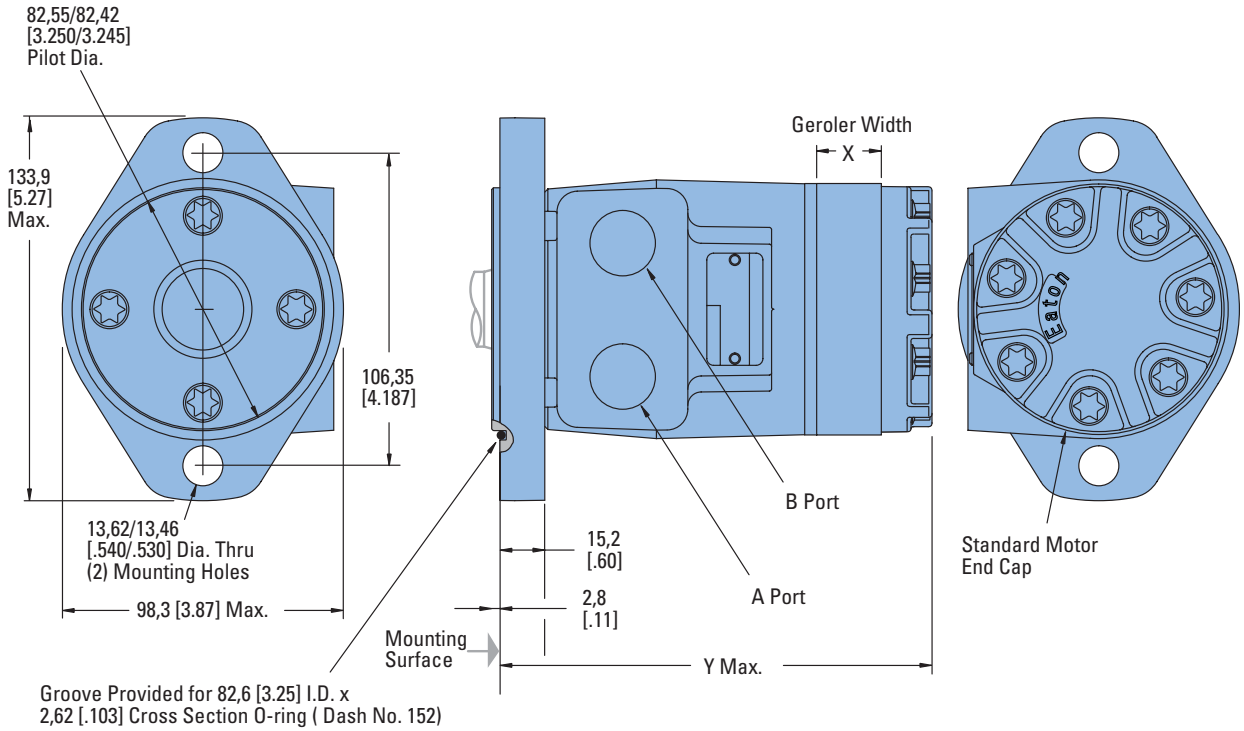
Standard Rotation Viewed from Shaft End

Port A Pressurized — CW
Port B Pressurized — CCW

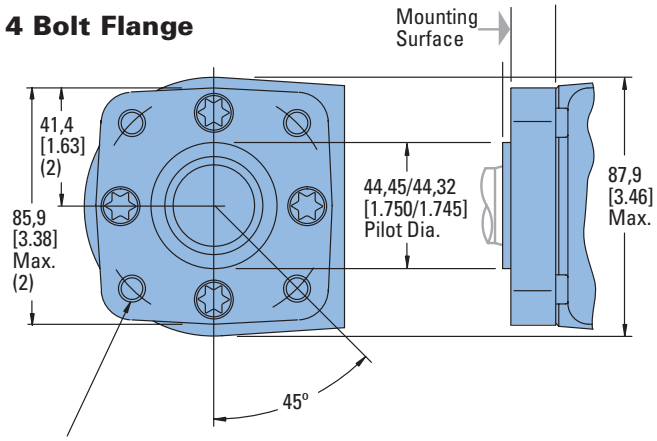
Note:

Mounting Surface Flatness Requirement is ⏥,13 mm [.005 inch] Max.

2 Bolt Flange



4 Bolt Flange



2 AND 4 BOLT FLANGE PORT DIMENSIONS

Displacement cm³/r [in³/r]	X mm [inch]	Y mm [inch]
36 [2.2]	6,6 [.26]	132,2 [5.21]
49 [3.0]	9,1 [.36]	134,6 [5.30]
66 [4.0]	12,2 [.48]	137,7 [5.42]
80 [4.9]	14,7 [.58]	140,3 [5.53]
102 [6.2]	18,5 [.73]	144,3 [5.68]
131 [8.0]	24,1 [.95]	149,6 [5.89]
157 [9.6]	29,0 [1.14]	154,5 [6.09]
195 [11.9]	35,6 [1.40]	161,3 [6.35]
244 [14.9]	44,7 [1.76]	170,3 [6.71]
306 [18.7]	56,1 [2.21]	181,6 [7.16]
370 [22.6]	72,1 [2.84]	197,9 [7.79]

T Series (158-)

Product Numbers

Use digit prefix—158- plus four digit number from charts for complete product number—Example: 158-1067.

Orders will not be accepted without the three-digit prefix.

Standard

MOUNTING	SHAFT	PORT SIZE	DISPL. cm^3/r [in^3/r] / PRODUCT NUMBER										
			36 [2.2]	49 [3.0]	66 [4.0]	80 [4.9]	102 [6.2]	131 [8.0]	157 [9.6]	195 [11.9]	244 [14.9]	306 [18.7]	370 [22.6]
2 Bolt Flange	1 in. Straight w/Woodruff Key	7/8 -14 O-Ring	158- —	—	-1537	-1034	-1035	-1538	-1036	-1037	-1038	-1039	-1040
		1/2 NPTF	158- —	—	-1540	-1026	-1027	-1541	-1028	-1029	-1030	-1031	-1032
		Manifold*	158- —	—	-1543	-1042	-1043	-1544	-1044	-1045	-1046	-1047	-1048
	1 in. SAE 6B Splined	7/8 -14 O-Ring	158- —	—	-1552	-1082	-1083	-1553	-1084	-1085	-1086	-1087	-1088
		1/2 NPTF	158- —	—	-1555	-1074	-1075	-1556	-1076	-1077	-1078	-1079	-1080
		Manifold*	158- —	—	-1558	-1090	-1091	-1559	-1092	-1093	-1094	-1095	-1096
4 Bolt Flange	1 in. Straight w/Woodruff Key	7/8 -14 O-Ring	158- —	—	-1570	-1010	-1011	-1571	-1012	-1013	-1014	-1015	-1016
		1/2 NPTF	158- —	—	-1573	-1002	-1003	-1574	-1004	-1005	-1006	-1007	-1008
		Manifold*	158- —	—	-1576	-1018	-1019	-1577	-1020	-1021	-1022	-1023	-1024
	1 in. SAE 6B Splined	7/8 -14 O-Ring	158- —	—	-1579	-1058	-1059	-1580	-1060	-1061	-1062	-1063	-1064
		1/2 NPTF	158- —	—	-1582	-1050	-1051	-1583	-1052	-1053	-1054	-1055	-1056
		Manifold*	158- —	—	-1585	-1066	-1067	-1586	-1068	-1069	-1070	-1071	-1072

158-1067

T Series Motors with Corrosion Protection

MOUNTING	SHAFT	PORT SIZE	DISPL. cm^3/r [in^3/r] / PRODUCT NUMBER										
			36 [2.2]	49 [3.0]	66 [4.0]	80 [4.9]	102 [6.2]	131 [8.0]	157 [9.6]	195 [11.9]	244 [14.9]	306 [18.7]	370 [22.6]
2 Bolt Flange	1 in. Straight w/ Woodruff Key	7/8 -14 O-Ring	158- —	—	—	1645	—	—	—	—	-1649	—	-1650
4 Bolt Flange		1/2 NPTF	158- —	—	—	—	—	—	—	—	-1620	—	-1621

158-1620

T Series Motors with Low Speed Valving

MOUNTING	SHAFT	PORT SIZE	DISPL. cm^3/r [in^3/r] / PRODUCT NUMBER										
			36 [2.2]	49 [3.0]	66 [4.0]	80 [4.9]	102 [6.2]	131 [8.0]	157 [9.6]	195 [11.9]	244 [14.9]	306 [18.7]	370 [22.6]
2 Bolt Flange	1 in. Straight w/Woodruff Key	7/8 -14 O-Ring	158- —	—	—	-1427	-1428	—	—	-1430	-1431	-1432	-1433
		1/2 NPTF	158- —	—	—	-1419	-1420	—	—	-1422	-1423	-1424	-1425
		Manifold*	158- —	—	—	—	—	—	—	—	—	—	—
	1 in. SAE 6B Splined	7/8 -14 O-Ring	158- —	—	—	-1525	—	—	—	—	-1675	—	—
		1/2 NPTF	158- —	—	—	—	-1634	—	—	—	—	—	—
4 Bolt Flange	1 in. Straight w/ Woodruff Key	Manifold*	158- —	—	—	-1522	-2678	—	—	—	—	—	-1527
		7/8 -14 O-Ring	158- —	—	-1625	-1410	-1411	-1626	-1412	-1413	-1414	-1415	-1416
		1/2 NPTF	158- —	—	-1644	-1402	-1403	—	-1404	-1405	-1406	-1407	-1408

158-1403

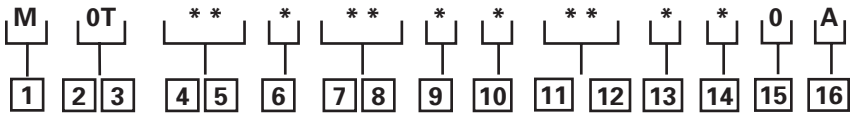
*Manifold product numbers shown are for motors with four 5/16 -18 port face mounting threads. Manifold, manifold mounting O-Rings and bolts are NOT included.

For T Series Motors with a configuration Not Shown in the charts above: Use the model code system on page B-4-10 to specify the product in detail.

T Series (158-)

Model Code

The following 16-digit coding system has been developed to identify all of the configuration options for the T motor. Use this model code to specify a motor with the desired features. All 16-digits of the code must be present when ordering. You may want to photocopy the matrix below to ensure that each number is entered in the correct box.



1 Product

M – Motor

2, 3 Product Series

0T – T Series

4, 5 Displacement cm³/r [in³/r]

02 – 36 [2.2]

03 – 49 [3.0]

04 – 66 [4.0]

05 – 80 [4.9]

06 – 102 [6.2]

08 – 131 [8.0]

10 – 157 [9.6]

12 – 195 [11.9]

15 – 244 [14.9]

19 – 306 [18.7]

23 – 370 [22.6]

6 Mounting Type

A – 2 Bolt (Standard) 82,6 [3.25] Pilot Dia. and 13,59 [.535] Dia. Mounting Holes 106,2 [4.18] Dia. B.C.

B – 4 Bolt (Standard) 44,4 [1.75] Pilot Dia. and 3/8 -16 Mounting Holes 82,6 [3.25] Dia. B.C.

E – 4 Bolt (Standard) 44,4 [1.75] Pilot Dia. and M10 x 1,5 Mounting Holes 82,6 [3.25] Dia. B.C.

H – 2 Bolt (Std.) 101,6 [4.00] Pilot Dia. and 14,35 [.565] Dia. Mounting Holes 146,0 [5.75] Dia. B.C. (SAE B)

K – 4 Bolt Magneto 82,6 [3.25] Pilot Dia. and 13,59 [.535] Dia. Mounting Holes 106,2 [4.18] Dia. B.C.

7, 8 Output Shaft

01 – 1 inch Dia. Straight with Woodruff Key and 1/4 -20 Threaded Hole

02 – 1 inch Dia. SAE 6B Splined with 1/4 -20 Threaded Hole

07 – 1 inch Dia. Straight with 7,9 [.31] Dia. Crosshole 11,2 [.44] from End

08 – 1 inch Dia. Straight with 10,2 [.40] Dia. Crosshole 15,7 [.62] from End and 1/4 -20 Threaded Hole

16 – 7/8 inch Dia. SAE B 13T Splined

17 – 7/8 inch Dia. SAE B Straight with Square Key

18 – 1 inch Dia. Tapered with Woodruff Key and Nut

24 – 25mm Dia. Straight with 8mm Key and 8mm x 1.2 Threaded Hole

27 – 1 inch Dia. Straight with Woodruff Key and 1/4-20 Threaded Hole (Plated for Corrosion Protection)

9 Ports

A – 7/8 -14 O-Ring

B – 1/2 -14 NPTF

C – Manifold (5/16-18 Mounting Threads)

D – Manifold (M8 x 1,25 Mounting Threads)

E – G 1/2 (BSP) End Cap

10 Case Flow Options

0 – No Case Drain

1 – 7/16 -20 O-Ring Port End Cap

2 – G 1/4 (BSP) End Cap

11, 12 Special Features (Hardware)

00 – None

AB – Low Speed Valve

AC – Viton Shaft Seal

BZ – Speed Sensor

DS – High Pressure Shaft Seal

13 Special Features (Assembly)

0 – None

1 – Reverse Rotation

2 – Flange Rotated 90°

14 Paint/ Special Packaging

0 – No Paint, Individual Box

A – Painted Low Gloss Black, Individual Box

B – No Paint, Bulk Box Option

C – Painted Low Gloss Black, Bulk Box Option

15 Eaton Assigned Code when Applicable

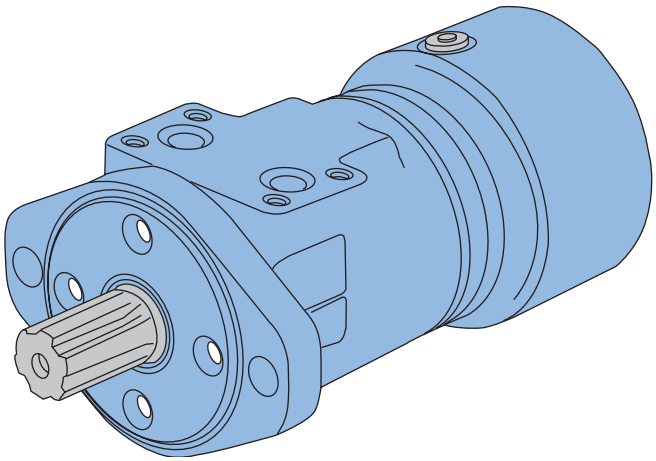
0 – Assigned Code

16 Eaton Assigned Design Code

A – Assigned Design Code

T Series with Parking Brake (185-)

Highlights



Description

Eaton's latest offering in LSHT motor technology is the new T Series Motor with Parking Brake.

T Series Motor with Parking Brake utilizes brake pads that rotate at 6 times the speed of the output shaft, thereby giving the brake a 6-to-1 mechanical advantage. The T Series Motor with Parking Brake utilizes the same Geroler, and Spool Valve technologies as the standard Char-Lynn motors. Therefore, in addition to providing dependable, load-holding capability, T Series Motor with Parking Brake provides the same smooth, reliable and efficient performance as the T Series Motor.

Specifications

Geroler Element	11 Displacements
Flow l/min [GPM]	55 [15] Continuous***
	75 [20] Intermittent**
Speed	Up to 1055 RPM
Pressure bar [PSI]	155 [2250] Cont.***
	190 [2750] Inter.**
Torque Nm [lb-in]	441 [3905] Cont.***
	486 [4300] Inter.**

*** Continuous— (Cont.) Continuous rating, motor may be run continuously at these ratings.
** Intermittent— (Inter.) Intermittent operation, 10% of every minute.

Features

- Integrated, Compact, Patented Design
- Capability of Combining 4 inventory items into a single assembly (motor, brake, counter-balance valve, brake release line)
- Rear-mounted integrated brake with 6:1 torque advantage
- Access port for manual brake release (for over-riding brake in the event of loss of release pressure.)

Benefits

- Cost-effective Packaged System Solution
- Simplifies ordering and inventory requirements
- Reduces assembly labor
- Design Flexibility
- Wet brake is environmentally protected and provides long life

Applications

- Truck-Mounted Equipment (boom rotate and winch)
- Conveyors – Positioners – Indexers
- Marine Cranes (boom rotate and winch)
- Fishing Winches
- Recycling and Refuse Equipment
- Vehicle Recovery Winches
- Mining Equipment
- Specialty Utility Vehicles/ Machines
- Forestry Grapples
- Agricultural Equipment
- Railroad Equipment
- Airport Support Vehicles
- Lawn & Turf Equipment
- Anywhere Load-Holding is Needed in a Low-Speed High-Torque Drive System

Crane and winches

Boom Lift (Swing)

Maintenance Equipment

T Series with Parking Brake (185-)

Application Information

Principle of Operation

The wet brake is a spring-applied / pressure release design. Load-holding is applied by a mechanical spring and released by hydraulic pressure. The spring force holds the brake on when hydraulic pressure is absent.

Release Pressure

Release pressure is defined as the amount of pressure required to fully release the brake. The brake pressure cavity is common (shared) with the motor case. As a result, maximum release pressure is constrained by the motor case-pressure capability. The T Series Motor with Parking Brake incorporates a shaft seal capable up to 1500 psi (see page B-4-15). However, seal life is reduced at higher case pressure.

Residual Pressure

Residual pressure is the pressure trapped in the system by restrictions or long return lines.

Residual pressure in the motor case will lower the rated load holding torque of the brake.

Therefore, special attention needs to be given when applying this product. Keep in mind that long return lines create higher pressure that will reduce brake holding torque. In applications with high system pressures, the use of a pressure reducing valve to limit case and release pressure is recommended.

Holding Torque and Motor Output Torque

Holding torque is based on grade holding requirements for a vehicle or other load holding requirements in the application. System pressure and motor displacement are the factors in determining motor output torque. Motor displacement, measured in cubic centimeters or cubic inches, is the volume of fluid required to make one revolution. Motor output torque is the rotary force and is usually measured in inch pounds, newton meters or foot pounds. Maximum motor torque depends on pressure and motor displacement. Both output shaft size and shaft type can also affect motor torque. The T Series Motor with Parking Brake load holding capacity is factory set to match any limiting factor in each specific motor configuration (e.g. displacement, output shaft, etc).

Note:

Eaton Corporation does not approve any products for customer applications. It is the sole responsibility of the customer to qualify and verify the correct operation of products in their systems.

Note:

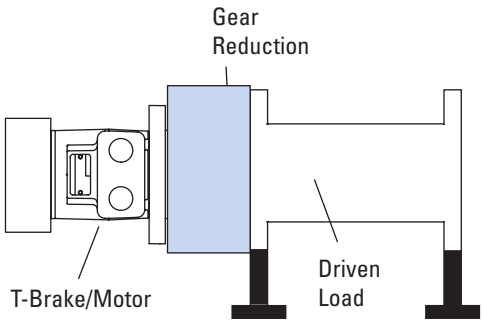
Special attention should be given to system back pressure. System back pressure directly affects brake release pressure and can cause the brake to release at undesired conditions.

Note:

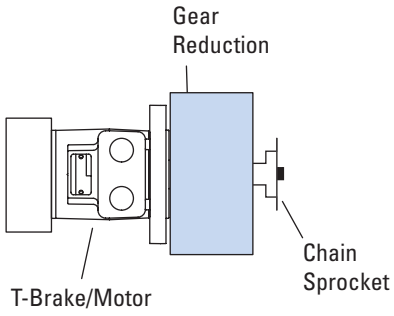
The T Series with parking brake is not compatible with water based fluids.

Typical Applications

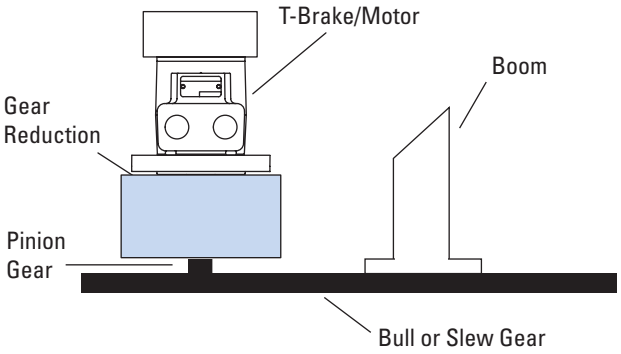
Winch



Machine Drive

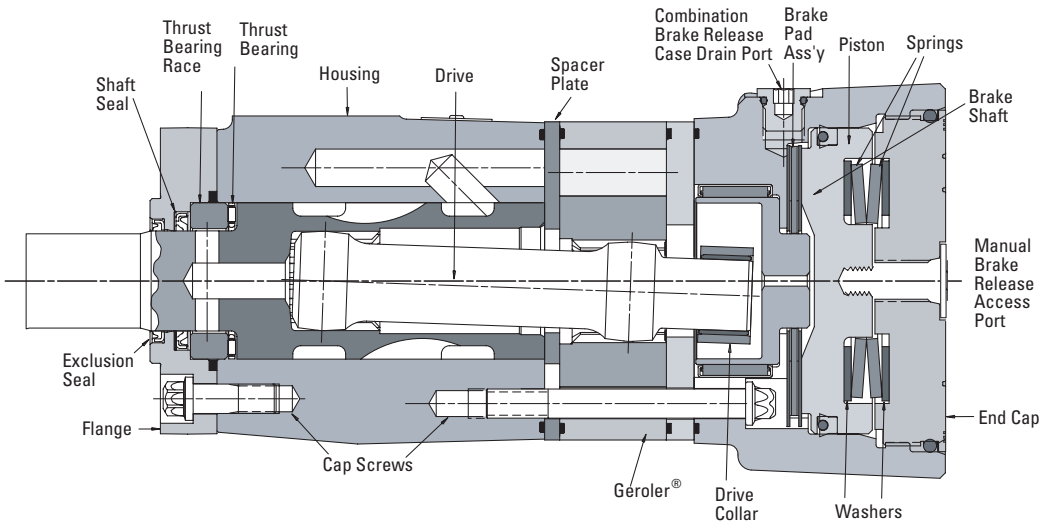


Swing Boom



T Series with Parking Brake (185-)

Specifications



SPECIFICATION DATA — T SERIES WITH PARKING BRAKE MOTORS

Displ. cm³/r [in³/r]		36 [2.2]	49 [3.0]	66 [4.0]	80 [4.9]	102 [6.2]	131 [8.0]	157 [9.6]	195 [11.9]	244 [14.9]	306 [18.7]	370 [22.6]
Max. Speed (RPM) @ Continuous Flow		1021	906	849	694	550	426	355	287	229	183	152
Flow LPM [GPM]	Continuous	38 [10]	45 [12]	57 [15]	57 [15]	57 [15]	57 [15]	57 [15]	57 [15]	57 [15]	57 [15]	57 [15]
	Intermittent	38 [10]	57 [15]	68 [18]	76 [20]	76 [20]	76 [20]	76 [20]	76 [20]	76 [20]	76 [20]	76 [20]
Torque Nm [lb-in]	Continuous	76 [672]	105 [928]	138 [1222	174 [1541]	219 [1936]	251 [2226]	297 [2628]	359 [3178]	410 [3633]	441 [3905]	430 [3811]
	Intermittent **	93 [824]	118 [1131]	168 [1488]	212 [1872]	264 [2339]	307 [2718]	359 [3178]	437 [3864]	485 [4290]	483 [4275]	486 [4300]
Pressure Δ Bar [Δ PSI]	Continuous *	155 [2250]	155 [2250]	155 [2250]	155 [2250]	155 [2250]	138 [2000]	138 [2000]	138 [2000]	127 [1850]	110 [1600]	90 [1300]
	Intermittent * **	190 [2750]	190 [2750]	190 [2750]	190 [2750]	190 [2750]	172 [2500]	172 [2500]	172 [2500]	155 [2250]	124 [1800]	103 [1500]

Note:

See page B-4-2 for additional motor specification notes and definitions. The T Series with Parking Brake performance is similar to the standard T Series motor. High speed conditions may reduce performance on T Series with Parking Brake.

T SERIES BRAKE HOLDING TORQUE SETTINGS:

Shaft Code	Output Shaft Description [in³/r]	2.2	3.0	4.0	4.9	6.2	8.0	9.6	11.9	14.9	18.7	22.6
18	1 Tapered w/key and nut	2,000	2,000	2,000	3,500	3,500	3,500	5,000	5,000	5,000	5,000	5,000
02	1 SAE 6B Splined	2,000	2,000	2,000	3,500	3,500	3,500	5,000	5,000	5,000	5,000	5,000
24	25mm Straight w/key	2,000	2,000	2,000	3,500	3,500	3,500	3,500	3,500	3,500	3,500	3,500
01	1 Straight w/key	2,000	2,000	2,000	3,500	3,500	3,500	3,500	3,500	3,500	3,500	3,500
07	1 Straight w/.31 dia. crosshole	2,000	2,000	2,000	3,500	3,500	3,500	3,500	3,500	3,500	3,500	3,500
08	1 Straight w/.40 dia. crosshole	2,000	2,000	2,000	3,500	3,500	3,500	3,500	3,500	3,500	3,500	3,500
16	7/8 SAE B 13T Splined	2,000	2,000	2,000	2,000	2,000	2,000	2,000	2,000	2,000	2,000	2,000
17	7/8 SAE B Straight w/key	2,000	2,000	2,000	2,000	2,000	2,000	2,000	2,000	2,000	2,000	2,000

in-lbs Full Capacity Brake

in-lbs Limited Capacity Brake

Note:

The factory setting values are used for each motor based on motor displacement and shaft type.

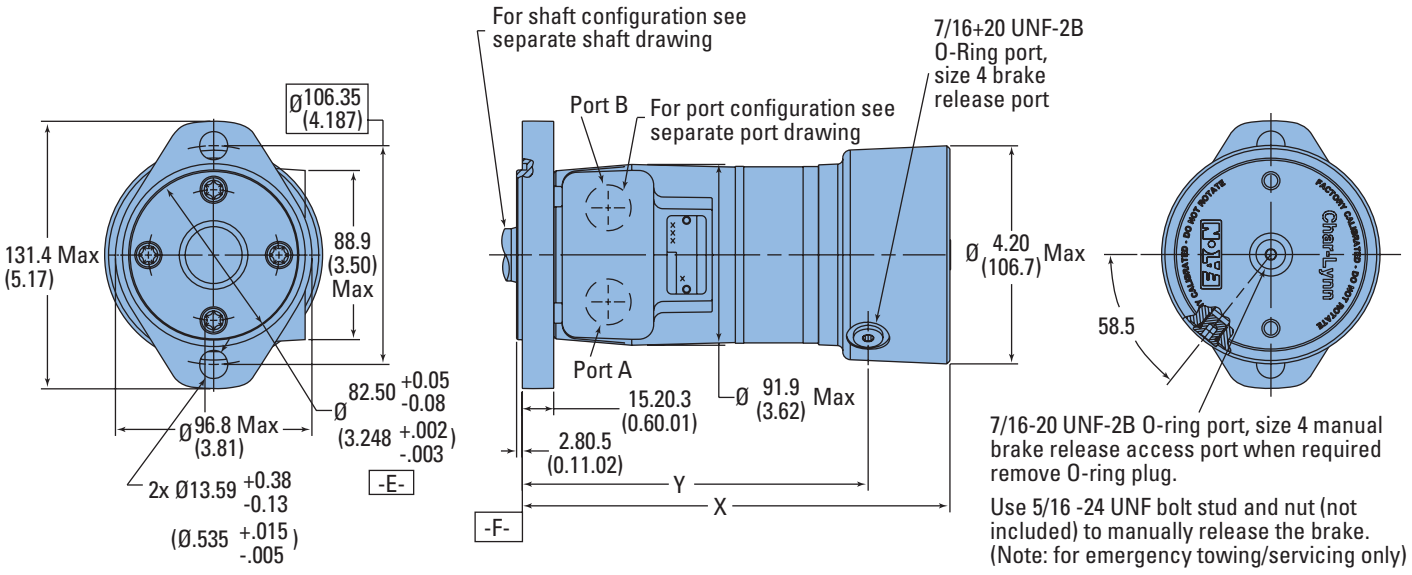
T Series with Parking Brake (185-)

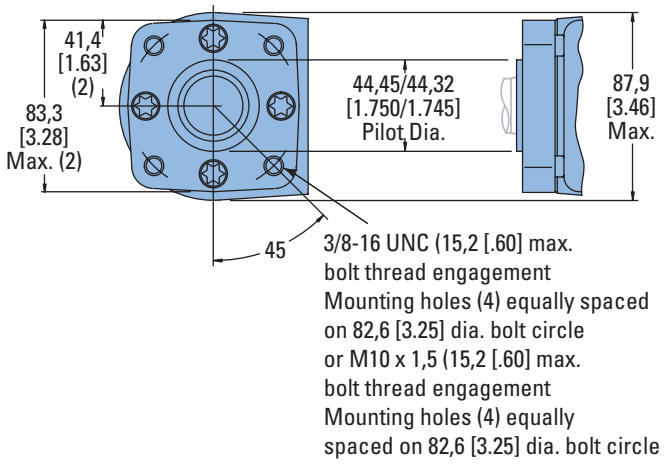
Dimensions

(Refer to pages B-4-19 thru B-4-22 for shaft and port dimensions.)

Standard Rotation Viewed from Shaft End

Port A Pressurized — CW
Port B Pressurized — CCW





T-SERIES WITH PARKING BRAKE DIMENSIONS

Displacement cm³/r [in³/r]	X mm [inch]	Y mm [inch]
02	190.2 [7.49]	145.8±0.9 [5.74±0.3]
A2	190.8 [7.51]	146.4±0.9 [5.76±0.3]
03	192.5 [7.58]	148.2±0.9 [5.84±0.3]
A3	194.3 [7.65]	150.0±0.9 [5.90±0.3]
04	195.6 [7.70]	151.2±0.9 [5.95±0.3]
05	198.4 [7.81]	153.9±0.9 [6.06±0.3]
06	202.2 [7.96]	157.8±0.9 [6.21±0.3]
08	207.5 [8.17]	163.2±0.9 [6.42±0.3]
10	212.6 [8.37]	168.1±0.9 [6.62±0.3]
12	219.2 [8.63]	174.8±0.9 [6.88±0.3]
15	228.3 [8.99]	183.8±0.9 [7.24±0.3]
19	239.5 [9.43]	195.2±0.9 [7.69±0.3]
23	251.2 [9.89]	206.9±0.9 [8.14±0.3]

Note:

Standard Rotation
When facing shaft end of motor shaft to rotate clockwise when port "A is pressurized, counterclock-wise when port "B is pressurized

Reverse Rotation
When facing shaft end of motor shaft will rotate clockwise when port "B is pressurized, counterclock-wise when port "A is pressurized

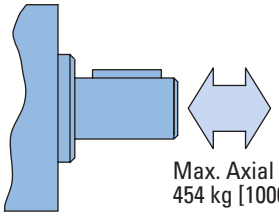
T Series with Parking Brake (185-)

Brake Release and Motor Case Pressure

The T Series Motor with Parking Brake is durable and has long life as long as the recommended case pressure is not exceeded. Allowable case pressure is highest at low shaft speeds.

Motor life will be shortened if case pressure exceeds recommended ratings (acceptability may vary with application).

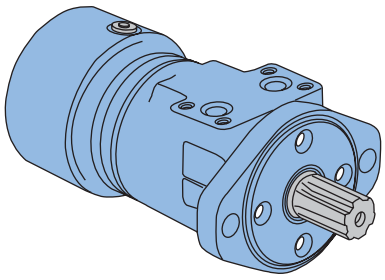
Refer to the Case Pressure/ Shaft Seal chart below. This chart is based on case pressure and motor shaft speed. A minimum release pressure of 17 Bar [250 PSI] must be maintained to fully release the brake.



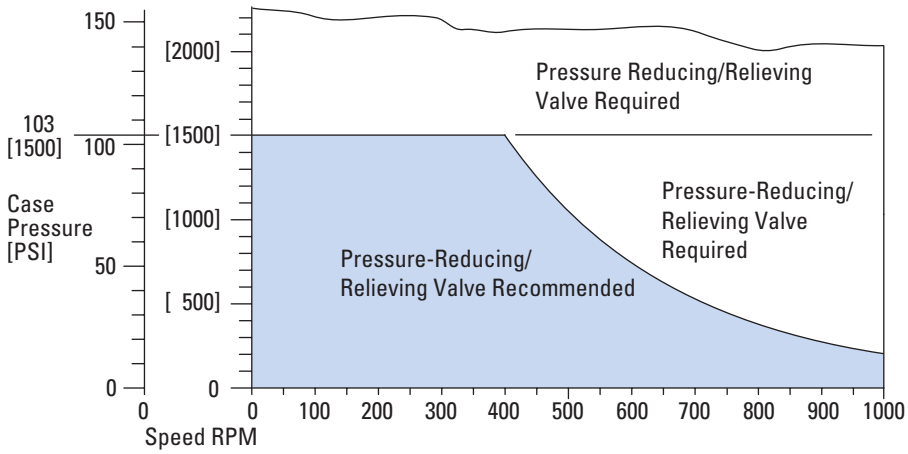
Max. Axial Loads
454 kg [1000 lb]

$P_C \approx .6\ DP + P_2$

P_C = Case Pressure
P_1 = Inlet Line Pressure
P_2 = Back Pressure
$DP = P_1 - P_2$



Case Pressure/Shaft Seal



T Series with Parking Brake (185-)

Product Numbers

Use digit prefix — 185 plus four digit number from charts for complete product number — Example 185-2068.

Orders will not be accepted without three digit prefix.

Standard Valving

MOUNTING	SHAFT	PORT SIZE	DISPL. cm^3/r [in^3/r] / PRODUCT NUMBER									
			3.0	4.0	4.9	6.2	8.0	9.6	11.9	14.9	18.7	22.6
2-Bolt	1 Keyed	7/8-14 O-Ring Manifold	185-2000 185-2010	2001 2011	2002 2012	2003 2013	2004 2014	2005 2015	2006 2016	2007 2017	2008 2018	2009 2019
	6B Splined	7/8-14 O-Ring Manifold	185-2020 185-2030	2021 2031	2022 2032	2023 2033	2024 2034	2025 2035	2026 2036	2027 2037	2028 2038	2029 2039
	13T Splined 16/32 pitch	7/8-14 O-Ring Manifold	185-2040 185-2050	2041 2051	2042 2052	2043 2053	2044 2054	2045 2055	2046 2056	2047 2057	2048 2058	2049 2059
4-Bolt	1 Keyed	7/8-14 O-Ring Manifold	185-2060 185-2070	2061 2071	2062 2072	2063 2073	2064 2074	2065 2075	2066 2076	2067 2077	2068 2078	2069 2079
	6B Splined	7/8-14 O-Ring Manifold	185-2080 185-2090	2081 2091	2082 2092	2083 2093	2084 2094	2085 2095	2086 2096	2087 2097	2088 2098	2089 2099
	13T Splined 16/32 pitch	7/8-14 O-Ring Manifold	185-2100 185-2110	2101 2111	2102 2112	2103 2113	2104 2114	2105 2115	2106 2116	2107 2117	2108 2118	2109 2119
2-Bolt SAE B	1 Keyed	7/8-14 O-Ring Manifold	185-2120 185-2130	2121 2131	2122 2132	2123 2133	2124 2134	2125 2135	2126 2136	2127 2137	2128 2138	2129 2139
	6B Splined	7/8-14 O-Ring Manifold	185-2140 185-2150	2141 2151	2142 2152	2143 2153	2144 2154	2145 2155	2146 2156	2147 2157	2148 2158	2149 2159
	13T Splined 16/32 pitch	7/8-14 O-Ring Manifold	185-2160 185-2170	2161 2171	2162 2172	2163 2173	2164 2174	2165 2175	2166 2176	2167 2177	2168 2178	2169 2179

Low Speed Valving

MOUNTING	SHAFT	PORT SIZE	DISPL. cm^3/r [in^3/r] / PRODUCT NUMBER									
			3.0	4.0	4.9	6.2	8.0	9.6	11.9	14.9	18.7	22.6
2-Bolt	1 Keyed	7/8-14 O-Ring Manifold	185-2180 185-2190	2181 2191	2182 2192	2183 2193	2184 2194	2185 2195	2186 2196	2187 2197	2188 2198	2189 2199
	6B Splined	7/8-14 O-Ring Manifold	185-2200 185-2210	2201 2211	2202 2212	2203 2213	2204 2214	2205 2215	2206 2216	2207 2217	2208 2218	2209 2219
	13T Splined 16/32 pitch	7/8-14 O-Ring Manifold	185-2220 185-2230	2221 2231	2222 2232	2223 2233	2224 2234	2225 2235	2226 2236	2227 2237	2228 2238	2229 223
4-Bolt	1 Keyed	7/8-14 O-Ring Manifold	185-2240 185-2250	2241 2251	2242 2252	2243 2253	2244 2254	2245 2255	2246 2256	2247 2257	2248 2258	2249 2259
	6B Splined	7/8-14 O-Ring Manifold	185-2260 185-2270	2261 2271	2262 2272	2263 2273	2264 2274	2265 2275	2266 2276	2267 2277	2268 2278	2269 2279
	13T Splined 16/32 pitch	7/8-14 O-Ring Manifold	185-2280 185-2290	2281 2291	2282 2292	2283 2293	2284 2294	2285 2295	2286 2296	2287 2297	2288 2298	2289 2299
2-Bolt SAE B	1 Keyed	7/8-14 O-Ring Manifold	185-2300 185-2310	2301 2311	2302 2312	2303 2313	2304 2314	2305 2315	2306 2316	2307 2317	2308 2318	2309 2319
	6B Splined	7/8-14 O-Ring Manifold	185-2320 185-2330	2321 2331	2322 2332	2323 2333	2324 2334	2325 2335	2326 2336	2327 2337	2328 2338	2329 2339
	13T Splined 16/32 pitch	7/8-14 O-Ring Manifold	185-2340 185-2350	2341 2351	2342 2352	2343 2353	2344 2354	2345 2355	2346 2356	2347 2357	2348 2358	2349 2359

185-2357

Motors with the low speed valving option enable very smooth low speed operation while maintaining high torque.

Designed to run continuously at up to 200 RPM at standard rated pressures and reduced flows, this option provides smooth operation at low speeds. Furthermore, they resist slippage and have more momentary load holding ability than the standard standard motors.

Motors with this valving are not intended for low pressure applications (41 Bar [600 PSI] Minimum).

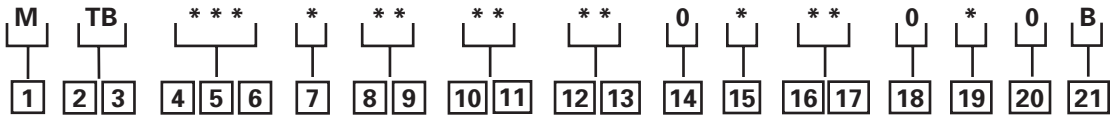
Shaft side / radial load ratings are not affected by this valving.

For a T Series motor with parking brake configuration not shown in the charts above use the model code system on page B-4-17 to specify the product in detail.

T Series with Parking Brake (185-)

Model Code

The following 21-digit coding system has been developed to identify all of the configuration options for the T Series Motor with Parking Brake. Use this model code to specify a motor with the desired features. All 21-digits of the code must be present when ordering. You may want to photocopy the matrix below to ensure that each number is entered in the correct box.



1 Product
M – Motor

2, 3 Series
T B – T Series Motor with Parking Brake

4, 5, 6 Displacement cm3/r [in3/r]
022 – 36 [2.2]
030 – 49 [3.0]
040 – 66 [4.0]
049 – 80 [4.9]
062 – 102 [6.2]
080 – 131 [8.0]
096 – 157 [9.6]
119 – 195 [11.9]
149 – 244 [14.9]
187 – 306 [18.7]
226 – 370 [22.6]

7 Gerotor/Geroler Options
A – Standard
B – Free Running

8, 9 Mounting Type
AA – 2 Bolt (Standard) 82,6 [3.25] Pilot Dia. and 13,59 [.535] Dia. Mounting Holes on 106,4 [4.19] Dia. B.C.
BA – 4 Bolt (Standard) 44,4 [1.75] Pilot Dia. and 3/8-16 Mounting Holes on 82,6 [3.25] Dia. B.C.
DA – 2 Bolt (Standard) 101,6 [4.00] Pilot Dia. and 14,35 [.565] Dia. Mounting Holes on 146,0 [5.75] Dia. B.C. (SAE B)
EA – 4 Bolt Magneto 82,6 [3.25] Pilot Dia. and 13,59 [.535] Dia. Mounting Holes 106,4 [4.19] Dia. B.C.
FA – 4 Bolt (Standard) 44,4 [1.75] Pilot Dia. and M10 x 1,5-6H Mounting Holes on 82,6 [3.25] Dia. B.C.

10, 11 Output Shaft
01 – 25.4 [1.00] Dia. Straight with Woodruff Key and 1/4-20 Threaded Hole
02 – 25.4 [1.00] Dia. SAE 6B Spline with 1/4-20 Threaded Hole
16 – 21,74 [.856] Dia. SAE B 13 T Spline
18 – 25.4 [1.00] Dia. Tapered with Woodruff Key and Nut
24 – 25 [.98] Dia. Straight with 8mm Key and 8mm x 1.2 Threaded Hole
27 – 25.4 [1.00] Dia. Straight with Woodruff Key and 1/4-20 Threaded Hole (Plated for Corrosion Pr

12, 13 Port Type
AA – 7/8 - 14 O-Ring
AC – Manifold (5/16-18 Mounting Threads)
AE – G 1/2 (BSP) Straight Thread

14 Case Flow Options
0 – None

15 Seal Options
0 – Standard
7 – High Pressure Shaft Seal

16, 17 Special Features (Hardware)
00 – None Specified
AB – Low Speed Valve

18 Special Features (Assembly)
0 – None Specified

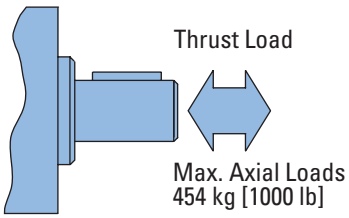
19 Paint/Packaging Options
0 – No Paint
A – Painted Low Gloss Black

20 Eaton Assigned Code When Applicable
0 – Assigned Code

21 Design Code
B – Two (2)

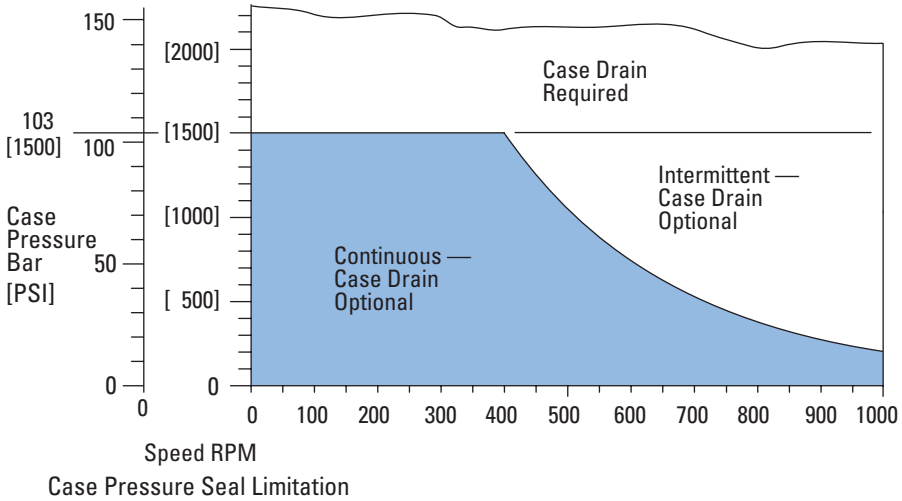
Case Pressure and Case Drain — H, S, and T Series

Char-Lynn H Series, S Series and T Series motors are durable andhave long life as long as the recommended case pressure is notexceeded. Allowable case pressure is highest at low shaft speeds. Consequently, motor life will be shortened if case pressure exceedsthese ratings (acceptability may vary with application). Determine if anexternal case drain is required from the case pressure seal limition-chart below — chart based on case pressure and shaft speed. If acase drain line is needed, connect drain line to assure that the motorwill always remain full of fluid. A pressure restriction should be addedto the case drain line, during which a motor case pressure of 3,5 Bar[50 PSI] is maintained.

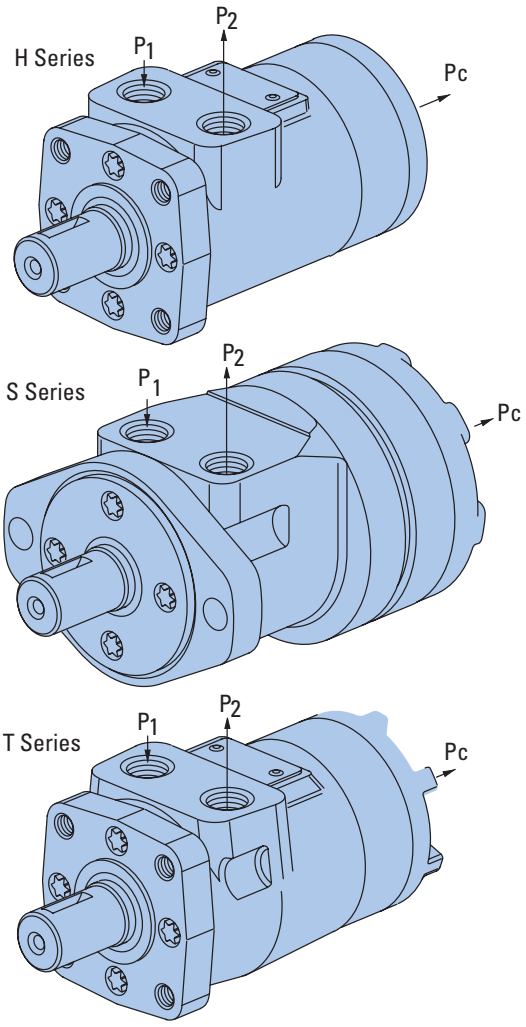


$P_C \approx .6 ? P + P_2$

P_C = Case Pressure
P_1 = Inlet Line Pressure
P_2 = Back Pressure
$? P = P_1 - P_2$



Case Pressure Seal Limitation



H, S and T Series (101-, 103-, 158-, 185-)

Side Load Capacity

The hydrodynamic bearing has infinite life when shaft load ratings are not exceeded. Hence, the shaft side load capacity is more than adequate to handle most externally applied loads (such as belts, chains, etc.), providing the motor to shaft size is applied within its torque rating.

Allowable side load chart, shaft load location drawing and load curves (below) are based on the side / radial loads being applied to shaft at locations A, B, and C, to determine the shaft side load capacity at locations other than those shown use the formula (shown below).

For more information about shaft side loads on Char-Lynn motors contact your Eaton representative.

Note:

When the speed sensor option is used, side load ratings are reduced 25%.

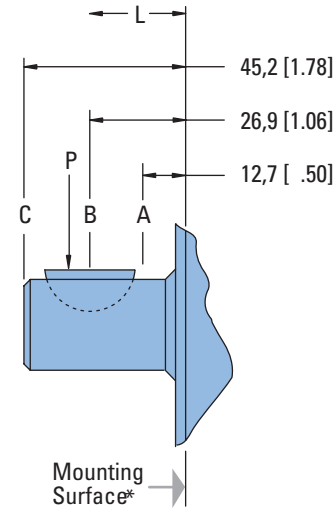
RPM	ALLOWABLE SHAFT SIDE LOAD — KG [LB]		
	A	B	C
900	154 [339]	136 [300]	118 [261]
625	205 [452]	181 [400]	158 [348]
500	256 [565]	227 [500]	197 [435]
400	307 [678]	272 [600]	237 [522]
300	410 [904]	363 [800]	316 [696]
200	718 [1582]	635 [1400]	552 [1216]

$$\text{Sideload P kg} = \frac{900}{N}\left(\frac{16800}{L + 96,3}\right) \quad \text{for 200-900 RPM}$$

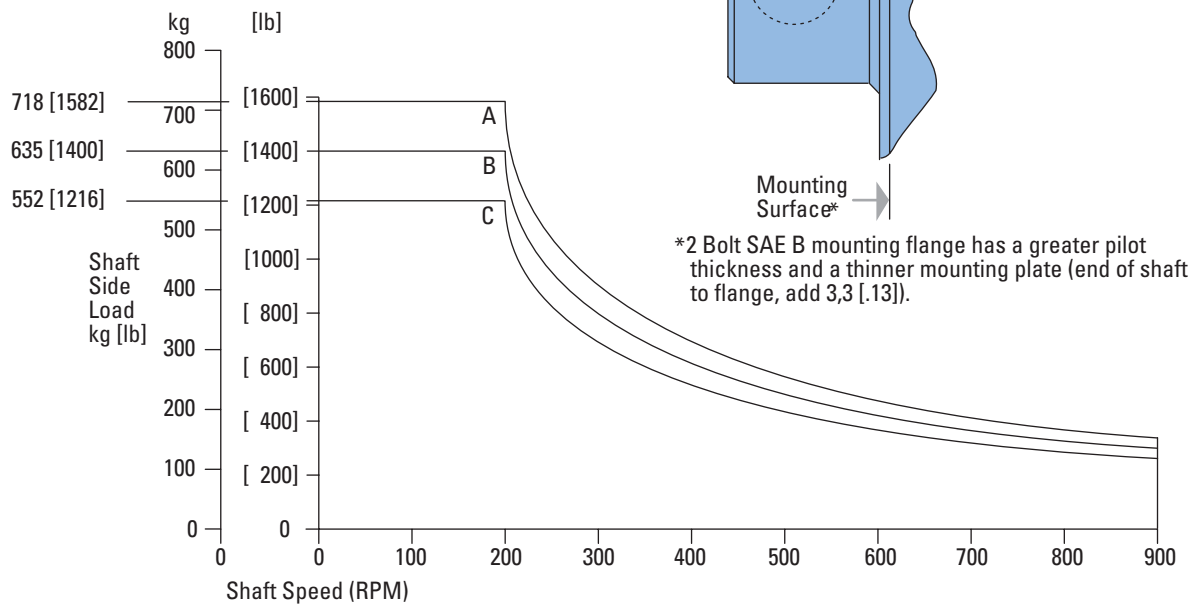
$$\text{Sideload P [lb]} = \frac{900}{N}\left(\frac{1460}{L + [3.79]}\right) \quad \text{for 200-900 RPM}$$

Where N = Shaft Speed (RPM)

L = Distance from Mounting Surface



*2 Bolt SAE B mounting flange has a greater pilot thickness and a thinner mounting plate (end of shaft to flange, add 3,3 [.13]).

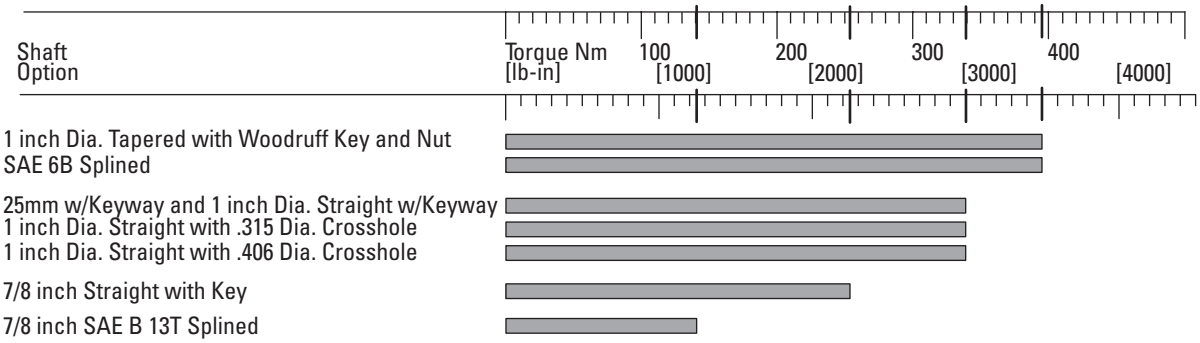


H, S and T Series (101, 103- 158, 185)

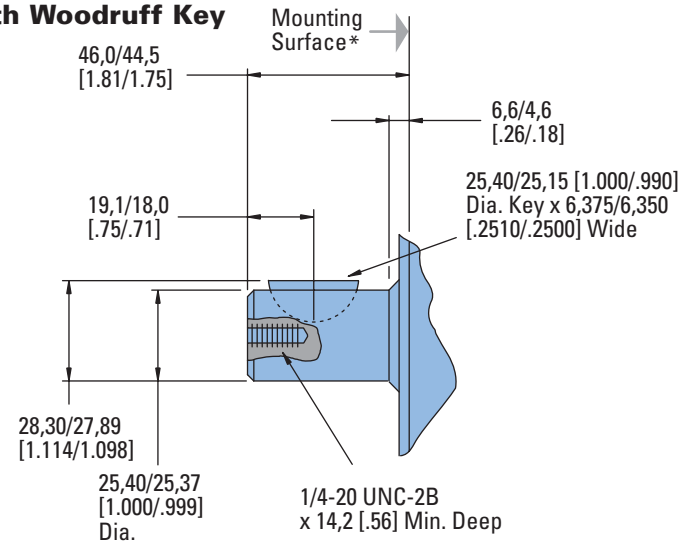
Dimensions

Shafts

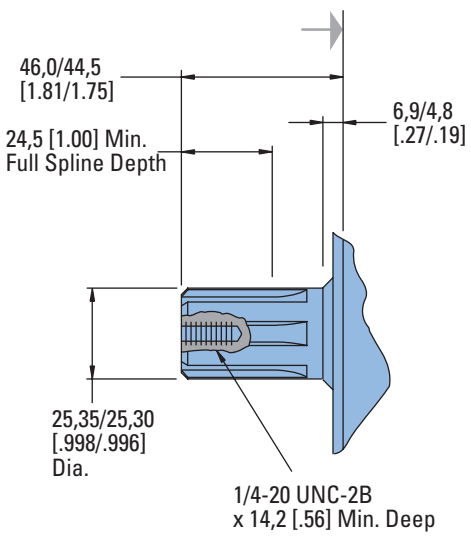
Shaft Size Motor Torque Combination Limit Guide



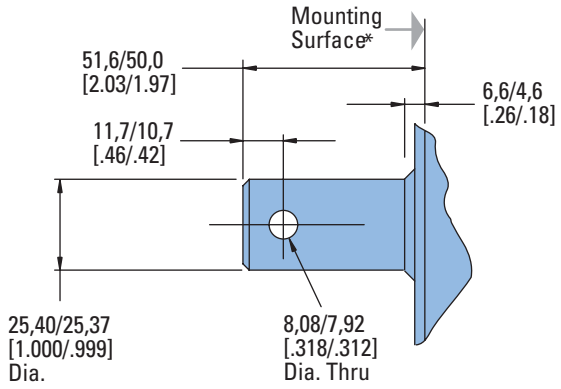
1 in. Dia. Straight with Woodruff Key



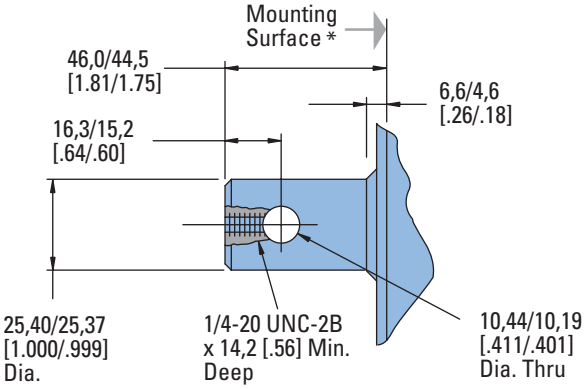
SAE 6B Splined Shaft



1 in. Dia. Straight Shaft with .315 Dia. Crosshole

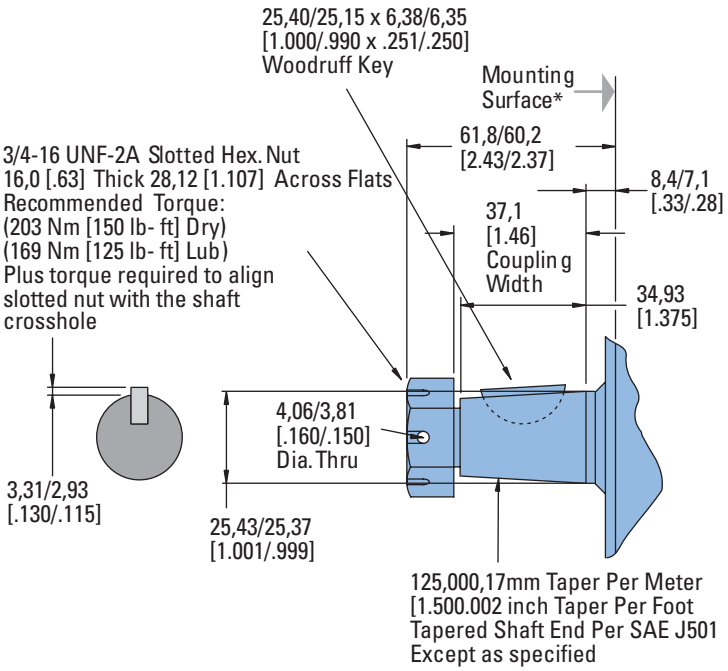


1 in. Dia. Straight Shaft with .406 Dia. Crosshole

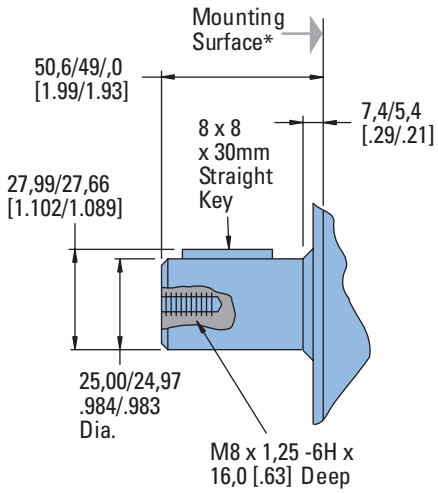


* 2 Bolt SAE B mounting flange has a greater pilot thickness and a thinner mounting plate (end of shaft to flange, add 3,3 [.13]).

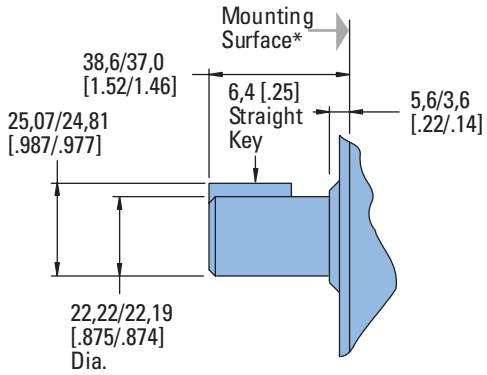
1 in. Dia. Tapered Shaft with Woodruff Key and Nut



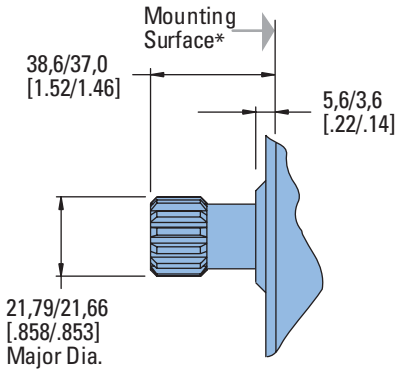
25mm Dia. Straight Shaft with 8mm Keyway



7/8 in. Dia. Straight Shaft with Key



7/8 in. Dia. SAE B Shaft 13 T Spline d



* 2 Bolt SAE B mounting flange has a greater pilot thickness and a thinner mounting plate (end of shaft to flange, add 3,3 [.13]).

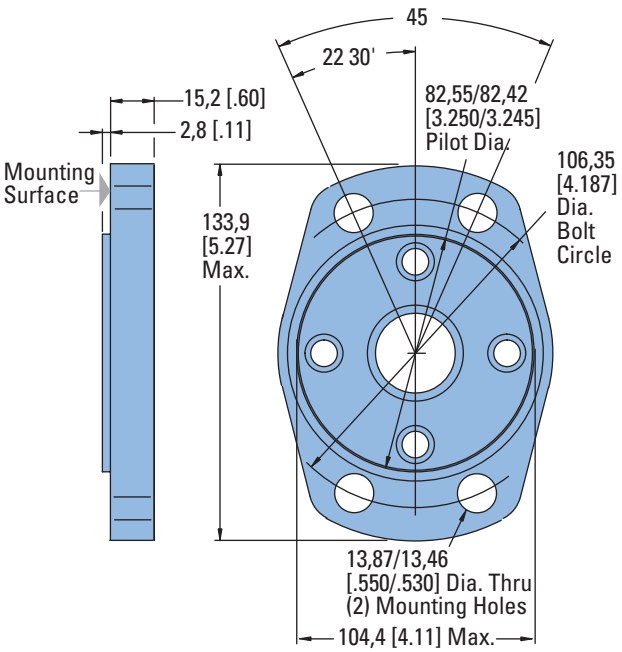
H, S and T Series (101-, 103- 158-, 185-)

Mounting Options

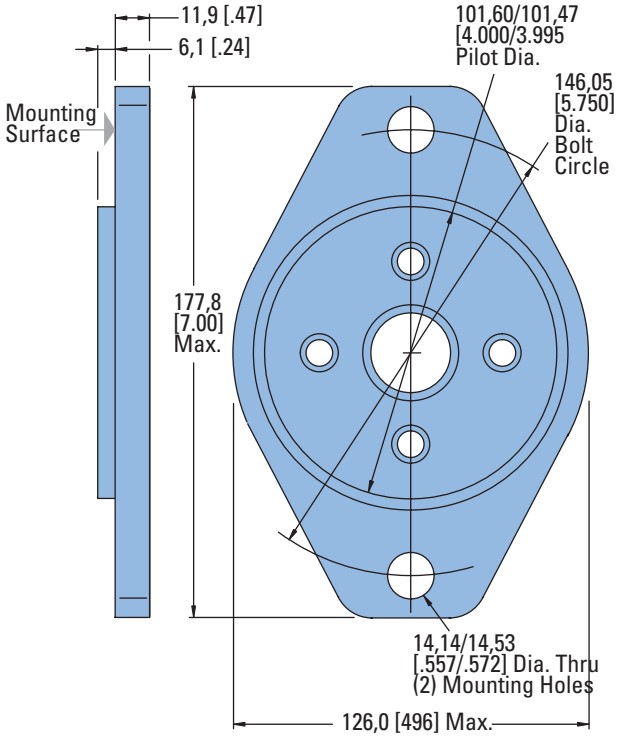
Note:

Mounting Surface Flatness Requirement is ,13 mm [.005 inch] Max.

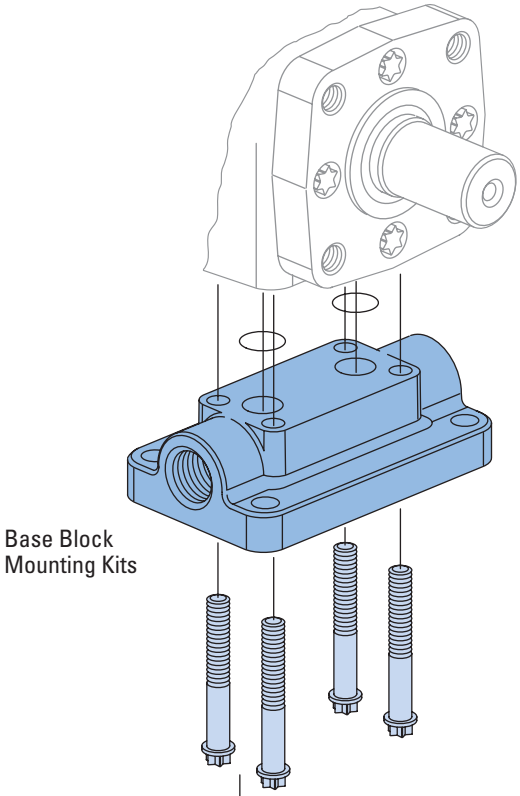
4 Bolt Magneto

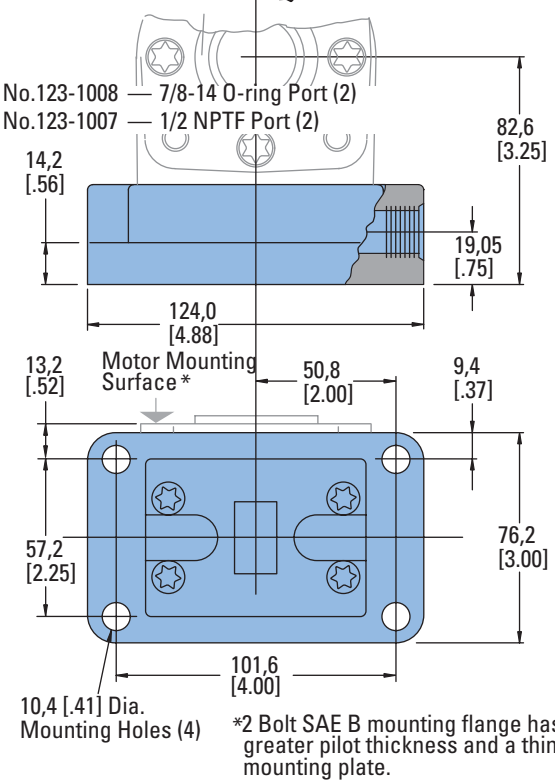


2 Bolt SAE B



Base Bock Mounting Kits





*2 Bolt SAE B mounting flange has a greater pilot thickness and a thinner mounting plate.

H, S and T Series (101-, 103-, 158-, 185-)

Dimensions

Ports

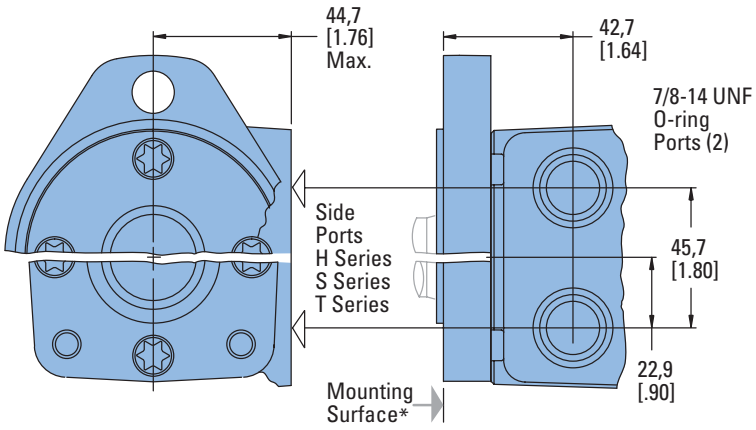
Ports

End Ports — H Series only
G 1/2 (BSP) (2)
or 3/4-16 O-Ring (2)

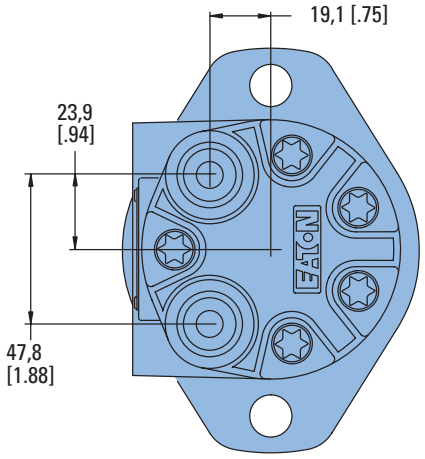
Standard Rotation Viewed from Drive End

Port A Pressurized — CW
Port B Pressurized — CCW

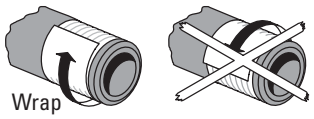
7/8-14 ports



End Ports (H Series only)



Use of Teflon Tape Sealant/ Lubricant (with 1/2 14 NPTF Port Connectors only).

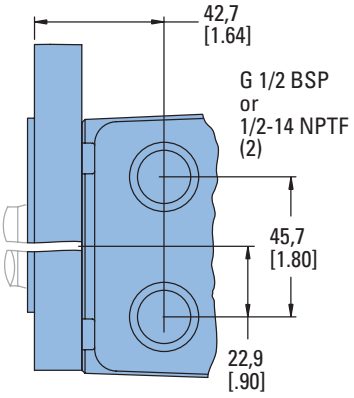


When using fittings with Teflon tape, be careful when taping and tightening. Over tightening or improperly taped fittings can cause damage to housing or leakage.

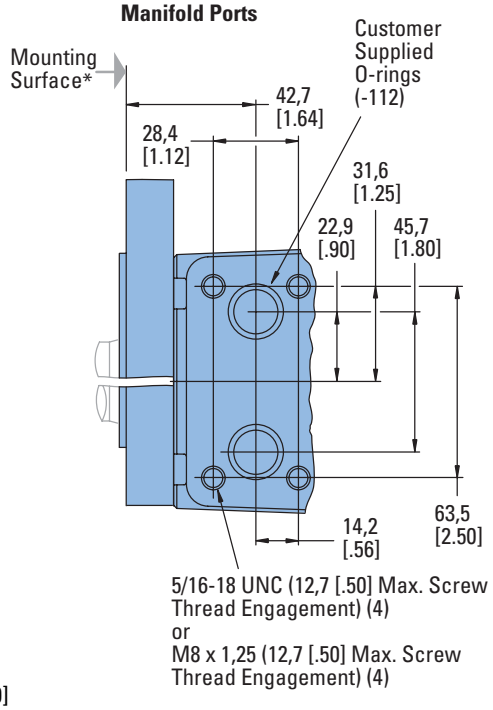
Use the following procedures:

- Wrap approx. 1 1/2 Turns of 13 mm [1/2 in.] wide Teflon Tape around fitting threads — start tape 2 threads up from end of fitting.
- Tighten threads to a Maximum of 34 Nm [25 lb-ft]. — Do Not Tighten Further —
- If fittings leak when tightened to maximum torque, either retape, reseal, or replace fittings.

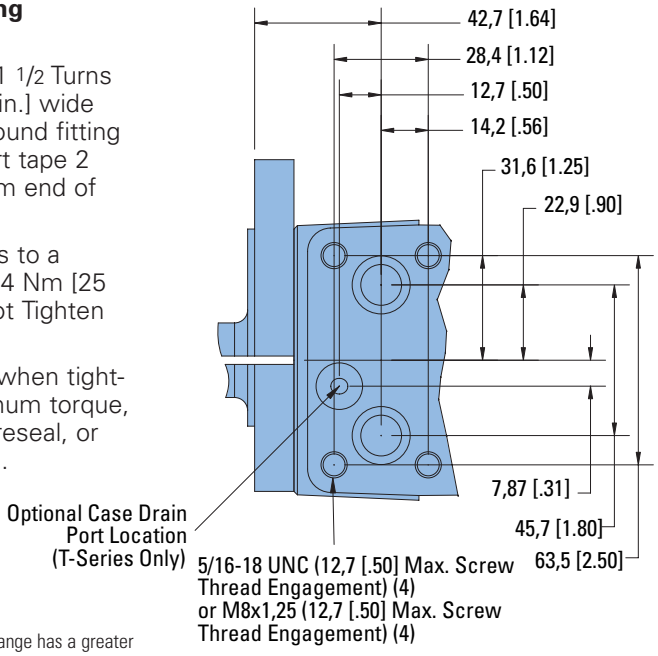
6-1/2 or 1/2 NPTF ports



Manifold Ports



Manifold Ports w/manifold case port



Note:

End ported motor option is derated to 1400 continuous, 1700 psi intermittent.

Note:

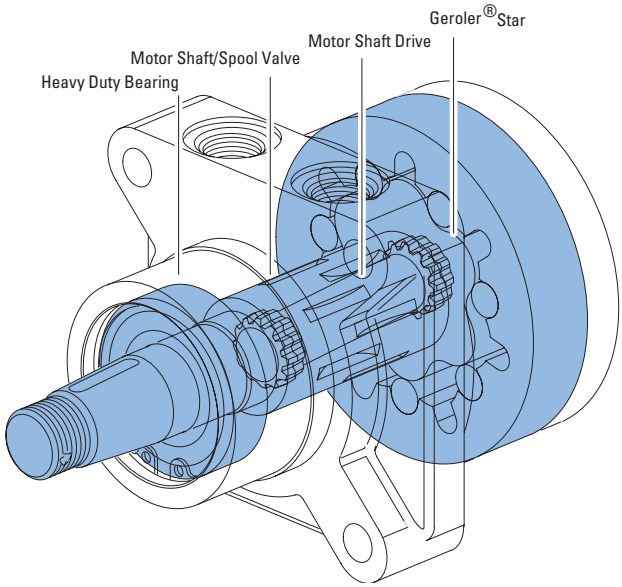
End ported motor pressure is derated. Reference page B-2-2 for ratings.

*2 Bolt SAE B mounting flange has a greater pilot thickness and a thinner mounting plate.

Notes

W Series (162-)

Highlights



Description

Char-Lynn W Series motors with the Geroler displacement element offer the same low friction and long-life advantages as the S and T Series.

The W Series features the simplicity of Eaton's proven spool valve and a Geroler element that provides superior drive life and smooth performance. In addition, this motor has a rugged housing with an extra large capacity side load bearing.

W Series Motors

Geroler Element	7 Displacements
Flow l/min [GPM]	68 [18] Continuous***
	76 [20] Intermittent**
Speed	288 RPM
Pressure bar [PSI]	165 [2400] Cont.***
	179 [2600] Inter.**
Torque Nm [lb-in]	410 [3624] Cont.***
	562 [4970] Inter.**

*** Continuous— (Cont.) Continuous rating, motor may be run continuously at these ratings.
** Intermittent— (Inter.) Intermittent operation, 10% of every minute.

Features:

- Heavy duty bearing
- Wheel drive interface
- Three-pressure zone design (ability to reduce case pressure)
- Variety of displacements, shafts, mounts and special options
- Special options to meet customer needs

Benefits:

- High side-load capacity
- High shock load capability
- Wheel mount interface
- Compact powerful package
- High efficiency
- Smooth low-speed operation
- Extended leak-free performance

Applications:

- Scissors lifts
- Boom lifts
- Mid-size ZTR mowers
- Turf equipment
- Greens mowers
- Sand trap rakes
- Railroad maintenance equipment
- Industrial sweepers and floor polishers
- Skid steer attachments
- Many more


Scissor Lift

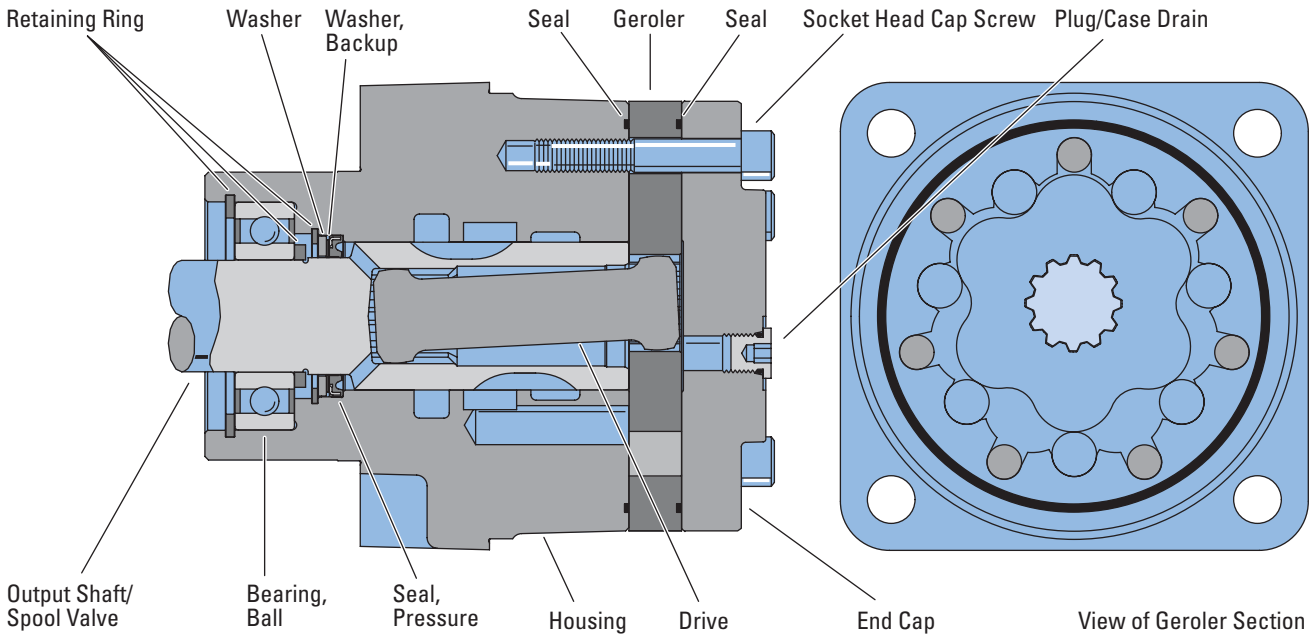

Sweeper


Trencher


Boom Lift

W Series (162-)

Specifications



SPECIFICATION DATA — W SERIES MOTORS

Displ. cm³/r [in³/r]		80 [4.9]	126 [7.7]	154 [9.4]	195 [11.9]	251 [15.3]	303 [18.5]	374 [22.8]
Max. Speed (RPM)		267	288	214	200	200	200	200
Flow l/min [GPM]	Continuous	23 [6]	30 [8]	34 [9]	38 [10]	53 [14]	62 [16.5]	68 [18]
	Intermittent	23 [6]	30 [8]	34 [9]	38 [10]	53 [14]	62 [16.5]	76 [20]
Theo. Torque Nm [lb-in]	Continuous	176 [1555]	279 [2470]	318 [2813]	318 [2816]	375 [3319]	387 [3429]	410 [3624]
	Intermittent	189 [1676]	298 [2640]	373 [3301]	439 [3882]	548 [4849]	539 [4769]	562 [4970]
Pressure Δbar [ΔPSI]	Continuous	165 [2400]	165 [2400]	152 [2200]	124 [1800]	110 [1600]	97 [1400]	83 [1200]
	Intermittent	179 [2600]	179 [2600]	179 [2600]	179 [2600]	165 [2400]	138 [2000]	124 [1800]

Note:

To assure best motor life, run motor for approximately one hour at 30% of rated pressure before application to full load. Be sure motor is filled with fluid prior to any load applications.

Maximum Inlet Pressure:

179 bar [2600 PSI]

Do Not Exceed Δ Pressure Rating (for displacement size see chart above).

Return Pressure (Back-Pressure):

Do not exceed Δ pressure rating (see chart above). Case drain required.

Note:

Optional version can be used without case drain.

Case Pressure:

Minimum – No Pressure

Maximum – 103 bar [1500 PSI] without case drain.

Note:

The case must be flooded when the motor is operating.

Δ Pressure:

The true Δ bar [Δ PSI] between inlet port and return port

Continuous Rating:

Motor may be run continuously at these ratings

Intermittent Operation:

10% of every minute

Recommended Fluids:

Premium quality, anti-wear type hydraulic oil with a viscosity of not less than 70 SUS at operating temperature.

Recommended Maximum System Operating Temp.:

82°C [180°F]

Recommended Filtration:

per ISO Cleanliness Code, level 20/18/13

Performance Data

Motors run with high efficiency in all areas designated with a number for torque and speed. For best motor life select a motor to run with a torque and speed range shown in the light shaded area.

Performance data is typical at 120 SUS. Actual data may vary slightly from motor to motor in production.

Continuous

Intermittent

80 cm³/r [4.9 in³/r]

Δ Pressure bar [PSI]

Continuous

Flow l/min [GPM]	[400] 28	[600] 41	[800] 55	[1000] 69	[1200] 83	[1400] 97	[1600] 110	[1800] 124	[2000] 138	[2200] 152	[2400] 165	[2600] 179
[2] 7,6	[204] 23 **93**	[337] 38 **89**	[474] 54 **88**	[612] 69 **84**	[748] 85 **83**	[883] 100 **79**	[1019] 115 **73**	[1149] 130 **69**	[1281] 145 **69**	[1412] 160 **61**	[1540] 174 **56**	[1610] 182 **39**
[4] 15,1	[223] 25 **178**	[357] 40 **172**	[489] 55 **170**	[627] 71 **168**	[769] 87 **165**	[902] 102 **159**	[1035] 117 **157**	[1169] 132 **154**	[1295] 146 **146**	[1424] 161 **142**	[1555] 176 **131**	[1676] 189 **117**
[6] 22,7	[255] 29 **267**	[342] 39 **265**	[477] 54 **262**	[612] 69 **258**	[749] 85 **257**	[879] 99 **252**	[1014] 115 **248**	[1154] 130 **241**	[1286] 145 **235**	[1408] 159 **229**	[1533] 173 **219**	[1648] 186 **206**

126 cm³/r [7.7 in³/r]

Δ Pressure bar [PSI]

Continuous

Flow l/min [GPM]	[400] 28	[600] 41	[800] 55	[1000] 69	[1200] 83	[1400] 97	[1600] 110	[1800] 124	[2000] 138	[2200] 152	[2400] 165	[2600] 179
[2] 7,6	[390] 44 **58**	[605] 68 **56**	[817] 92 **55**	[1032] 117 **51**	[1248] 141 **49**	[1448] 164 **45**	[1656] 187 **43**	[1871] 211 **41**	[2069] 234 **33**	[2243] 253 **32**	[2414] 273 **26**	[2513] 284 **17**
[4] 15,1	[382] 43 **113**	[605] 68 **106**	[817] 92 **106**	[1036] 117 **104**	[1252] 141 **93**	[1463] 165 **97**	[1694] 191 **94**	[1908] 216 **88**	[2113] 239 **82**	[2306] 261 **79**	[2470] 279 **74**	[2640] 298 **60**
[6] 22,7	[367] 41 **172**	[587] 66 **167**	[802] 91 **164**	[1017] 115 **161**	[1236] 140 **156**	[1444] 163 **152**	[1668] 188 **147**	[1882] 213 **141**	[2091] 236 **134**	[2284] 258 **130**	[2459] 278 **120**	[2637] 298 **103**
[8] 30,3	[346] 39 **228**	[561] 63 **225**	[769] 87 **220**	[981] 111 **216**	[1203] 136 **213**	[1419] 160 **208**	[1634] 185 **201**	[1849] 209 **195**	[2039] 230 **188**	[2217] 250 **174**	[2432] 275 **163**	[2633] 297 **149**

154 cm³/r [9.4 in³/r]

Δ Pressure bar [PSI]

Continuous

Flow l/min [GPM]	[400] 28	[600] 41	[800] 55	[1000] 69	[1200] 83	[1400] 97	[1600] 110	[1800] 124	[2000] 138	[2200] 152	[2400] 165	[2600] 179
[2] 7,6	[450] 51 **47**	[723] 82 **47**	[989] 112 **46**	[1249] 141 **44**	[1512] 171 **40**	[1769] 200 **39**	[2021] 228 **36**	[2269] 256 **33**	[2502] 283 **30**	[2714] 307 **26**	[2904] 328 **19**	[3019] 341 **10**
[4] 15,1	[470] 53 **94**	[737] 83 **93**	[1009] 114 **90**	[1276] 144 **89**	[1540] 174 **87**	[1802] 204 **84**	[2064] 233 **81**	[2323] 262 **78**	[2570] 290 **73**	[2813] 318 **67**	[3019] 341 **65**	[3242] 366 **52**
[6] 22,7	[435] 49 **143**	[715] 81 **140**	[984] 111 **138**	[1252] 141 **137**	[1513] 171 **134**	[1787] 202 **131**	[2020] 228 **128**	[2274] 257 **124**	[2521] 285 **117**	[2812] 318 **112**	[3042] 344 **103**	[3301] 373 **91**
[8] 30,3	[407] 46 **190**	[677] 76 **188**	[945] 107 **186**	[1214] 137 **184**	[1477] 167 **182**	[1740] 197 **179**	[2005] 227 **176**	[2260] 255 **171**	[2503] 283 **166**	[2735] 309 **158**	[2964] 335 **148**	[3206] 362 **137**
[9] 34	[380] 43 **214**	[648] 73 **212**	[914] 103 **210**	[1183] 134 **207**	[1452] 164 **206**	[1714] 194 **202**	[1981] 224 **200**	[2243] 253 **196**	[2499] 282 **191**	[2733] 309 **182**	[2964] 335 **173**	[3195] 361 **162**

195 cm³/r [11.9 in³/r]

Δ Pressure bar [PSI]

Continuous

Flow l/min [GPM]	[400] 28	[600] 41	[800] 55	[1000] 69	[1200] 83	[1400] 97	[1600] 110	[1800] 124	[2000] 138	[2200] 152	[2400] 165	[2600] 179
[2] 7,6	[478] 54 **38**	[827] 93 **38**	[1171] 132 **37**	[1511] 171 **36**	[1839] 208 **35**	[2153] 243 **34**	[2452] 277 **34**	[2756] 311 **30**	[3027] 342 **29**	[3275] 370 **26**	[3513] 397 **22**	[3673] 415 **16**
[4] 15,1	[515] 58 **75**	[872] 99 **73**	[1220] 138 **73**	[1558] 176 **71**	[1886] 213 **70**	[2206] 249 **69**	[2518] 284 **66**	[2816] 318 **64**	[3107] 351 **62**	[3382] 382 **56**	[3647] 412 **52**	[3882] 439 **44**
[6] 22,7	[524] 59 **114**	[878] 99 **111**	[1214] 137 **111**	[1551] 175 **110**	[1875] 212 **108**	[2199] 248 **106**	[2518] 284 **105**	[2824] 319 **103**	[3113] 352 **99**	[3389] 383 **95**	[3666] 414 **91**	
[8] 30,3	[518] 59 **151**	[856] 97 **150**	[1187] 134 **150**	[1524] 172 **149**	[1861] 210 **147**	[2187] 247 **145**	[2499] 282 **144**	[2782] 314 **143**	[3064] 346 **141**	[3334] 377 **136**		
[10] 38	[462] 52 **190**	[797] 90 **188**	[1133] 128 **187**	[1468] 166 **186**	[1799] 203 **184**	[2118] 239 **184**	[2442] 276 **182**	[2739] 309 **179**	[3023] 342 **176**	[3281] 371 **160**		

[3673] 415 **16** } Torque [lb-in] Nm **Speed RPM**

W Series (162-)

Performance Data

Motors run with high efficiency in all areas designated with a number for torque and speed. For best motor life select a motor to run with a torque and speed range shown in the light shaded area.

Performance data is typical at 120 SUS. Actual data may vary slightly from motor to motor in production.

Continuous

Intermittent

251 cm³/r [15.3 in³/r]

Δ Pressure bar [PSI]

Continuous

Flow l/min [GPM]	[400] 28	[600] 41	[800] 55	[1000] 69	[1200] 83	[1400] 97	[1600] 110	[1800] 124	[2000] 140	[2200] 152	[2400] 165
[2] **7,6**	[759] 86 **30**	[1194] 135 **29**	[1683] 190 **29**	[2122] 240 **28**	[2535] 286 **27**	[2928] 331 **27**	[3319] 375 **25**	[3634] 411 **22**	[3946] 446 **17**	[4242] 479 **15**	[4553] 514 **14**
[4] **15,1**	[806] 91 **59**	[1257] 142 **58**	[1691] 191 **58**	[2130] 241 **56**	[2563] 290 **55**	[2988] 338 **55**	[3381] 382 **52**	[3799] 429 **48**	[4147] 469 **47**	[4515] 510 **41**	[4849] 548 **40**
[6] **22,7**	[780] 88 **90**	[1219] 138 **88**	[1646] 186 **87**	[2084] 235 **86**	[2515] 284 **85**	[2933] 331 **83**	[3336] 377 **83**	[3716] 420 **79**			
[8] **30,3**	[720] 81 **120**	[1148] 130 **118**	[1590] 180 **117**	[2029] 229 **117**	[2449] 277 **114**	[2861] 323 **112**	[3236] 366 **111**	[3627] 410 **108**			
[10] **37,9**	[645] 73 **148**	[1080] 122 **147**	[1513] 171 **147**	[1947] 220 **145**	[2371] 268 **145**	[2779] 314 **143**	[3151] 356 **141**	[3515] 397 **137**			
[12] **45,4**	[557] 63 **178**	[992] 112 **177**	[1428] 161 **176**	[1864] 211 **174**	[2292] 259 **174**	[2697] 305 **172**	[3087] 349 **169**				
[14] **53,0**	[460] 52 **208**	[888] 100 **206**	[1330] 150 **206**	[1761] 199 **203**	[2191] 248 **202**	[2615] 295 **200**	[3035] 343 **197**				

303 cm³/r [18.5 in³/r]

Δ Pressure bar [PSI]

Continuous

Flow l/min [GPM]	[400] 28	[600] 41	[800] 55	[1000] 69	[1200] 83	[1400] 97	[1600] 110	[1800] 124	[2000] 140
[2] **7,6**	[920] 104 **24**	[1454] 164 **24**	[1974] 223 **24**	[2480] 280 **23**	[2969] 335 **22**	[3429] 387 **22**	[3859] 436 **20**	[4230] 478 **18**	[4583] 518 **16**
[4] **15,1**	[960] 108 **49**	[1487] 168 **49**	[2007] 227 **47**	[2513] 284 **47**	[3006] 340 **46**	[3457] 391 **45**	[3905] 441 **44**	[4338] 490 **41**	[4769] 539 **39**
[6] **22,7**	[911] 103 **73**	[1445] 163 **73**	[1961] 222 **72**	[2473] 279 **72**	[2952] 334 **71**	[3411] 385 **69**	[3842] 434 **68**	[4276] 483 **66**	
[8] **30,3**	[843] 95 **99**	[1375] 155 **98**	[1888] 213 **97**	[2393] 270 **96**	[2886] 326 **95**	[3350] 379 **94**	[3763] 425 **93**		
[10] **37,9**	[752] 85 **123**	[1274] 144 **122**	[1789] 202 **122**	[2303] 260 **120**	[2792] 316 **119**	[3274] 370 **119**	[3650] 412 **118**		
[12] **45**	[652] 74 **148**	[1170] 132 **147**	[1691] 191 **146**	[2199] 248 **145**	[2691] 304 **145**	[3123] 353 **144**			
[14] **53**	[526] 59 **172**	[1039] 117 **172**	[1560] 176 **171**	[2064] 233 **170**	[2548] 288 **169**	[2999] 339 **168**			
[16.5] **62**	[353] 40 **203**	[864] 98 **203**	[1367] 154 **201**	[1876] 212 **200**	[2369] 268 **200**				

[4583] 518 **16** } Torque [lb-in] Nm **Speed RPM**

374 cm³/r [22.8 in³/r]

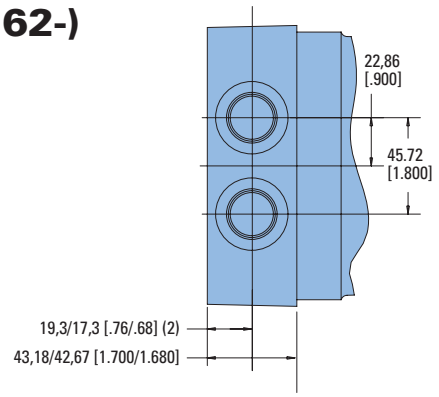
Δ Pressure bar [PSI]

Continuous

Flow l/min [GPM]	[400] 28	[600] 41	[800] 55	[1000] 69	[1200] 83	[1400] 97	[1600] 110	[1800] 124
[2] **7,6**	[1086] 123 **20**	[1753] 198 **19**	[2365] 267 **17**	[2960] 334 **16**	[3533] 399 **14**	[4025] 455 **12**	[4484] 507 **12**	[4970] 562 **11**
[4] **15,1**	[1152] 130 **39**	[1797] 203 **39**	[2431] 275 **38**	[3048] 344 **36**	[3624] 409 **34**	[4129] 467 **33**	[4599] 520 **31**	
[6] **22,7**	[1099] 124 **60**	[1749] 198 **58**	[2377] 269 **57**	[2996] 339 **56**	[3557] 402 **54**	[4077] 461 **53**		
[8] **30,3**	[1018] 115 **80**	[1662] 188 **79**	[2290] 259 **78**	[2894] 327 **76**	[3440] 389 **75**	[3952] 447 **74**		
[10] **37,9**	[940] 106 **100**	[1582] 179 **99**	[2210] 250 **97**	[2812] 318 **96**	[3346] 378 **95**	[3816] 431 **95**		
[12] **45,4**	[809] 91 **120**	[1454] 164 **119**	[2077] 235 **117**	[2677] 302 **116**	[3216] 363 **115**			
[14] **53,0**	[648] 73 **141**	[1284] 145 **139**	[1907] 215 **138**	[2506] 283 **137**	[3033] 343 **137**			
[16] **60,6**	[485] 55 **160**	[1107] 125 **159**	[1722] 195 **157**	[2315] 262 **157**	[2838] 321 **157**			
[18] **68,1**	[307] 35 **180**	[930] 105 **179**	[1543] 174 **178**	[2133] 241 **178**				
[20] **75,7**	[111] 13 **201**	[730] 82 **199**	[1342] 152 **198**	[1939] 219 **197**				

W Series (162-)

Dimensions



Ports

7/8-14 SAE O-Ring Ports

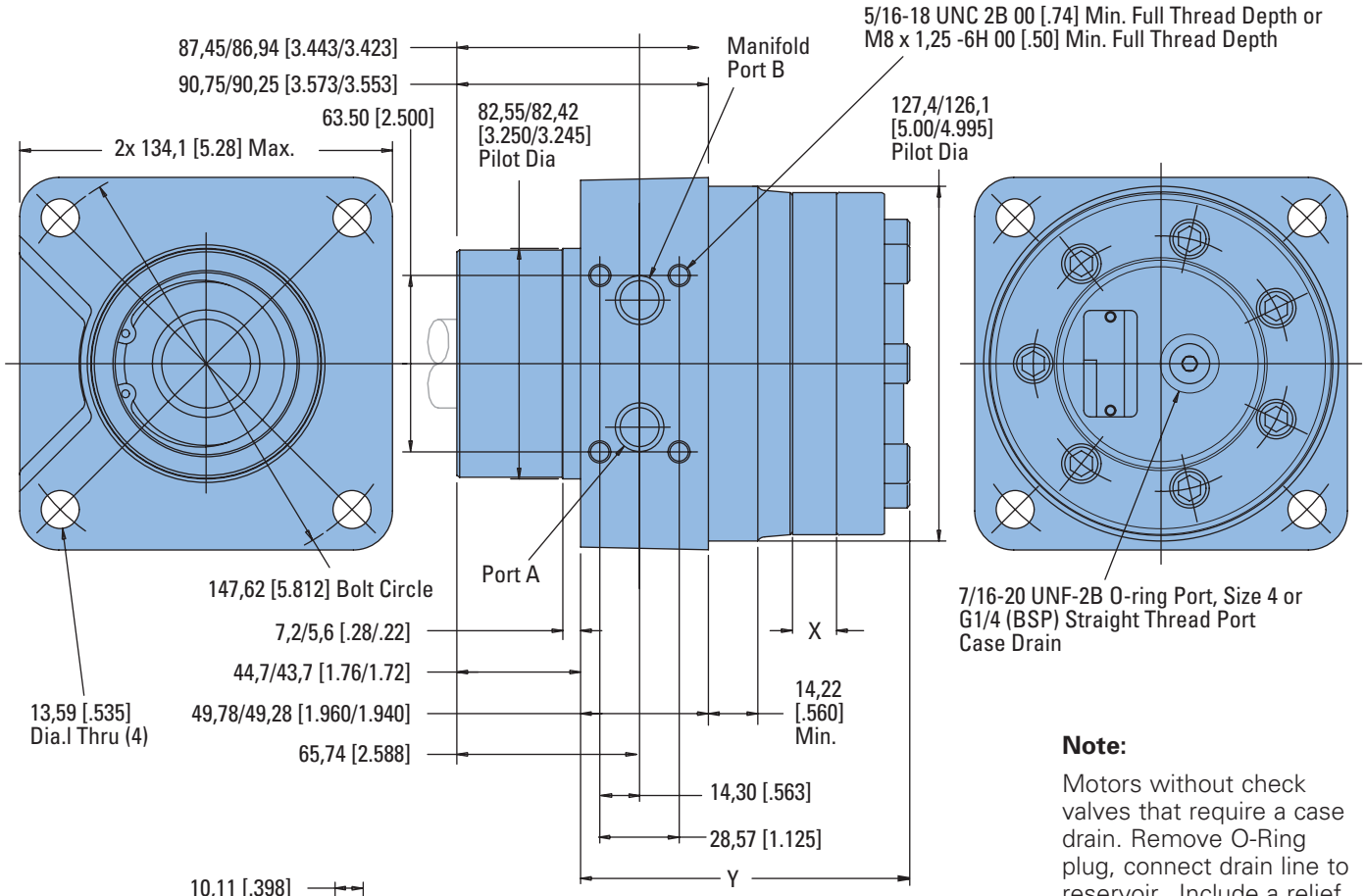
G1/2 BSP Straight Thread Port

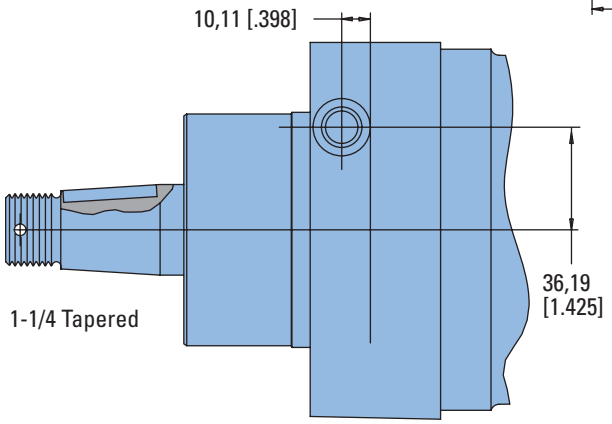
Manifold (15/16-18 Mounting Threads)

Standard Rotation Viewed from Shaft End

Port A Pressurized — CW

Port B Pressurized — CCW





Note:

Motors without check valves that require a case drain. Remove O-Ring plug, connect drain line to reservoir. Include a relief valve (in the drain line) set to maintain 3,4 bar [50 PSI] motor case pressure.

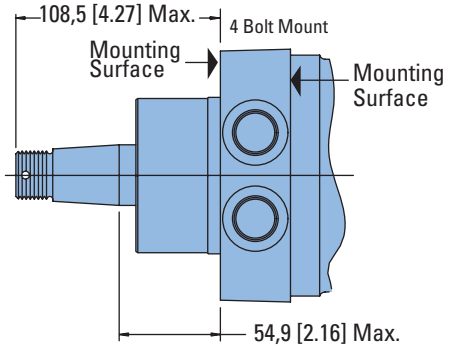
W SERIES DIMENSIONS

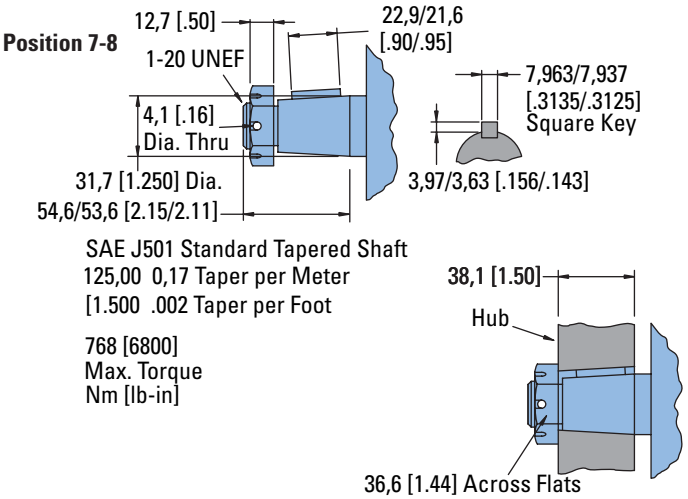
Displacement cm³/r [in³/r]	X mm [inch]	Y mm [inch]
80 [4.9]	9,1 [.36]	116,6 [4.59]
126 [7.7]	11,9 [.47]	119,6 [4.71]
154 [9.4]	14,7 [.58]	122,2 [4.81]
195 [11.9]	18,5 [.73]	126,2 [4.97]
251 [15.3]	23,9 [.94]	131,6 [5.18]
303 [18.5]	29,0 [1.14]	136,4 [5.37]
374 [22.8]	35,6 [1.40]	143,3 [5.64]

Recommended Torque:

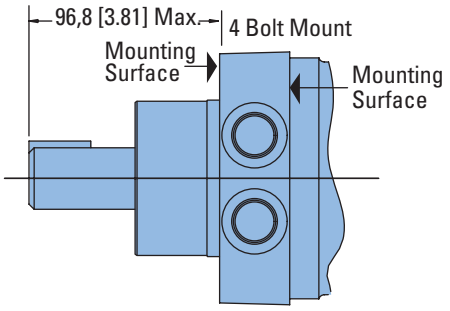
(373 Nm [275 lb-ft] Dry)
(305 Nm [225 lb-ft] Lub) Plus Torque required to align the slotted nut with the Shaft Crosshole.

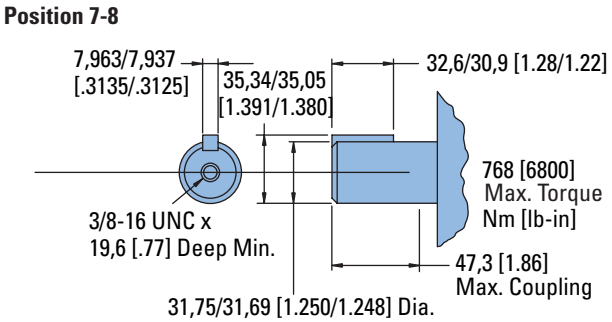
1 1/4 Tapered



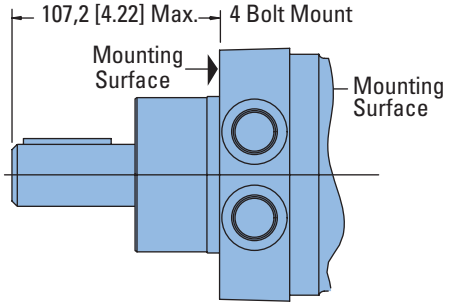


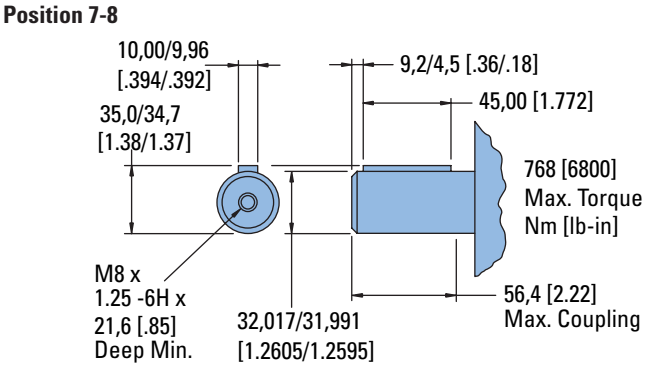
1 1/4 Inch Straight



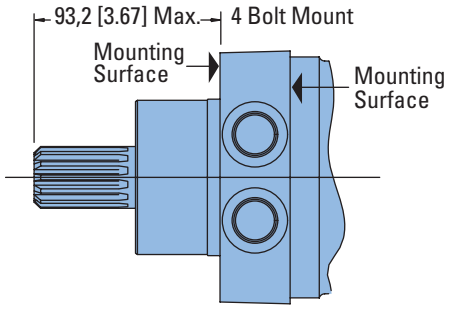


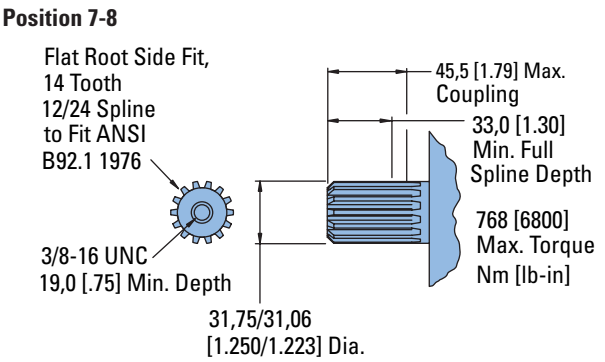
32 mm Straight





1 1/4 14 Tooth Splined





W Series (162-)

Shaft Side Load Capacity

1) Case pressure needs to be added to the outward axial thrust load and subtracted from inward axial thrustload – Case Pressure bar x 87, 1 [PSI x 1.35]

2) Life values in Chart A can be adjusted for speeds up to 200 rpm.

$$\frac{\text{Life value x 100 rpm}}{\text{application rpm}}$$

3) Shaded areas are intermittent loading.

4) To convert application radial load at any load location to sideload at the center of keyway multiply load by the application factor from Chart B.

Example:

Side Load: 4849 N @ 120 mm [1090 lbf @ 4.75 inch] from flange.
Average Thrust Load: 890 N [200 lbf] inward (toward motor).
Case Pressure: 66 bar [960 PSI].
Average Speed: 150 rpm.

Expected Life Calculation: Adjust side load value (due to load variation): from Chart B look at 120mm [4.75 inch] read at angled curve for load adjustment factor of 1.38. Adjusted load is: (4849 N [1090 lbf]) x (1.38) = 6690 N [1504 lbf]
Thrust Load Value (due to case pressure):
(960 PSI) x (1.35) = [1296 lbf]
(66 bar) x (87,1) = 5750 N
Average thrust load found to be 890 N [200 lbf] inwards so subtract from thrust load due from case pressure:
5750 N - 890 N = 4860 N or
[1296 lbf] - 200 lbf = [1096 lbf]

Read Life Expectancy from Chart A: Value from chart reading across top to 6672 [1500] (6090 N [1504 lbf]) and down left side to 4895 [1100] (4875 N [1096 lbf])
Life = 1800 Hours
Speed Adjustment for over 100 rpm:

$$\frac{\text{(1800 hrs) x (100 rpm)}}{\text{150 rpm}} = \text{1200 Hours}$$

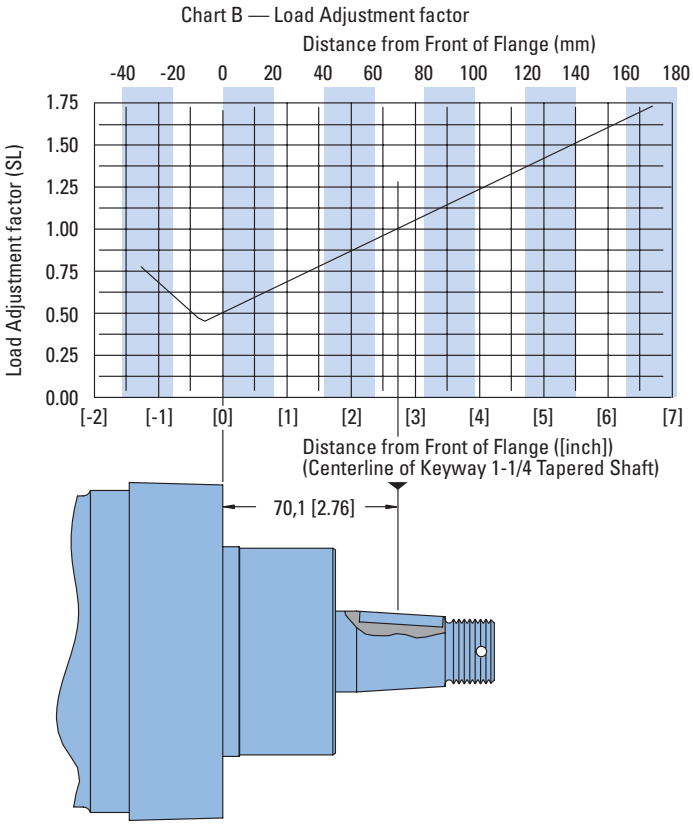


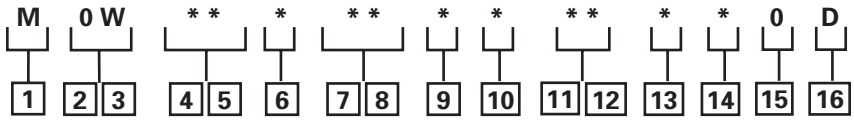
CHART A — EXPECTED B10 LIFE (HOURS) OF BEARING UNDER VARIOUS LOADS

Axial Thrust		Radial Load at Centerline of keyway at 100 RPM									
N	lbf]	1110 [250]	2225 [500]	3335 [750]	4450 [1000]	4560 [1250]	6670 [1500]	7785 [1750]	8895 [2000]	11120 N [2500lbf]	13345 N [3000lbf]
445	[100]	410 600	66 000	19 600	8 300	4 200	2 400	1 500	1 000	530	310
1335	[300]	92 700	40 900	19 600	8 300	4 200	2 400	1 500	1 000	530	310
2225	[500]	39 400	20 900	12 400	7 900	4 200	2 400	1 500	1 000	530	310
3115	[700]	21 400	12 600	8 100	5 500	3 900	2 400	1 500	1 000	530	
4005	[900]	13 300	8 400	5 700	4 000	2 900	2 200	1 500	1 000	530	
4895	[1100]	9 000	6 000	4 200	3 100	2 300	1 800	1 400	1 000		
5785	[1300]	6 500	4 500	3 200	2 400	1 900	1 500	1 200	900		
6670	[1500]	4 800	3 500	2 600	2 000	1 500	1 200	1 000			
7560	[1700]	3 700	2 800	2 100	1 600	1 300					
8450	[1900]	3 000	2 200								
8895	[2000] Max. Thrust										

W Series (162-)

Model Code

The following 16-digit coding system has been developed to identify all of the configuration options for the W Series motor. Use this model code to specify a motor with the desired features. All 16-digits of the code must be present when ordering. You may want to photocopy the matrix below to ensure that each number is entered in the correct box.



1 Product

M – Motor

2, 3 Series

0W – W Series

4, 5 Displacement cm³/r [in³/r]

05 – 30 [4.9]

08 – 126 [7.7]

09 – 154 [9.4]

12 – 195 [11.9]

15 – 251 [15.3]

19 – 303 [18.5]

23 – 374 [22.8]

6 Mounting Type

B – 4 Bolt (Wheel) 82,6 [3.25] Pilot Dia. and 13,59 [.535] Dia. Mounting Holes 147,6 [5.81] Dia., B.C., 127,0 127,0 [5.00] rear pilot

7, 8 Output Shaft

02 –1 1/4 inch Dia. Flat Root Side Fit, 14 Tooth, 12/24 DP 30° Involute Spline with 3/8-16 UNC-2B Thread in End, 33,0 [1.30] Min. Full Spline

03 – 1 1/4 inch Dia. .125:1 Tapered Shaft Per SAE J501 with 1– 20 UNEF -2A Threaded Shaft End and Slotted Hex Nut, 7,938 [.3125] Square x 22,22 [.875] Straight Key

04 – 32mm Dia. Straight Shaft with M8 x 1, 25-6H Thread in End, 9,982 [.3930] Wide x 7,995 [.3132] High x 45,00 [1.772] Long Key

06 – 1 1/4 inch Dia. Straight Shaft with 3/8 – 16 UNC 2B Thread in End, 7.938 [.3125] Square x 34,92 [1.375] Straight Key

9 Ports

A – 7/8 -14 UNF - 2B SAE O-Ring Port

B – G 1/2 (BSP) Straight Thread Port

10 Case Flow Options

A – 7/16 - 20 UNF - 2B SAE O-Ring Port

B – G 1/4 (BSP) Straight Thread Port

C – Internal Check Valve

11, 12 Special Features (Hardware)

00 – None

01 – Viton Seals

13 Special Features (Assembly)

0 – None

1 – Reverse Rotation

14 Paint/Special Packaging

0 – No Paint, Individual Box

A – Painted Low Gloss Black, Bulk Box Option

15 Eaton Assigned Code when Applicable

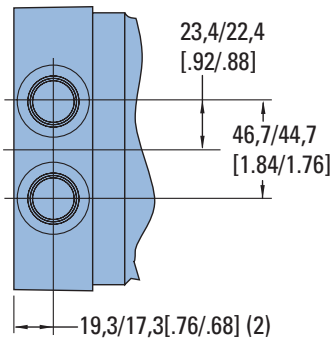
0 – Assigned Code

16 Eaton Assigned Design Code

D – Assigned Design Code

W Series with Parking Brake (162-)

Dimensions



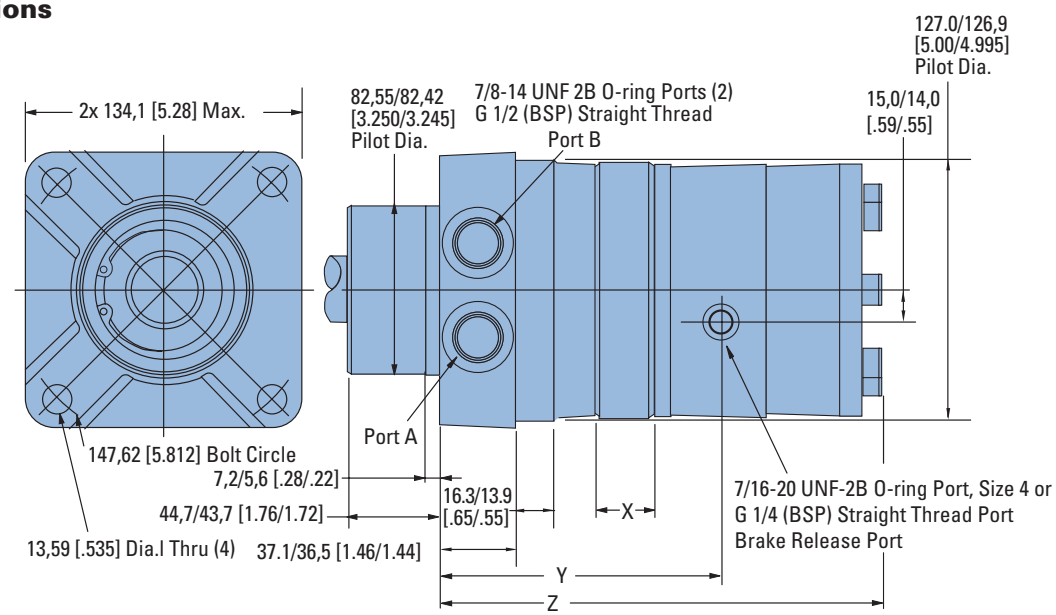
Ports

7/8 -14 UNF 2B SAE O-Ring Ports (2) or
G 1/2 (BSP) Straight Thread

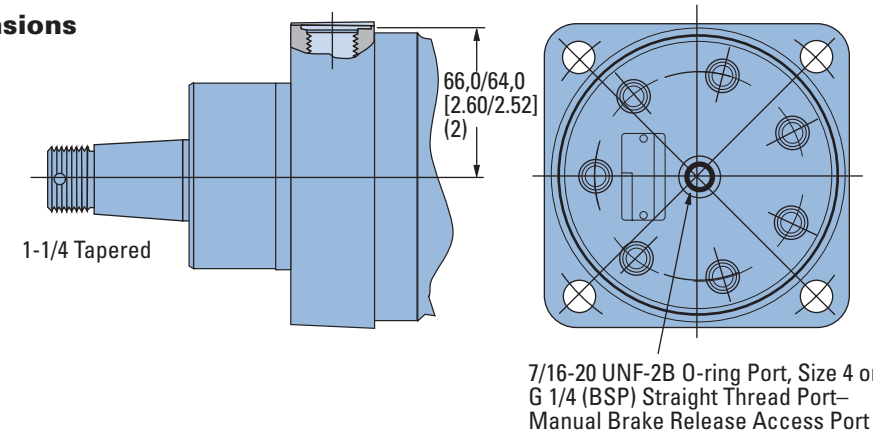
Standard Rotation Viewed from Shaft End

Port A Pressurized — CW
Port B Pressurized — CCW

Port Dimensions



Mounting Dimensions



PORTING AND MOUNTING DIMENSIONS

Displacement cm3/r [in3/r]	X mm [inch]	Y mm [inch]	Z mm [inch]
80 [4.9]	9,1 [0.36]	119,9 [4.72]	198,4 [7.81]
126 [7.7]	11,9 [0.47]	122,9 [4.84]	201,2 [7.92]
154 [9.4]	14.7 [0.58]	125,5 [4.94]	204,0 [8.03]
195 [11.9]	18,5 [0.73]	129,6 [5.10]	207,8 [8.18]
251 [15.3]	23,9 [0.94]	134,9 [5.31]	213,4 [8.40]
303 [18.5]	29,0 [1.14]	139,7 [5.50]	217,7 [8.59]
374 [22.8]	35,6 [1.40]	146,6 [5.77]	226,8 [8.85]

SPECIFICATIONS

Brake Release Pressure	205 bar [3000 PSI] Max.; 15 bar [250 PSI] Min.

W Series, W Series with Parking Brake (162-)

Product Numbers

Use digit prefix — 162 plus four digit number from charts for complete product number — Example 162-1153.

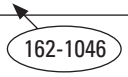
Orders will not be accepted without three digit prefix.

Standard

SHAFT	DISPL. cm^3/r [in^3/r] / PRODUCT NUMBER						
	80 [4.9]	126 [7.7]	154 [9.4]	195 [11.9]	251 [15.3]	303 [18.5]	374 [22.8]
Standard	162-1016	-1017	-1018	-1019	-1020	-1021	-1022
w/Case Drain	162-1023	-1024	-1025	-1009	-1008	-1026	-1027

W Series with Parking Brake

SHAFT	DISPL. cm^3/r [in^3/r] / PRODUCT NUMBER						
	80 [4.9]	126 [7.7]	154 [9.4]	195 [11.9]	251 [15.3]	303 [18.5]	374 [22.8]
Standard	162-1143	-1044	-1045	-1046	-1034	-1048	-1049



Note:

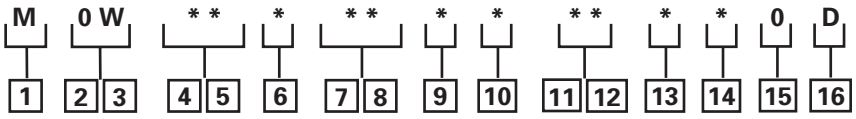
All above motors have 1 1/4 inch tapered output shaft, 7/8 inch O-Ring Ports.

For W Series Motors with a configuration not shown in the chart above: Use the model code number system to specify the product in detail. (see page B-5-8 and use the model code supplement shown on page B-5-11 for spring-applied hydraulic-release parking brake).

W Series with Parking Brake (162-)

Model Code

The following 16-digit coding system has been developed to identify all of the configuration options for the W motor. Use this model code to specify a motor with the desired features. All 16-digits of the code must be present when ordering. You may want to photocopy the matrix below to ensure that each number is entered in the correct box.



1 Product

M – Motor

2, 3 Series

0W – W Series with Parking Brake

4, 5 Displacement cm³/r [in³/r]

05 – 30 [4.9]

08 – 126 [7.7]

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15 – 251 [15.3]

19 – 303 [18.5]

23 – 374 [22.8]

6 Mounting Type

B – 4 Bolt (Wheel) 82,6 [3.25] Pilot Dia. and 13,59 [.535] Dia. Mounting Holes 147,6 [5.81] Dia., B.C., 127,0 127,0 [5.00] rear pilot

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02 –1 1/4 inch Dia. Flat Root Side Fit, 14 Tooth, 12/24 DP 30° Involute Spline with 3/8-16 UNC-2B Thread in End, 33,0 [1.30] Min. Full Spline

03 – 1 1/4 inch Dia. .125:1 Tapered Shaft Per SAE J501 with 1– 20 UNEF -2A Threaded Shaft End and Slotted Hex Nut, 7,938 [.3125] Square x 22,22 [.875] Straight Key

04 – 32mm Dia. Straight Shaft with M8 x 1, 25-6H Thread in End, 9,982 [.3930] Wide x 7,995 [.3132] High x 45,00 [1.772] Long Key

06 – 1 1/4 inch Dia. Straight Shaft with 3/8 – 16 UNC 2B Thread in End, 7.938 [.3125] Square x 34,92 [1.375] Straight Key

9 Ports

A – 7/8 -14 UNF - 2B SAE O-Ring Port

B – G 1/2 (BSP) Straight Thread Port

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B – G 1/4 (BSP) Straight Thread Port

C – Internal Check Valve

11, 12 Special Features (Hardware)

00 – None

01 – Viton Seals

06 – Spring-applied hydraulic-release brake

13 Special Features (Assembly)

0 – None

1 – Reverse Rotation

14 Paint/Special Packaging

0 – No Paint, Individual Box

A – Painted Low Gloss Black - Individual Box

15 Eaton Assigned Code when Applicable

0 – Assigned Code

16 Eaton Assigned Design Code

D – Assigned Design Code